



## DEPARTMENT OF THE ARMY

SAVANNAH DISTRICT, CORPS OF ENGINEERS  
P.O. BOX 889  
SAVANNAH, GEORGIA 31402-0889

REPLY TO  
ATTENTION OF:

August 18, 2004

Contracting Division  
A-E and Construction Branch

SUBJECT: DACA21-03-D-0013, Multiple Award Task Order Contract Construction and Design/Build for North Carolina (and SAD)

GSC Construction, Inc.  
314 Mann Road  
Waynesboro, Georgia 30830

Gentlemen:

You are requested to submit a price proposal for work detailed in the scope of work, drawings and specifications posted on our website. The Task Order Request Number is TONC18-03-D-0013. The title of the task order is Construct Motorpool Shelter, SOTF Compound, Fort Bragg, North Carolina. The period of performance is 110 calendar days after Notice to Proceed for the Base Bid; 20 calendar days after award of the option for Option 1; and 20 calendar days after award of the option for Option 2. Liquidated damages are \$517.70 per day.

This is a high priority requirement as defined in Army Federal Acquisition Regulation – AFAR Supplement 5101.602-2. Subject to availability of funds, the accounting classification will be: 21 4 2050 408 8021 P7000 3220 S09133. This project is also included in the financial plan for FY-05 at which time the accounting classification will be 21 5 2050 508 8021 P7000 3220 S09133. This statement is not a commitment of funds. Funds are not presently available for this acquisition. No contract award will be made until appropriated funds are made available from which payment for contract purposes can be made.

You are reminded that this project is being completed among your firm and The Clement Group, LLC and TMS Contracting, LLC. Award will be made based on price.

To access the scope of work and specifications, and drawings go to <http://ebs.sas.usce.army.mil>. Scroll down the page to you come to the "blue" label that reads Construction – Simplified Acquisition. Select the project Number pertaining to your Solicitation/Contract TONC18-03-D-0013.

Your proposal should be signed by a duly authorized official of your company and is required no later than 2:00 P.M. local time September 8, 2004 to the above address ATTN: CT-C/Linda Elliott. You may fax your proposal to (912) 652-6001.

If you have any questions, please contact Linda Elliott at (912) 652-5076 or Glenn Richards at (912) 652-5659.

Sincerely,

A handwritten signature in black ink that reads "Julie A. Anderson".

Julie A. Anderson  
Contracting Officer

Enclosures

**SCOPE OF WORK**  
**REVISED 26 AUG 04**

TASK ORDER FOR CONSTRUCT MOTORPOOL SHELTER SOTF COMPOUND, Fort Bragg, NC

**1. DESCRIPTION OF WORK:** Base Bid Item.

Furnish all labor, equipment, incidentals, supervision and transportation for work necessary to Construct Motorpool Shelter, SF00009-1. All work shall be performed in accordance with the applicable Task Order Contract specifications, manufacturer's recommendations, and state building codes. Contractor is responsible for verification of all quantities, dimensions and site conditions.

**2. PERFORMANCE PERIOD:** Base Bid: **110** calendar days after Notice to Proceed on Base Bid

Option 1: **20** calendar days after the award of Option 1

Option 2: **20** calendar days after the award of Option 2

The options will be executed within 60 calendar days after the Notice to Proceed.

**3. CONTRACTOR REQUIREMENTS:**

A. Project Involves Handling of Asbestos:

- Yes  
 No

B. Occupancy During Construction:

- Yes  
 No

C. Phasing of Work:

- Yes  
 No

D. Construction Schedule

- Bar Chart  
 NAS

E. CQC System Requirements – Per Resident Office Requirements

**4. PRE-BID CONFERENCE:**

- Yes  
 No

**5. CONTRACT REQUIREMENTS:**

A. After task order award:

- FRP0001 - Site Safety and Health Plan  
 FRP0002 - Quality Control Program  
 FRP0007 - Work Plan  
 FRP0009 - Pre-Remediation Action Conference  
 FRP0010 - Work Schedule  
 FRP0011 - Weekly Progress Report  
 FRP0016 - Equipment and Construction Warranties.

B. After construction completion, prior to final payment:

FRP0021 - As-Built/Final Drawings

**6. GOVERNMENT FURNISHED ITEMS/WORK:** None.

**7. INTERFACE WITH GOVERNMENT PERSONNEL:** Access to and from the site shall be coordinated through the North Carolina Special Projects Resident Office.

**8. WAGE DETERMINATION:** General Decision Number NC030032 NC, dated 6/13/2003, NC32, Building

**9. LIQUIDATED DAMAGES:** The Liquidated Damages rate is **\$517.70** per day past the contract (task order) completion date.

**10. TIME EXTENSIONS FOR UNUSUALLY SEVERE WEATHER:**

JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
10	9	6	4	4	6	8	7	4	4	5	9

**11. PAYMENT OFFICE:**

The billing and payment will be through the Corps of Engineers Fort Bragg Area Office:

Mailing Address:

U. S. Army Corps Of Engineers  
NC Air Force and Special Projects  
Area Office  
P.O. Box 70069  
Fort Bragg, N.C. 28307-  
1588

Shipping Address

U.S. Army Corps of Engineers  
NC Air Force and Special Projects  
Area Office  
Building D-2507 Ardennes St.  
Fort Bragg, N.C. 28307-0247

**12. ENCLOSURES/DESCRIPTION OF WORK:**

A. Specifications: See CD Rom.

B. Plans: See CD Rom.

**13. DRAWING REQUIREMENTS:** Contractor shall complete drawings in accordance with the base specific Cad standards as follows:

A. The designer shall supply all contract drawings prepared using the latest release of MicroStation software (Release 2000 or higher). Line quality shall not be half-toned or gray scaled below 75%. Drawings produced using another software package will be acceptable provided all drawings are converted to standard MicroStation drawing file format prior to receipt by the Government.

**14. AFFIRMATIVE PROCUREMENT:** The contractor shall incorporate Affirmative Procurement requirements as per 40 CFR, Part 247 and Executive Order 13101: Greening the Government Through Waste Prevention, Recycling and Federal Acquisition.” Any Environmental Protection Agency’s (EPA) Designated items used in the execution of this contract shall meet or exceed the EPA's requirements for recycled content materials (RCM) as per the EPA’s Comprehensive

Procurement Guidelines (CPG). The contractor shall ensure affirmative procurement requirements for CPG items are met or provided written justification that: 1) The price of a given designated item is unreasonably high, 2) There is inadequate competition (not enough sources of supply), 3) Unusual and unreasonable delays would result from obtaining the item, or 4) The item does not meet the Air Force's performance specifications. Individual specifications contained in this contract may or may not reference the permitted use of a recycled/recovered material. Recycled/recovered materials shall be used in the quantities set forth in the EPA's CPG whether specified in the individual specification or not.

- 15. SOLID WASTE CONTROL, DISPOSAL, DIVERSION, AND RECYCLING:** Contractor shall dispose of all solid wastes in accordance with all local landfill disposal instructions and requirements indicated on sheet 2, plate X-2, of the RFP plans and paragraph 2.5.1 of specification section 01005.
- 16. MATERIALS CONTAINING ASBESTOS:** In the event the Contractor discovers materials suspected of containing asbestos that is not identified to be removed in the plans and specifications, the Contractor shall notify the Contracting Officer. The Contractor's work shall proceed unless the materials suspected of containing asbestos are damaged or disturbed. Any suspected materials damaged or disturbed by the Contractor without permission from the Contracting Officer shall be removed by the Contractor at his expense IAW all applicable Federal, State, and local laws, ordinances, regulations, court orders, or other types of rules or rulings having the effect of law.
- 17. LABELING OF STORAGE DRUMS:** All 55 gallon or larger drums brought on base for use under this contract and containing new material or used for storage of waste materials or hazardous waste must be labeled with a Department of Transportation (DOT) Proper Shipping Name, DOT Hazardous Identification Number, the Contractor's name, a Contractor representative, and the Contractor's telephone number. Label lettering should have a minimum height of one half inch painted in white paint or other color that is in contrast with the color of the drum. The label should be sufficiently durable to equal or exceed the life (including storage and disposal) of the drum.

**END OF SCOPE**

SUPPLIES OR SERVICES AND PRICES/COSTS  
SCHEDULE

SF-00009-1, Construct Motorpool Shelter SOTF Compound  
Fort Bragg, NC

TOTAL BID ITEM 0001 ----- \$ \_\_\_\_\_

TOTAL BID ITEMS 0001 AND 0002 ----- \$ \_\_\_\_\_

TOTAL BID ITEMS 0001 AND 0003 ----- \$ \_\_\_\_\_

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0001	BASE BID	1.00	Lump Sum	XXXX	\$ _____
	Construction of New Canopy (193'-4" x 45'-0"), (Project No. SF-00009-1), Complete				

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0002	OPTION 1	1.00	Lump Sum	XXXX	\$ _____
	Added Construction Cost for Additional Canopy (38'-4" x 45') Added to Base Bid Item 0001, (Total 231'-8" x 45'-0"), Complete				

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0003	OPTION 2	1.00	Lump Sum	XXXX	\$ _____
	Added Construction Cost for Additional Canopy (76'-8" x 45') Added to Base Bid Item 0001 and Base Bid Item 0002, (Total 270'-0" x 45'-0"), Complete				



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WELDERS - receive rate prescribed for craft performing operation  
to which welding is incidental.  
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Unlisted classifications needed for work not included within  
the scope of the classifications listed may be added after  
award only as provided in the labor standards contract clauses  
(29 CFR 5.5(a)(1)(ii)).  
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In the listing above, the "SU" designation means that rates  
listed under that identifier do not reflect collectively

bargained wage and fringe benefit rates. Other designations  
indicate unions whose rates have been determined to be  
prevailing.

#### WAGE DETERMINATION APPEALS PROCESS

1.) Has there been an initial decision in the matter? This can  
be:

- \* an existing published wage determination
- \* a survey underlying a wage determination
- \* a Wage and Hour Division letter setting forth a  
position on a wage determination matter
- \* a conformance (additional classification and rate)  
ruling

On survey related matters, initial contact, including requests  
for summaries of surveys, should be with the Wage and Hour  
Regional Office for the area in which the survey was conducted  
because those Regional Offices have responsibility for the  
Davis-Bacon survey program. If the response from this initial  
contact is not satisfactory, then the process described in 2.)  
and 3.) should be followed.

With regard to any other matter not yet ripe for the formal  
process described here, initial contact should be with the Branch  
of Construction Wage Determinations. Write to:

Branch of Construction Wage Determinations  
Wage and Hour Division  
U. S. Department of Labor  
200 Constitution Avenue, N. W.  
Washington, D. C. 20210

2.) If the answer to the question in 1.) is yes, then an  
interested party (those affected by the action) can request  
review and reconsideration from the Wage and Hour Administrator  
(See 29 CFR Part 1.8 and 29 CFR Part 7). Write to:

Wage and Hour Administrator  
U.S. Department of Labor  
200 Constitution Avenue, N. W.  
Washington, D. C. 20210

The request should be accompanied by a full statement of the interested party's position and by any information (wage payment data, project description, area practice material, etc.) that the requestor considers relevant to the issue.

3.) If the decision of the Administrator is not favorable, an interested party may appeal directly to the Administrative Review Board (formerly the Wage Appeals Board). Write to:

Administrative Review Board  
U. S. Department of Labor  
200 Constitution Avenue, N. W.  
Washington, D. C. 20210

4.) All decisions by the Administrative Review Board are final.  
END OF GENERAL DECISION

## SECTION 01005

## GENERAL AND SPECIAL PROVISIONS

## PART 1 SCOPE OF WORK

The work consists of furnishing all labor, equipment, transportation, and materials necessary to perform all work in strict accordance with these specifications, schedules, applicable PWBC Drawings, and other contract documents. The scope of work of this contract includes, but is not limited to, the following specific items of work:

## 1.1 ASBESTOS ABATEMENT

None.

## 1.2 BUILDING DEMOLISHION

Sawcut Existing 8" slab for new canopy (Motorpool Shelter) foundations and demolish street lights.

1.3 CIVIL WORK NONE.1.4 ARCHITECTURAL WORK

Provide and install new canopy (Motorpool Shelter) per design drawings or a new pre-engineered canopy.

1.5 MECHANICAL WORK NONE.1.6 ELECTRICAL WORK

Provide and install new lighting and power receptacles for new canopy.

## PART 2 PROJECT REQUIREMENTS

## 2.1 CERTIFICATES OF COMPLIANCE AND MATERIAL SUBMITTALS

The Contractor shall submit for approval all certificates of compliance and material submittals required in these technical provisions. Required submittals shall be submitted for approval not later than 30 days prior to the approval date needed to achieve compliance with the approved project schedule. Approval must be received from the Contracting Officer or his representative before incorporating the materials into the work. The Contractor shall provide a Submittal Register listing all required submittals in the contract to the COR at the time of the first submittal. Submittal forms (form 59-2-R) and a sample Submittal Register (Form 4288) will be provided at the Prework Conference.

2.2 Safety and Environmental Plans. The Contractor shall submit a proposed safety plan in accordance with the current Corps of Engineers Safety Manual, EM-385-1-1, and shall submit an environmental protection plan in accordance with specifications section 01355, Environmental Protection. A sample safety plan form will be provided at the Prework Conference.

2.3 Quality Control. The Contractor shall provide the job superintendent's name and telephone number to the Construction Maintenance Division of the PWBC; building 3-1933, Butner Road; (910) 396-2308, prior to commencement of work. The Contractor shall furnish a daily Contractor Quality Control (CQC)/Superintendent's work report to the Contracting Officer's Representative (COR). A sample CQC report form will be provided at the Prework Conference.

2.4 Excavation Permit. The Contractor shall have a completed and approved PWBC Excavation Permit in his possession prior to any excavation, to include sign or fence-post holes. The Contractor shall schedule an appointment to locate utility lines at least 5 days prior to any excavation with the PWBC Facility Maintenance Division; building 3-1634, Butner Road; (910) 396-2772. A copy of the PWBC Excavation Permit will be provided at the Prework Conference. The Contractor shall also be responsible for coordination with the Directorate of Information Management (DOIM), Outside Plant Branch; building 1-1434, Scott Street; (910) 396-8200, for locating communication lines prior to any excavation.

2.5 Disposal and Borrow Permits.

2.5.1 Disposal Permits. A permit is required to use the installation land clearing and inert debris and demolition landfills. Landfill permits shall be processed with the Environmental Branch of the PWBC Environmental and Natural Resources Division; Butner Road; (910) 432-3341. Permits are issued for the life of the specific contract only. Only materials produced on the project for which the permits are issued may be disposed of in the land clearing and inert debris and demolition landfills. The Contractor shall keep a copy of the completed permit with the vehicle throughout the contract disposal operation. Copies of the disposal permit forms will be provided at the Prework Conference. The land clearing and inert debris and demolition debris disposal site locations are shown on the drawings.

2.5.2 Borrow Permits. A permit is required to use the Fort Bragg borrow material pits. Borrow pit permits shall be processed with the Environmental Compliance Branch of the PWBC Environment & Natural Resources Division; Building 3-1933, Butner Road; (910) 396-3372/3341. Permits are issued for the life of the specific contract only. Borrow materials may only be used on the project for which the permits are issued. The Contractor shall keep a copy of the completed permit with the vehicle throughout the contract borrow operation. Copies of the borrow permit forms will be provided at the Prework Conference. The borrow pit location is shown on the drawings.

2.6 HAUL ROUTES. The Contractor is required to use the haul routes shown on the contract drawings for transportation of borrow materials, construction debris, or demolition materials unless otherwise permitted in writing by the COR. When haul routes are not designated in the contract, the Contractor must obtain approval from the COR for the routes he intends to use. The axle load of earth-hauling equipment operating on paved streets shall not exceed 12,000 pounds.

2.7 UTILITY OUTAGES AND ROAD CLOSURES. Utility, road, and railroad closures require minimum 10 working days advance written notice and will be subject to COR approval. A sample utility outage/road closure request form will be provided at the Prework Conference. In the case of road closures, a sketch shall be provided showing the closure location and all necessary signs and barricades. Necessary signage, barricades, flagpersons, lights

(including temporary traffic control lights), and markings for the safe movement of the public during construction shall be in accordance with the Manual on Uniform Traffic Control Devices, and shall be provided at no additional expense to the Government.

2.8 Availability and Use of Utility Services. Utility services required on the job site for the accomplishment of the work will be furnished at no cost to the Contractor, however, the Government will make no connections or alterations to the existing utility systems for the Contractor. Utilities for offices and/or storage buildings or areas will be billed to the Contractor monthly and will not be furnished free of charge. The Contractor shall be responsible for installing meters or other connections at no cost to the Government. At the conclusion of the contract, the Contractor shall remove all temporary connections, distribution lines, meters and associated paraphernalia unless otherwise directed by the Contracting Officer or his representative. Prior to installing any utility connections at an office/storage site, the plan will be approved by the COR. When utility meters are installed, the Contractor shall notify the (COR) for the initial meter reading. Failure to obtain this initial reading will result in the Contractor being charged for the entire amount shown on the meter.

### 2.9 As-Built Record Drawings

The Contractor shall be responsible for maintaining one set of master prints at the job-site on which he shall keep a careful and neat record of all deviations from the original contract drawings as the work progresses. The Contractor shall note all changes and corrections on these record drawings promptly as the changes occur, but in no case less often than a weekly basis. In addition to incorporated modifications, these record drawings shall also include the actual location of all subsurface utility lines installed or encountered, and the type of materials used. Contractor will receive a copy of the contract documents in an electronic format (CD or 3.5 inch diskette) at the time of award, the Contractor shall be responsible for transferring any as-built changes and plan sheet annotations described above onto the electronic format documents. The marked-up/annotated prints, or the annotated electronic drawings if applicable, shall be certified as to their correctness by an authorized representative of the Contractor and turned-over to the COR not later than 10 days after acceptance of the work by the Government.

## 3. SPECIAL PROVISIONS

### 3.1 Occupancy

The existing site facilities will be occupied and in normal usage during accomplishment of the work. Interference with the inconvenience to the occupants or routine use of the facility shall be held to an absolute minimum. The Contractor is responsible for providing such covering, shields, and barricades as are required to protect the bystanders and passersby, equipment, supplies, etc., from dust, debris, or other cause of damage resulting from construction.

### 3.2 Contractor Vehicle/Equipment Access to Fort Bragg.

Fort Bragg is a closed installation, and vehicular access is controlled. Contractors are required to register each vehicle that will be traveling installation roads or streets under its own power. Each such vehicle shall

have a registration decal. Registration may be accomplished at the Main Vehicle Registration Center, building 8-1078 on Randolph Street near Bragg Boulevard, 0800-1700 hours Monday through Friday. Unregistered vehicles should expect to be stopped and delayed at all access control points. Contractors and all commercially registered vehicles shall use the Knox Street access point off Bragg Boulevard and all access to Fort Bragg.

### 3.3 Special Work Constraints.

#### 3.3.1 Phasing.

3.3.1.1 Outages greater than 1 hour are not permitted. The contractor has the choice of phasing, scheduling and using portable generators to provide power to the users or may choose to work the system "hot". For outages less than 1 hour, the Contractor shall provide a power outage schedule for affected buildings showing target dates and terms of outage subject to COR's approval. After the approval of outage plan by the COR, the contractor shall provide a written notice 10 days in advance of scheduled outage to each building occupant. Date and time of outage must be stated on the notice.

#### 3.3.2 Time Constraints. (limitation on time-of-day, specific dates, etc.)

3.2.2.1 Normal Hours of Work for contract personel to conduct business within SOTF are 0730-1600 hours, Monday thru Friday. Contractor personel will report to the SOTF Visitor Center each day at 0730 to exchange a valid picture identification for a SOTF visitor badge. All Contractor vehicles will be searched each day starting at 0730. Once the badge exchange and vehicle search is complete, the Contractor will convey with the escort to the job site. The Contractor must exit the SOTF Compound by 1600 each day. Work time exceptions have to approved by the Contracting Officer Representative (COR) and must be coordinated two days in advance.

#### 3.3.3 Special Access Requirements.

Use of Escorts: Personnel entering the Security Operations Training Facility (SOTF) will be escorted by a facility member or by a security guard. Use of escorts within the facility is done routinely for contracted personnel regardless of their security clearance level.

a. Access FOUO information on SOTF projects will be limited to US Citizens who have a valid "need to know". In the event that access to classified information is required, an additional security procedures guide will be furnished.

b. To gain access to the SOTF site and/or project information, a written or telephonic request must be made to the SOTF Project Manager through the COR at least one week in advance. A separate request must be made for each site visit.

c. Once access has been granted, no SOTF information or site access will be given to the individual until he or she has signed a Security Briefing Form (Enclosure 2). The original form will be sent to the SOTF Security Manager.

#### 3.3.3.1 All workers' names shall be registered with the Contracting Officer

3.3.3.2 All workers must wear identification badges at all times. Coordinate with the Contracting Officer as to approved type.

3.3.4 Special Coordination Requirements.

3.3.4.1 Contractors shall be responsible for contacting Time Warner in Fayetteville, NC and ITBC (910) 396-8200 for locator service.

-- End of Section --

SECTION 01006

SECURITY PROCEDURES GUIDE

SECURITY OPERATIONS TRAINING FACILITY

For the Construction of a Project

## SECTION 1

### GENERAL

1. This Security Procedures Guide is issued for the design and construction of Project SF 0009-01P, CONSTRUCT MOTORPOOL SHELTER, SOTF. Project documents will be classified a minimum of FOUO.
2. Reference:
  - a. AR 380-5, DA Information Security Program Regulation dated 25 February 1988.
  - b. DOD 5220.22-M, Industrial Security Manual, dated January 1991.
3. Purpose: The purpose of this Security Procedures Guide is to provide guidance and established procedures for the uniform handling and control of all information on SOTF projects that are originated, dispatched, and/or received by any SOTF project element.
4. Applicability: This guide is applicable to all personnel granted access to information and material related to SOTF. Access to project data and information is on a strict "NEED TO KNOW" basis. In all cases, the most stringent requirements of Reference 2a and b, and this manual apply. SOTF project elements will be subject to unannounced and random inspections by SOTF Security Personnel to insure compliance with this manual.
5. The SOTF Security/OPSEC Manager is Mrs. Mary Beth Bobenmoyer, telephone (910) 396-0914. The SOTF Project Manager is Mr. Roger Whatley, telephone (910) 396-0976.
6. Background: SOTF is a Department of the Army secure training facility. Design and construction drawings, specifications, and design analysis of this SOTF project cannot be provided to any other country, except as approved by the Security Manager.

## SECTION 2

### SPECIAL SECURITY PROCEDURES

#### 1. Responsibilities:

a. Commanders and/or heads of organizations in which SOTF material is originated, dispatched, received and/or stored, will insure that this security Procedures Guide is on hand and that all SOTF project personnel are thoroughly familiar with its contents.

b. Each individual entrusted with SOTF documents regardless of classification or protective marking (FOUO, is responsible for the proper control, accountability, and safeguarding of same.

#### 2. Access:

a. Access to FOUO information on SOTF projects will be limited to US Citizens who have a valid "need to know". In the event that access to classified information is required, an additional security procedures guide will be furnished.

b. To gain access to the SOTF site and/or project information, a written or telephonic request must be made to the SOTF Project Manager at least one week in advance (Enclosure 1). A separate request must be made for each site visit.

c. Once access has been granted, no SOTF information or site access will be given to the individual until he or she has signed a Security Briefing Form (Enclosure 2). The original form will be sent to the SOTF Security Manager.

(1) Use of Escorts: Personnel entering the Security Operations Training Facility will be escorted by a facility member or by a security guard. Use of escorts within the facility is done routinely for contracted personnel regardless of their security clearance level.

(2) Work Hours: Normal work hours for contract personnel to conduct business within SOTF are 0730 - 1600, Monday thru Friday. Contractor personnel will report to the SOTF Visitor Center each day at 0730 to exchange a valid picture identification for a SOTF visitor badge. All contractor vehicles will be searched each day starting at 0730. Once the badge exchange and vehicle search is complete, the contractor will convoy with the escort to the job sit. The Contractor must exit the SOTF compound by 1600 each day. Exceptions will be approved by the Project Manager and must be coordinated two days in advance.

3. Information Controls:

a. Work Areas: A separate work area will be established where large volumes of project information are processed, discussed, or stored. This is required to preclude compromise of project information by unauthorized personnel.

b. Communications: Nonsecure telephone circuits will not be used to discuss any sensitive SOTF information or data. Nonsecure facsimile equipment may be used only for the transmission of unclassified SOTF information.

4. Release of Information: Public release of any SOTF information regardless of classification is NOT authorized. Any attempts by unauthorized personnel to obtain SOTF information or data will be reported immediately to the SOTF Security Manager by the most expeditious means available.

5. Storage: Unclassified SOTF project information must be stored in a locked, segregated container located in the SOTF work area. At no time will SOTF information be left unsecured within the work area when it is not being worked on. FOUO cover sheets should be used whenever appropriate

6. Transmission:

a. "FOR OFFICIAL USE ONLY" material may be sent by Certified mail or U.S. Express mail.

b. All envelopes or packages containing SOTF "FOUO" material will be addressed to the official government activity or organization with attention to a specific individual by name. Return address will note specific individual in attention line. The envelope will be clearly marked with the caveat "DELIVER TO AND TO BE OPENED BY ADDRESSEE ONLY". This caveat will be displayed in letters at least 1/4 inch in height. The protective marking "FOR OFFICIAL USE ONLY" shall NOT be stamped on the envelope. The envelope shall be carefully sealed with tape.

REQUEST FOR ACCESS

SOTF PROJECT: \_\_\_\_\_

DATE: \_\_\_\_\_

ORGANIZATION \_\_\_\_\_

NAME & TITLE OF NOMINEE \_\_\_\_\_

SSN \_\_\_\_\_ TELEPHONE \_\_\_\_\_

ACCESS IS REQUIRED FOR PROJECT INFORMATION \_\_\_\_\_ AND/OR SOTF SITE VISIT \_\_\_\_\_

REQUESTED ACCESS LEVEL \_\_\_\_\_

JUSTIFICATION/ COMMENTS \_\_\_\_\_

DATE/TIME OF SITE VISIT \_\_\_\_\_

REQUESTOR \_\_\_\_\_

-----  
To be completed by requestors Security Officer:

SECURITY CLEARANCE OF NOMINEE \_\_\_\_\_

CLEARANCE GRANTED BY \_\_\_\_\_ ON \_\_\_\_\_

\_\_\_\_\_  
SECURITY OFFICER

\_\_\_\_\_  
SIGNATURE

\_\_\_\_\_  
DATE

-----  
To be completed by SOTF Access Approving Official:

ACCESS To SOTF PROJECT INFORMATION \_\_\_\_\_ AND/OR SOTF SITE \_\_\_\_\_

IS APPROVED/DISAPPROVED

APPROVED ACCESS LEVEL: \_\_\_\_\_

COMMENTS \_\_\_\_\_

\_\_\_\_\_  
APPROVING OFFICIAL

\_\_\_\_\_  
SIGNATURE

\_\_\_\_\_  
DATE

DEPARTMENT OF THE ARMY  
US ARMY SECURITY OPERATIONS TRAINING FACILITY  
Post Office Box 70660  
Fort Bragg. North Carolina 28307-5000

SECURITY BRIEFING

I, \_\_\_\_\_, understand that, by virtue of my assignment, employment, or association on this sensitive Department of the Army Facility/Project, of the Security Operations Training Facility (SOTF), I may be granted access, if properly authorized/ security cleared, to information, material, and plans which concern the security of the United States of America and which are either sensitive or classified by order of the President or as authorized by statute.

1. I understand that I may never divulge, publish, or reveal by writing, word, conduct, or otherwise, to any unauthorized person, any classified or sensitive information relating to the SOTF Facility/ Project, its personnel, fiscal data or security measures without prior consent of the Director, SOTF or his designated representative.

2. I understand that the burden is upon me to ascertain whether or not information is classified, and, if so, who is authorized to receive it. I will, therefore, obtain the decision of the authorizing officials of the SOTF Security Office on these matters before disclosing such information.

3. I must submit for review to an appropriate DOD official prior to discussing with or showing to any publisher, literary agent, architectural firm, or other unauthorized persons, all manuscripts, articles, speeches, resumes, all architectural design drawings and papers, written or drawn by me or in conjunction with others, which contain or are derived from information or material obtained by virtue of my assignment, employment or association with the SOTF Facility/Project. I understand that the purpose of such review is to ensure that no sensitive or classified information or material obtained by virtue of my assignment, employment or association with this facility/project contained therein. I further understand that such review shall not constitute nor shall be represented as a verification or factual accuracy or an endorsement of the opinions contained in any such manuscripts, articles, speeches, resumes, or papers.

4. I understand that all classified or sensitive information acquired by me in connection with my assignment, employment or association with this facility/project remains the property of the Government of the United States of America, and I must surrender, upon demand by appropriate DOD official, or upon separation from this SOTF Facility/project, any material in my possession relating to such information.

5. I must report without delay to my superior the details or circumstances of any case which comes within my knowledge wherein an

unauthorized person has obtained or is attempting to obtain classified, or sensitive information or material, or wherein such information or material, may be or is being displayed or removed in an unauthorized manner.

6. I understand that my compliance with all the obligations required to protect classified information may be a consideration of my continuing assignment, employment or association with this facility/project. I understand that any failure to so comply may subject me to administrative action including termination of my assignment, employment or association with this facility/ project.

7. I have read and understand the provisions of the Espionage Act, Sections, 793, 794, and 798, of Title 18, United States Code, and I am aware of the penalties provided for any violation thereof. I understand that the provisions of the Espionage Act apply during my assignment, employment or association with the SOTF Facility/Project.

8. I have read and understand the contents of this briefing. I have read and understand Section 1001 of Title 18, United States Code, regarding the making of false, fictitious, or fraudulent statements or representations, and I am aware of the penalties provided for any violation thereof.

PERSON CONDUCTING BRIEFING

PERSON BEING BRIEFED

\_\_\_\_\_  
(DATE)

\_\_\_\_\_  
(DATE)

\_\_\_\_\_  
(PRINTED OR TYPED NAME)

\_\_\_\_\_  
(PRINTED OR TYPED NAME)

\_\_\_\_\_  
(SSAN)

\_\_\_\_\_  
(SSAN)

\_\_\_\_\_  
(ORGANIZATION/FIRM)

\_\_\_\_\_  
(ORGANIZATION/FIRM)

\_\_\_\_\_  
(SIGNATURE)

NOTICE: THE PRIVACY ACT, 5 U.S.C. 552a, requires that federal agencies inform individuals, at the time information is solicited from them, whether the disclosure is mandatory or voluntary, by what authority such information is solicited, and what uses will be made of the information. You are hereby advised that the authority for soliciting your Social Security Account Number (SSAN) is Executive Order 9397. Your SSAN will be used to identify you precisely when it is necessary to certify that you have access to the information indicated above. While your disclosure of SSAN is not mandatory, your failure to do so may delay the processing of such certification.

## SECTION 01330

## SUBMITTAL PROCEDURES

09/97

## PART 1 GENERAL

## 1.1 SUBMITTAL IDENTIFICATION

Submittals required are identified by SD numbers as follows:

- SD-01 Data
- SD-04 Drawings
- SD-06 Instructions
- SD-07 Schedules
- SD-08 Statements
- SD-09 Reports
- SD-13 Certificates
- SD-14 Samples
- SD-18 Records
- SD-19 Operation and Maintenance Manuals

## 1.2 SUBMITTAL CLASSIFICATION

Submittals are classified as follows:

## 1.2.1 Government Approved

Governmental approval is required for extensions of design, critical materials, deviations, equipment whose compatibility with the entire system must be checked, and other items as designated by the Contracting Officer. Within the terms of the Contract Clause entitled "Specifications and Drawings for Construction," they are considered to be "shop drawings."

## 1.2.2 Information Only

All submittals not requiring Government approval will be for information only. They are not considered to be "shop drawings" within the terms of the Contract Clause referred to above.

## 1.3 APPROVED SUBMITTALS

The Contracting Officer's approval of submittals shall not be construed as a complete check, but will indicate only that the general method of construction, materials, detailing and other information are satisfactory. Approval will not relieve the Contractor of the responsibility for any error which may exist, as the Contractor under the Contractor Quality Control (CQC) requirements of this contract is responsible for dimensions, the design of adequate connections and details, and the satisfactory construction of all work. After submittals have been approved by the Contracting Officer, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

#### 1.4 DISAPPROVED SUBMITTALS

The Contractor shall make all corrections required by the Contracting Officer and promptly furnish a corrected submittal in the form and number of copies specified for the initial submittal. If the Contractor considers any correction indicated on the submittals to constitute a change to the contract, a notice in accordance with the Contract Clause "Changes" shall be given promptly to the Contracting Officer.

#### 1.5 WITHHOLDING OF PAYMENT

Payment for materials incorporated in the work will not be made if required approvals have not been obtained.

### PART 2 PRODUCTS (NOT APPLICABLE)

### PART 3 EXECUTION

#### 3.1 GENERAL

The Contractor shall make submittals as required by the specifications. The Contracting Officer may request submittals in addition to those specified when deemed necessary to adequately describe the work covered in the respective sections. Units of weights and measures used on all submittals shall be the same as those used in the contract drawings. Each submittal shall be complete and in sufficient detail to allow ready determination of compliance with contract requirements. Prior to submittal, all items shall be checked and approved by the Contractor's Quality Control (CQC) System Manager and each item shall be stamped, signed, and dated by the CQC System Manager indicating action taken. Proposed deviations from the contract requirements shall be clearly identified. Submittals shall include items such as: Contractor's, manufacturer's, or fabricator's drawings; descriptive literature including (but not limited to) catalog cuts, diagrams, operating charts or curves; test reports; test cylinders; samples; O&M manuals (including parts list); certifications; warranties; and other such required submittals. Submittals requiring Government approval shall be scheduled and made prior to the acquisition of the material or equipment covered thereby. Samples remaining upon completion of the work shall be picked up and disposed of in accordance with manufacturer's Material Safety Data Sheets (MSDS) and in compliance with existing laws and regulations.

#### 3.2 SUBMITTAL REGISTER (ENG FORM 4288)

At the end of this section is one set of ENG Form 4288 listing items of equipment and materials for which submittals are required by the specifications; this list may not be all inclusive and additional submittals may be required. The Contractor will also be given the submittal register files, containing the computerized ENG Form 4288 and instructions on the use of the files. These submittal register files will be furnished on a separate diskette. Columns "d" through "r" have been completed by the Government; the Contractor shall complete columns "a" and "s" through "u" and submit the forms (hard copy plus associated electronic file) to the Contracting Officer for approval within 30 calendar days after Notice to Proceed. The Contractor shall keep this diskette up-to-date and shall submit it to the Government together with the monthly payment request. The approved submittal register will become the scheduling document and will be

used to control submittals throughout the life of the contract. The submittal register and the progress schedules shall be coordinated.

### 3.3 SCHEDULING

Submittals covering component items forming a system or items that are interrelated shall be scheduled to be coordinated and submitted concurrently. Certifications to be submitted with the pertinent drawings shall be so scheduled. Adequate time (a minimum of 21 calendar days exclusive of mailing time) shall be allowed and shown on the register for review and approval. No delay damages or time extensions will be allowed for time lost in late submittals.

### 3.4 TRANSMITTAL FORM (ENG FORM 4025)

The sample transmittal form (ENG Form 4025) attached to this section shall be used for submitting both Government approved and information only submittals in accordance with the instructions on the reverse side of the form. These forms will be furnished to the Contractor. This form shall be properly completed by filling out all the heading blank spaces and identifying each item submitted. Special care shall be exercised to ensure proper listing of the specification paragraph and/or sheet number of the contract drawings pertinent to the data submitted for each item.

### 3.5 SUBMITTAL PROCEDURE

Submittals shall be made as follows:

#### 3.5.1 Deviations

For submittals which include proposed deviations requested by the Contractor, the column "variation" of ENG Form 4025 shall be checked. The Contractor shall set forth in writing the reason for any deviations and annotate such deviations on the submittal. The Government reserves the right to rescind inadvertent approval of submittals containing unnoted deviations.

### 3.6 CONTROL OF SUBMITTALS

The Contractor shall carefully control his procurement operations to ensure that each individual submittal is made on or before the Contractor scheduled submittal date shown on the approved "Submittal Register."

### 3.7 GOVERNMENT APPROVED SUBMITTALS

Upon completion of review of submittals requiring Government approval, the submittals will be identified as having received approval by being so stamped and dated. Two copies of the submittal will be retained by the Contracting Officer and 3 copies of the submittal will be returned to the Contractor.

### 3.8 INFORMATION ONLY SUBMITTALS

Normally submittals for information only will not be returned. Approval of the Contracting Officer is not required on information only submittals. The Government reserves the right to require the Contractor to resubmit any item found not to comply with the contract. This does not relieve the

Contractor from the obligation to furnish material conforming to the plans and specifications; will not prevent the Contracting Officer from requiring removal and replacement of nonconforming material incorporated in the work; and does not relieve the Contractor of the requirement to furnish samples for testing by the Government laboratory or for check testing by the Government in those instances where the technical specifications so prescribe.

### 3.9 STAMPS

Stamps used by the Contractor on the submittal data to certify that the submittal meets contract requirements shall be similar to the following:

CONTRACTOR  (Firm Name)
_____ Approved
_____ Approved with corrections as noted on submittal data and/or attached sheets(s).
SIGNATURE: _____
TITLE: _____
DATE: _____

-- End Of Section --













TITLE AND LOCATION		CONTRACTOR										SPECIFICATION SECTION														
CONSTRUCT MOTORPOOL SHELTER SOTF												09900														
ACTIVITY NO.	TRANS-MITTAL NO.	ITEM NO.	SPECIFICATION PARAGRAPH NUMBER	DESCRIPTION OF ITEM SUBMITTED	CONTRACTOR										GOVERNMENT ACTION	REMARKS										
					TYPE OF SUBMITTAL		CLASSIFICATION		CONTRACTOR SCHEDULE DATES		CONTRACTOR ACTION		GOVERNMENT ACTION													
a.	b.	c.	d.	e.	f.	g.	h.	i.	j.	k.	l.	m.	n.	o.	p.	q.	r.	s.	t.	u.	v.	w.	x.	y.	z.	aa.
		2.1		Paint	X																					
		3.3		Mixing and Thinning		X																				
		3.4		Application		X																				
		2.1		Paint			X																			
		2.1.3		Lead				X																		
		2.1.2		Mildewcide and Insecticide				X																		
		2.1.5		Volatile Organic Compound (VOC)				X																		
		1.2		Content					X																	
		2.1		Moisture-Curing Polyurethane					X																	
				Paint					X																	



## SECTION 01355

## ENVIRONMENTAL PROTECTION

10/00

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## ARMY REGULATION

AR 200-5 Pest Management

## CODE OF FEDERAL REGULATIONS (CFR)

33 CFR 328 Definitions

40 CFR 68 Chemical Accident Prevention Provisions

40 CFR 152 - 186 Pesticide Programs

40 CFR 260 Hazardous Waste Management System: General

40 CFR 261 Identification and Listing of Hazardous Waste

40 CFR 262 Standards Applicable to Generators of Hazardous Waste

40 CFR 279 Standards for the Management of Used Oil

40 CFR 302 Designation, Reportable Quantities, and Notification

40 CFR 355 Emergency Planning and Notification

49 CFR 171 - 178 Hazardous Materials Regulations

## ENGINEERING MANUALS (EM)

EM 385-1-1 (1996) U.S. Army Corps on Engineers Safety and Health Requirements Manual

## US ARMY CORPS OF ENGINEERS TECHNICAL REPORT

WETLAND MANUAL Corps of Engineers Wetlands Delineation Manual Technical Report Y-87-1

## 1.2 DEFINITIONS

### 1.2.1 Environmental Pollution and Damage

Environmental pollution and damage is the presence of chemical, physical, or biological elements or agents which adversely affect human health or welfare; unfavorably alter ecological balances of importance to human life; affect other species of importance to humankind; or degrade the environment aesthetically, culturally and/or historically.

### 1.2.2 Environmental Protection

Environmental protection is the prevention/control of pollution and habitat disruption that may occur to the environment during construction. The control of environmental pollution and damage requires consideration of land, water, and air; biological and cultural resources; and includes management of visual aesthetics; noise; solid, chemical, gaseous, and liquid waste; radiant energy and radioactive material as well as other pollutants.

### 1.2.3 Contractor Generated Hazardous Waste

Contractor generated hazardous waste means materials that, if abandoned or disposed of, may meet the definition of a hazardous waste. These waste streams would typically consist of material brought on site by the Contractor to execute work, but are not fully consumed during the course of construction. Examples include, but are not limited to, excess paint thinners (i.e. methyl ethyl ketone, toluene etc.), waste thinners, excess paints, excess solvents, waste solvents, and excess pesticides, and contaminated pesticide equipment rinse water.

### 1.2.4 Installation Pest Management Coordinator

Installation Pest Management Coordinator (IPMC) is the individual officially designated by the Installation Commander to oversee the Installation Pest Management Program and the Installation Pest Management Plan.

### 1.2.4 Project Pesticide Coordinator

The Project Pesticide Coordinator (PPC) is an individual that resides at a Civil Works Project office and that is responsible for oversight of pesticide application on Project grounds.

### 1.2.5 Land Application for Discharge Water

The term "Land Application" for discharge water implies that the Contractor shall discharge water at a rate which allows the water to percolate into the soil. No sheeting action, soil erosion, discharge into storm sewers, discharge into defined drainage areas, or discharge into the "waters of the United States" shall occur. Land Application shall be in compliance with all applicable Federal, State, and local laws and regulations.

### 1.2.6 Pesticide

Pesticide is defined as any substance or mixture of substances intended for preventing, destroying, repelling, or mitigating any pest, or intended for use as a plant regulator, defoliant or desiccant.

### 1.2.7 Pests

The term "pests" means arthropods, birds, rodents, nematodes, fungi, bacteria, viruses, algae, snails, marine borers, snakes, weeds and other organisms (except for human or animal disease-causing organisms) that adversely affect readiness, military operations, or the well-being of personnel and animals; attack or damage real property, supplies, equipment, or vegetation; or are otherwise undesirable.

#### 1.2.8 Surface Discharge

The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "waters of the United States" and would require a permit to discharge water from the governing agency.

#### 1.2.9 Waters of the United States

All waters which are under the jurisdiction of the Clean Water Act, as defined in 33 CFR 328.

#### 1.2.10 Wetlands

Wetlands means those areas that are inundated or saturated by surface or ground water at a frequency and duration sufficient to support, and that under normal circumstances do support, a prevalence of vegetation typically adapted for life in saturated soil conditions. Wetlands generally include swamps, marshes, and bogs. Official determination of whether or not an area is classified as a wetland must be done in accordance with WETLAND MANUAL.

### 1.3 GENERAL REQUIREMENTS

The Contractor shall minimize environmental pollution and damage that may occur as the result of construction operations. The environmental resources within the project boundaries and those affected outside the limits of permanent work shall be protected during the entire duration of this contract. The Contractor shall comply with all applicable environmental Federal, State, and local laws and regulations. The Contractor shall be responsible for any delays resulting from failure to comply with environmental laws and regulations.

### 1.4 SUBCONTRACTORS

The Contractor shall ensure compliance with this section by subcontractors.

### 1.5 PAYMENT

No separate payment will be made for work covered under this section. The Contractor shall be responsible for payment of fees associated with environmental permits, application, and/or notices obtained by the Contractor. All costs associated with this section shall be included in the contract price. The Contractor shall be responsible for payment of all fines/fees for violation or non-compliance with Federal, State, Regional and local laws and regulations.

### 1.6 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Environmental Protection Plan; FIO

The environmental protection plan.

1.7 ENVIRONMENTAL PROTECTION PLAN

Prior to commencing construction activities or delivery of materials to the site, the Contractor shall submit an Environmental Protection Plan for review and approval by the Contracting Officer. The purpose of the Environmental Protection Plan is to present a comprehensive overview of known or potential environmental issues which the Contractor must address during construction. Issues of concern shall be defined within the Environmental Protection Plan as outlined in this section. The Contractor shall address each topic at a level of detail commensurate with the environmental issue and required construction task(s). Topics or issues which are not identified in this section, but which the Contractor considers necessary, shall be identified and discussed after those items formally identified in this section. Prior to submittal of the Environmental Protection Plan, the Contractor shall meet with the Contracting Officer for the purpose of discussing the implementation of the initial Environmental Protection Plan; possible subsequent additions and revisions to the plan including any reporting requirements; and methods for administration of the Contractor's Environmental Plans. The Environmental Protection Plan shall be current and maintained onsite by the Contractor.

1.7.1 Compliance

No requirement in this Section shall be construed as relieving the Contractor of any applicable Federal, State, and local environmental protection laws and regulations. During Construction, the Contractor shall be responsible for identifying, implementing, and submitting for approval any additional requirements to be included in the Environmental Protection Plan.

1.7.2 Contents

The environmental protection plan shall include, but shall not be limited to, the following:

- a. Name(s) of person(s) within the Contractor's organization who is(are) responsible for ensuring adherence to the Environmental Protection Plan.
- b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site, if applicable.
- c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.

- d. Description of the Contractor's environmental protection personnel training program.
- e. An erosion and sediment control plan which identifies the type and location of the erosion and sediment controls to be provided. The plan shall include monitoring and reporting requirements to assure that the control measures are in compliance with the erosion and sediment control plan, Federal, State, and local laws and regulations. A Storm Water Pollution Prevention Plan (SWPPP) may be substituted for this plan.
- f. Drawings showing locations of proposed temporary excavations or embankments for haul roads, stream crossings, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials including methods to control runoff and to contain materials on the site.
- g. Traffic control plans including measures to reduce erosion of temporary roadbeds by construction traffic, especially during wet weather. Plan shall include measures to minimize the amount of mud transported onto paved public roads by vehicles or runoff.
- h. Work area plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas including methods for protection of features to be preserved within authorized work areas.
- i. Drawing showing the location of borrow areas.
- j. The Spill Control plan shall include the procedures, instructions, and reports to be used in the event of an unforeseen spill of a substance regulated by 40 CFR 68, 40 CFR 302, 40 CFR 355, and/or regulated under State or Local laws and regulations. The Spill Control Plan supplements the requirements of EM 385-1-1. This plan shall include as a minimum:
1. The name of the individual who will report any spills or hazardous substance releases and who will follow up with complete documentation. This individual shall immediately notify the Contracting Officer and Facility Environmental Office in addition to the legally required Federal, State, and local reporting channels (including the National Response Center 1-800-424-8802) if a reportable quantity is released to the environment. The plan shall contain a list of the required reporting channels and telephone numbers.
  2. The name and qualifications of the individual who will be responsible for implementing and supervising the containment and cleanup.
  3. Training requirements for Contractor's personnel and methods of accomplishing the training.
  4. A list of materials and equipment to be immediately available at the job site, tailored to cleanup work of the potential hazard(s) identified.

5. The names and locations of suppliers of containment materials and locations of additional fuel oil recovery, cleanup, restoration, and material-placement equipment available in case of an unforeseen spill emergency.
6. The methods and procedures to be used for expeditious contaminant cleanup.
- k. A non-hazardous solid waste disposal plan identifying methods and locations for solid waste disposal including clearing debris. The plan shall include schedules for disposal. The Contractor shall identify any subcontractors responsible for the transportation and disposal of solid waste. Licenses or permits shall be submitted for solid waste disposal sites that are not a commercial operating facility. Evidence of the disposal facility's acceptance of the solid waste shall be attached to this plan during the construction. The Contractor shall attach a copy of each of the Non-hazardous Solid Waste Diversion Reports to the disposal plan. The report shall be submitted on the first working day after the first quarter that non-hazardous solid waste has been disposed and/or diverted and shall be for the previous quarter (e.g. the first working day of January, April, July, and October). The report shall indicate the total amount of waste generated and total amount of waste diverted in cubic yards or tons along with the percent that was diverted.
- l. A recycling and solid waste minimization plan with a list of measures to reduce consumption of energy and natural resources. The plan shall detail the Contractor's actions to comply with and to participate in Federal, State, Regional, and local government sponsored recycling programs to reduce the volume of solid waste at the source.
- m. An air pollution control plan detailing provisions to assure that dust, debris, materials, trash, etc., do not become air borne and travel off the project site.
- n. A contaminant prevention plan that: identifies potentially hazardous substances to be used on the job site; identifies the intended actions to prevent introduction of such materials into the air, water, or ground; and details provisions for compliance with Federal, State, and local laws and regulations for storage and handling of these materials. In accordance with EM 385-1-1, a copy of the Material Safety Data Sheets (MSDS) and the maximum quantity of each hazardous material to be on site at any given time shall be included in the contaminant prevention plan. As new hazardous materials are brought on site or removed from the site, the plan shall be updated.
- o. A waste water management plan that identifies the methods and procedures for management and/or discharge of waste waters which are directly derived from construction activities, such as concrete curing water, clean-up water, dewatering of ground water, disinfection water, hydrostatic test water, and water used in flushing of lines. If a settling/retention pond is required, the plan shall include the design of the pond including drawings, removal plan, and testing requirements for possible pollutants. If land application will be the method of disposal for the waste water, the plan shall include a sketch showing the location for land application along with a description of the

pretreatment methods to be implemented. If surface discharge will be the method of disposal, a copy of the permit and associated documents shall be included as an attachment prior to discharging the waste water. If disposal is to a sanitary sewer, the plan shall include documentation that the Waste Water Treatment Plant Operator has approved the flow rate, volume, and type of discharge.

p. A historical, archaeological, cultural resources biological resources and wetlands plan that defines procedures for identifying and protecting historical, archaeological, cultural resources, biological resources and wetlands known to be on the project site: and/or identifies procedures to be followed if historical archaeological, cultural resources, biological resources and wetlands not previously known to be onsite or in the area are discovered during construction. The plan shall include methods to assure the protection of known or discovered resources and shall identify lines of communication between Contractor personnel and the Contracting Officer.

q. A pesticide treatment plan shall be included and updated, as information becomes available. The plan shall include: sequence of treatment, dates, times, locations, pesticide trade name, EPA registration numbers, authorized uses, chemical composition, formulation, original and applied concentration, application rates of active ingredient (i.e. pounds of active ingredient applied), equipment used for application and calibration of equipment. The Contractor is responsible for Federal, State, Regional and Local pest management record keeping and reporting requirements as well as any additional Installation Project Office specific requirements. The Contractor shall follow.

### 1.7.3 Appendix

Copies of all environmental permits, permit application packages, approvals to construct, notifications, certifications, reports, and termination documents shall be attached, as an appendix, to the Environmental Protection Plan.

### 1.8 PROTECTION FEATURES

This paragraph supplements the Contract Clause PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS. Prior to start of any onsite construction activities, the Contractor and the Contracting Officer shall make a joint condition survey. Immediately following the survey, the Contractor shall prepare a brief report including a plan describing the features requiring protection under the provisions of the Contract Clauses, which are not specifically identified on the drawings as environmental features requiring protection along with the condition of trees, shrubs and grassed areas immediately adjacent to the site of work and adjacent to the Contractor's assigned storage area and access route(s), as applicable. This survey report shall be signed by both the Contractor and the Contracting Officer upon mutual agreement as to its accuracy and completeness. The Contractor shall protect those environmental features included in the survey report and any indicated on the drawings, regardless of interference which their preservation may cause to the Contractor's work under the contract.

### 1.9 ENVIRONMENTAL ASSESSMENT OF CONTRACT DEVIATIONS

Any deviations, requested by the Contractor, from the drawings, plans and specifications which may have an environmental impact will be subject to approval by the Contracting Officer and may require an extended review, processing, and approval time. The Contracting Officer reserves the right to disapprove alternate methods, even if they are more cost effective, if the Contracting Officer determines that the proposed alternate method will have an adverse environmental impact.

### 1.10 NOTIFICATION

The Contracting Officer will notify the Contractor in writing of any observed noncompliance with Federal, State or local environmental laws or regulations, permits, and other elements of the Contractor's Environmental Protection plan. The Contractor shall, after receipt of such notice, inform the Contracting Officer of the proposed corrective action and take such action when approved by the Contracting Officer. The Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No time extensions shall be granted or equitable adjustments allowed to the Contractor for any such suspensions. This is in addition to any other actions the Contracting Officer may take under the contract, or in accordance with the Federal Acquisition Regulation or Federal Law.

## PART 2 PRODUCTS (NOT USED)

## PART 3 EXECUTION

### 3.1 ENVIRONMENTAL PERMITS AND COMMITMENTS

The Contractor shall comply with all environmental permits and commitments required by Federal, State, Regional, and local environmental laws and regulations.

### 3.2 LAND RESOURCES

The Contractor shall confine all activities to areas defined by the drawings and specifications. Prior to the beginning of any construction, the Contractor shall identify any land resources to be preserved within the work area. Except in areas indicated on the drawings or specified to be cleared, the Contractor shall not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, topsoil, and land forms without approval. No ropes, cables, or guys shall be fastened to or attached to any trees for anchorage unless specifically authorized. The Contractor shall provide effective protection for land and vegetation resources at all times as defined in the following subparagraphs. Stone, soil, or other materials displaced into uncleared areas shall be removed by the Contractor.

#### 3.2.1 Work Area Limits

Prior to commencing construction activities, the Contractor shall mark the areas that need not be disturbed under this contract. Isolated areas within the general work area which are not to be disturbed shall be marked or fenced. Monuments and markers shall be protected before construction operations commence. Where construction operations are to be conducted

during darkness, any markers shall be visible in the dark. The Contractor's personnel shall be knowledgeable of the purpose for marking and/or protecting particular objects.

### 3.2.2 Landscape

Trees, shrubs, vines, grasses, land forms and other landscape features indicated and defined on the drawings to be preserved shall be clearly identified by marking, fencing, or wrapping with boards, or any other approved techniques. The Contractor shall restore landscape features damaged or destroyed during construction operations outside the limits of the approved work area.

### 3.2.3 Erosion and Sediment Controls

The Contractor shall be responsible for providing erosion and sediment control measures in accordance with Federal, State, and local laws and regulations. The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's construction activities. The area of bare soil exposed at any one time by construction operations should be kept to a minimum. The Contractor shall construct or install temporary and permanent erosion and sediment control best management practices (BMPs) as indicated on the drawings. BMPs may include, but not be limited to, vegetation cover, stream bank stabilization, slope stabilization, silt fences, construction of terraces, interceptor channels, sediment traps, inlet and outfall protection, diversion channels, and sedimentation basins. Any temporary measures shall be removed after the area has been stabilized.

### 3.2.4 Contractor Facilities and Work Areas

The Contractor's field offices, staging areas, stockpile storage, and temporary buildings shall be placed in areas designated on the drawings or as directed by the Contracting Officer. Temporary movement or relocation of Contractor facilities shall be made only when approved. Erosion and sediment controls shall be provided for on-site borrow and spoil areas to prevent sediment from entering nearby waters. Temporary excavation and embankments for plant and/or work areas shall be controlled to protect adjacent areas.

## 3.3 WATER RESOURCES

The Contractor shall monitor construction activities to prevent pollution of surface and ground waters. Toxic or hazardous chemicals shall not be applied to soil or vegetation unless otherwise indicated. All water areas affected by construction activities shall be monitored by the Contractor. For construction activities immediately adjacent to impaired surface waters, the Contractor shall be capable of quantifying sediment or pollutant loading to that surface water when required by State or Federally issued Clean Water Act permits.

## 3.4 AIR RESOURCES

Equipment operation, activities, or processes performed by the Contractor shall be in accordance with all Federal and State air emission and performance laws and standards.

### 3.4.1 Particulates

Dust particles; aerosols and gaseous by-products from construction activities; and processing and preparation of materials, such as from asphaltic batch plants; shall be controlled at all times, including weekends, holidays and hours when work is not in progress. The Contractor shall maintain excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and other work areas within or outside the project boundaries free from particulates which would cause the Federal, State, and local air pollution standards to be exceeded or which would cause a hazard or a nuisance. Sprinkling, chemical treatment of an approved type, baghouse, scrubbers, electrostatic precipitators or other methods will be permitted to control particulates in the work area. Sprinkling, to be efficient, must be repeated to keep the disturbed area damp at all times. The Contractor must have sufficient, competent equipment available to accomplish these tasks. Particulate control shall be performed as the work proceeds and whenever a particulate nuisance or hazard occurs. The Contractor shall comply with all State and local visibility regulations.

### 3.4.2 Odors

Odors from construction activities shall be controlled at all times. The odors shall not cause a health hazard and shall be in compliance with State regulations and/or local ordinances.

### 3.4.3 Sound Intrusions

The Contractor shall keep construction activities under surveillance and control to minimize environment damage by noise. The Contractor shall comply with the provisions of the State of North Carolina rules.

### 3.4.4 Burning

Burning shall be prohibited on the Government premises.

## 3.5 CHEMICAL MATERIALS MANAGEMENT AND WASTE DISPOSAL

Disposal of wastes shall be as directed below, unless otherwise specified in other sections and/or shown on the drawings.

### 3.5.1 Solid Wastes

Solid wastes (excluding clearing debris) shall be placed in containers which are emptied on a regular schedule. Handling, storage, and disposal shall be conducted to prevent contamination. Segregation measures shall be employed so that no hazardous or toxic waste will become co-mingled with solid waste. The Contractor shall transport solid waste off Government property and dispose of it in compliance with Federal, State, and local requirements for solid waste disposal. A Subtitle D RCRA permitted landfill shall be the minimum acceptable off-site solid waste disposal option. The Contractor shall verify that the selected transporters and disposal facilities have the necessary permits and licenses to operate.

### 3.5.2 Chemicals and Chemical Wastes

Chemicals shall be dispensed ensuring no spillage to the ground or water. Periodic inspections of dispensing areas to identify leakage and initiate

corrective action shall be performed and documented. This documentation will be periodically reviewed by the Government. Chemical waste shall be collected in corrosion resistant, compatible containers. Collection drums shall be monitored and removed to a staging or storage area when contents are within 6 inches of the top. Wastes shall be classified, managed, stored, and disposed of in accordance with Federal, State, and local laws and regulations.

### 3.5.3 Contractor Generated Hazardous Wastes/Excess Hazardous Materials

Hazardous wastes are defined in 40 CFR 261, or are as defined by applicable State and local regulations. Hazardous materials are defined in 49 CFR 171 - 178. The Contractor shall, at a minimum, manage and store hazardous waste in compliance with 40 CFR 262 and shall manage and store hazardous waste in accordance with the Installation hazardous waste management plan. The Contractor shall take sufficient measures to prevent spillage of hazardous and toxic materials during dispensing. The Contractor shall segregate hazardous waste from other materials and wastes, shall protect it from the weather by placing it in a safe covered location, and shall take precautionary measures such as berming or other appropriate measures against accidental spillage. The Contractor shall be responsible for storage, describing, packaging, labeling, marking, and placarding of hazardous waste and hazardous material in accordance with 49 CFR 171 - 178, State, and local laws and regulations. The Contractor shall transport Contractor generated hazardous waste off Government property within 60 days in accordance with the Environmental Protection Agency and the Department of Transportation laws and regulations. The Contractor shall dispose of hazardous waste in compliance with Federal, State and local laws and regulations. Spills of hazardous or toxic materials shall be immediately reported to the Contracting Officer and the Facility Environmental Office. Cleanup and cleanup costs due to spills shall be the Contractor's responsibility.

### 3.5.4 Fuel and Lubricants

Storage, fueling and lubrication of equipment and motor vehicles shall be conducted in a manner that affords the maximum protection against spill and evaporation. Fuel, lubricants and oil shall be managed and stored in accordance with all Federal, State, Regional, and local laws and regulations. Used lubricants and used oil to be discarded shall be stored in marked corrosion-resistant containers and recycled or disposed in accordance with 40 CFR 279, State, and local laws and regulations. Storage of fuel on the project site shall be accordance with all Federal, State, and local laws and regulations.

### 3.5.5 Waste Water

Disposal of waste water shall be as specified below.

- a. Waste water from construction activities, such as onsite material processing, concrete curing, foundation and concrete clean-up, water used in concrete trucks, forms, etc. shall not be allowed to enter water ways or to be discharged prior to being treated to remove pollutants. The Contractor shall dispose of the construction related waste water off-Government property in accordance with all Federal, State, Regional and Local laws and regulations.

b. For discharge of ground water, the Contractor shall surface discharge in accordance with all Federal, State, and local laws and regulations.

c. Water generated from the flushing of lines after disinfection or disinfection in conjunction with hydrostatic testing shall be land applied in accordance with all Federal, State, and local laws and regulations for land application.

### 3.6 RECYCLING AND WASTE MINIMIZATION

The Contractor shall participate in State and local government sponsored recycling programs. The Contractor is further encouraged to minimize solid waste generation throughout the duration of the project.

### 3.7 HISTORICAL, ARCHAEOLOGICAL, AND CULTURAL RESOURCES

If during excavation or other construction activities any previously unidentified or unanticipated historical, archaeological, and cultural resources are discovered or found, all activities that may damage or alter such resources shall be temporarily suspended. Resources covered by this paragraph include but are not limited to: any human skeletal remains or burials; artifacts; shell, midden, bone, charcoal, or other deposits; rock or coral alignments, pavings, wall, or other constructed features; and any indication of agricultural or other human activities. Upon such discovery or find, the Contractor shall immediately notify the Contracting Officer so that the appropriate authorities may be notified and a determination made as to their significance and what, if any, special disposition of the finds should be made. The Contractor shall cease all activities that may result in impact to or the destruction of these resources. The Contractor shall secure the area and prevent employees or other persons from trespassing on, removing, or otherwise disturbing such resources.

### 3.8 BIOLOGICAL RESOURCES

The Contractor shall minimize interference with, disturbance to, and damage to fish, wildlife, and plants including their habitat. The Contractor shall be responsible for the protection of threatened and endangered animal and plant species including their habitat in accordance with Federal, State, Regional, and local laws and regulations.

### 3.9 INTEGRATED PEST MANAGEMENT

In order to minimize impacts to existing fauna and flora, the Contractor, through the Contracting Officer, shall coordinate with the Installation Pest Management Coordinator (IPMC) Project Pesticide Coordinator (PPC) at the earliest possible time prior to pesticide application. The Contractor shall discuss integrated pest management strategies with the IPMC and receive concurrence from the IPMC through the COR prior to the application of any pesticide associated with these specifications. Installation Project Office Pest Management personnel shall be given the opportunity to be present at all meetings concerning treatment measures for pest or disease control and during application of the pesticide. For termiticide requirements see Section 02364 TERMITICIDE TREATMENT MEASURES FOR SUBTERRANEAN TERMITE CONTROL. The use and management of pesticides are regulated under 40 CFR 152 - 186.

### 3.9.1 Pesticide Delivery and Storage

Pesticides shall be delivered to the site in the original, unopened containers bearing legible labels indicating the EPA registration number and the manufacturer's registered uses. Pesticides shall be stored according to manufacturer's instructions and under lock and key when unattended.

### 3.9.2 Qualifications

For the application of pesticides, the Contractor shall use the services of a subcontractor whose principal business is pest control. The subcontractor shall be licensed and certified in the state where the work is to be performed.

### 3.9.3 Pesticide Handling Requirements

The Contractor shall formulate, treat with, and dispose of pesticides and associated containers in accordance with label directions and shall use the clothing and personal protective equipment specified on the labeling for use during all phases of the application. Material Safety Data Sheets (MSDS) shall be available for all pesticide products.

### 3.9.4 Application

Pesticides shall be applied by a State Certified Pesticide Applicator in accordance with EPA label restrictions and recommendation. The Certified Applicator shall wear clothing and personal protective equipment as specified on the pesticide label. Water used for formulating shall only come from locations designated by the Contracting Officer. The Contractor shall not allow the equipment to overflow. Prior to application of pesticide, all equipment shall be inspected for leaks, clogging, wear, or damage and shall be repaired prior to being used.

### 3.10 PREVIOUSLY USED EQUIPMENT

The Contractor shall clean all previously used construction equipment prior to bringing it onto the project site. The Contractor shall ensure that the equipment is free from soil residuals, egg deposits from plant pests, noxious weeds, and plant seeds. The Contractor shall consult with the USDA jurisdictional office for additional cleaning requirements.

### 3.11 MAINTENANCE OF POLLUTION FACILITIES

The Contractor shall maintain permanent and temporary pollution control facilities and devices for the duration of the contract or for that length of time construction activities create the particular pollutant.

### 3.12 MILITARY MUNITIONS

In the event the Contractor discovers or uncovers military munitions as defined in 40 CFR 260, the Contractor shall immediately stop work in that area and immediately inform the Contracting Officer.

### 3.13 TRAINING OF CONTRACTOR PERSONNEL

The Contractor's personnel shall be trained in all phases of environmental protection and pollution control. The Contractor shall conduct

environmental protection/pollution control meetings for all Contractor personnel prior to commencing construction activities. Additional meetings shall be conducted for new personnel and when site conditions change. The training and meeting agenda shall include: methods of detecting and avoiding pollution; familiarization with statutory and contractual pollution standards; installation and care of devices, vegetative covers, and instruments required for monitoring purposes to ensure adequate and continuous environmental protection/pollution control; anticipated hazardous or toxic chemicals or wastes, and other regulated contaminants; recognition and protection of archaeological sites, artifacts, wetlands, and endangered species and their habitat that are known to be in the area.

### 3.14 POST CONSTRUCTION CLEANUP

The Contractor shall clean up all areas used for construction in accordance with Contract Clause: "Cleaning Up". The Contractor shall, unless otherwise instructed in writing by the Contracting Officer, obliterate all signs of temporary construction facilities such as haul roads, work area, structures, foundations of temporary structures, stockpiles of excess or waste materials, and other vestiges of construction prior to final acceptance of the work. The disturbed area shall be graded, filled and the entire area seeded unless otherwise indicated.

-- End of Section --

## SECTION 01451

CONTRACTOR QUALITY CONTROL  
04/97

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 3740 (1996) Minimum Requirements for Agencies Engaged in the Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction

ASTM E 329 (1995b) Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction

## 1.2 PAYMENT

Separate payment will not be made for providing and maintaining an effective Quality Control program, and all costs associated therewith shall be included in the applicable unit prices or lump-sum prices contained in the Bidding Schedule.

## PART 2 PRODUCTS (NOT APPLICABLE)

## PART 3 EXECUTION

## 3.1 GENERAL REQUIREMENTS

The Contractor is responsible for quality control and shall establish and maintain an effective quality control system in compliance with the Contract Clause titled "Inspection of Construction." The quality control system shall consist of plans, procedures, and organization necessary to produce an end product which complies with the contract requirements. The system shall cover all construction operations, both onsite and offsite, and shall be keyed to the proposed construction sequence. The project superintendent will be held responsible for the quality of work on the job and is subject to removal by the Contracting Officer for non-compliance with quality requirements specified in the contract. The project superintendent in this context shall mean the individual with the responsibility for the overall management of the project including quality and production.

## 3.2 QUALITY CONTROL PLAN

The Contractor shall furnish for review by the Government, not later than 14 days after receipt of notice to proceed, the Contractor Quality Control (CQC) Plan proposed to implement the requirements of the Contract Clause

titled "Inspection of Construction." The plan shall identify personnel, procedures, control, instructions, tests, records, and forms to be used. The Government will consider an interim plan for the first 7 days of operation. Construction will be permitted to begin only after acceptance of the CQC Plan or acceptance of an interim plan applicable to the particular feature of work to be started. Work outside of the features of work included in an accepted interim plan will not be permitted to begin until acceptance of a CQC Plan or another interim plan containing the additional features of work to be started.

### 3.2.1 Content of the CQC Plan

The CQC Plan shall include, as a minimum, the following to cover all construction operations, both onsite and offsite, including work by subcontractors, fabricators, suppliers, and purchasing agents:

- a. A description of the quality control organization, including a chart showing lines of authority and acknowledgment that the CQC staff shall implement the three phase control system for all aspects of the work specified. The staff shall include a CQC System Manager who shall report to the project superintendent.
- b. The name, qualifications (in resume format), duties, responsibilities, and authorities of each person assigned a CQC function.
- c. A copy of the letter to the CQC System Manager signed by an authorized official of the firm which describes the responsibilities and delegates sufficient authorities to adequately perform the functions of the CQC System Manager, including authority to stop work which is not in compliance with the contract. The CQC System Manager shall issue letters of direction to all other various quality control representatives outlining duties, authorities, and responsibilities. Copies of these letters shall also be furnished to the Government.
- d. Procedures for scheduling, reviewing, certifying, and managing submittals, including those of subcontractors, offsite fabricators, suppliers, and purchasing agents. These procedures shall be in accordance with Section 01330 SUBMITTAL PROCEDURES.
- e. Control, verification, and acceptance testing procedures for each specific test to include the test name, specification paragraph requiring test, feature of work to be tested, test frequency, and person responsible for each test. (Laboratory facilities will be approved by the Contracting Officer.)
- f. Procedures for tracking preparatory, initial, and follow-up control phases and control, verification, and acceptance tests including documentation.
- g. Procedures for tracking construction deficiencies from identification through acceptable corrective action. These procedures shall establish verification that identified deficiencies have been corrected.
- h. Reporting procedures, including proposed reporting formats.

- i. A list of the definable features of work. A definable feature of work is a task which is separate and distinct from other tasks, has separate control requirements, and may be identified by different trades or disciplines, or it may be work by the same trade in a different environment. Although each section of the specifications may generally be considered as a definable feature of work, there are frequently more than one definable features under a particular section. This list will be agreed upon during the coordination meeting.

### 3.2.2 Acceptance of Plan

Acceptance of the Contractor's plan is required prior to the start of construction. Acceptance is conditional and will be predicated on satisfactory performance during the construction. The Government reserves the right to require the Contractor to make changes in his CQC Plan and operations including removal of personnel, as necessary, to obtain the quality specified.

### 3.2.3 Notification of Changes

After acceptance of the CQC Plan, the Contractor shall notify the Contracting Officer in writing of any proposed change. Proposed changes are subject to acceptance by the Contracting Officer.

## 3.3 COORDINATION MEETING

After the Preconstruction Conference, before start of construction, and prior to acceptance by the Government of the CQC Plan, the Contractor shall meet with the Contracting Officer or Authorized Representative and discuss the Contractor's quality control system. The CQC Plan shall be submitted for review a minimum of 7 calendar days prior to the Coordination Meeting. During the meeting, a mutual understanding of the system details shall be developed, including the forms for recording the CQC operations, control activities, testing, administration of the system for both onsite and offsite work, and the interrelationship of Contractor's Management and control with the Government's Quality Assurance. Minutes of the meeting shall be prepared by the Government and signed by both the Contractor and the Contracting Officer. The minutes shall become a part of the contract file. There may be occasions when subsequent conferences will be called by either party to reconfirm mutual understandings and/or address deficiencies in the CQC system or procedures which may require corrective action by the Contractor.

## 3.4 QUALITY CONTROL ORGANIZATION

### 3.4.1 Personnel Requirements

The requirements for the CQC organization are a CQC System Manager and sufficient number of additional qualified personnel to ensure contract compliance. The Contractor shall provide a CQC organization which shall be at the site at all times during progress of the work and with complete authority to take any action necessary to ensure compliance with the contract. All CQC staff members shall be subject to acceptance by the Contracting Officer.

3.4.2 CQC System Manager

The Contractor shall identify as CQC System Manager an individual within the onsite work organization who shall be responsible for overall management of CQC and have the authority to act in all CQC matters for the Contractor. The CQC System Manager shall be a graduate engineer, graduate architect, or a graduate of construction management, with a minimum of 5 years construction experience on construction similar to this contract or a construction person with a minimum of 8 years in related work. This CQC System Manager shall be on the site at all times during construction and shall be employed by the prime Contractor. The CQC System Manager shall be assigned as System Manager but may have duties as project superintendent in addition to quality control. An alternate for the CQC System Manager shall be identified in the plan to serve in the event of the System Manager's absence. The requirements for the alternate shall be the same as for the designated CQC System Manager.

3.4.3 CQC Personnel

In addition to CQC personnel specified elsewhere in the contract, the Contractor shall provide as part of the CQC organization specialized personnel to assist the CQC System Manager for the following areas: ~~electrical, materials technician, and submittals clerk~~. These individuals ~~shall be directly employed by the prime Contractor and may not be employed by a supplier or sub-contractor on this project~~may be employees of the prime or sub-contractor; be responsible to the CQC System Manager; be physically present at the construction site during work on their areas of responsibility; have the necessary education and/or experience in accordance with the experience matrix listed herein. These individuals may perform other duties but must be allowed sufficient time to perform their assigned quality control duties as described in the Quality Control Plan.

Experience Matrix

Area	Qualifications
a. Electrical	Graduate Electrical Engineer with 2 yrs <del>related</del> experience or <u>a</u> person with 5 yrs related experience
<del>b. Submittals</del>	<del>Submittal Clerk with 1 yr experience</del>

3.4.4 Organizational Changes

The Contractor shall maintain the CQC staff at full strength at all times. When it is necessary to make changes to the CQC staff, the Contractor shall revise the CQC Plan to reflect the changes and submit the changes to the Contracting Officer for acceptance.

### 3.5 SUBMITTALS AND DELIVERABLES

Submittals, if needed, shall be made as specified in Section 01330 SUBMITTAL PROCEDURES. The CQC organization shall be responsible for certifying that all submittals and deliverables are in compliance with the contract requirements.

### 3.6 CONTROL

Contractor Quality Control is the means by which the Contractor ensures that the construction, to include that of subcontractors and suppliers, complies with the requirements of the contract. At least three phases of control shall be conducted by the CQC System Manager for each definable feature of work as follows:

#### 3.6.1 Preparatory Phase

This phase shall be performed prior to beginning work on each definable feature of work, after all required plans/documents/materials are approved/accepted, and after copies are at the work site. This phase shall include:

- a. A review of each paragraph of applicable specifications, reference codes, and standards. A copy of those sections of referenced codes and standards applicable to that portion of the work to be accomplished in the field shall be made available by the Contractor at the preparatory inspection. These copies shall be maintained in the field and available for use by Government personnel until final acceptance of the work.
- b. A review of the contract drawings.
- c. A check to assure that all materials and/or equipment have been tested, submitted, and approved.
- d. Review of provisions that have been made to provide required control inspection and testing.
- e. Examination of the work area to assure that all required preliminary work has been completed and is in compliance with the contract.
- f. A physical examination of required materials, equipment, and sample work to assure that they are on hand, conform to approved shop drawings or submitted data, and are properly stored.
- g. A review of the appropriate activity hazard analysis to assure safety requirements are met.
- h. Discussion of procedures for controlling quality of the work including repetitive deficiencies. Document construction tolerances and workmanship standards for that feature of work.
- i. A check to ensure that the portion of the plan for the work to be performed has been accepted by the Contracting Officer.
- j. Discussion of the initial control phase.

- k. The Government shall be notified at least 24 hours in advance of beginning the preparatory control phase. This phase shall include a meeting conducted by the CQC System Manager and attended by the superintendent, other CQC personnel (as applicable), and the foreman responsible for the definable feature. The results of the preparatory phase actions shall be documented by separate minutes prepared by the CQC System Manager and attached to the daily CQC report. The Contractor shall instruct applicable workers as to the acceptable level of workmanship required in order to meet contract specifications.

### 3.6.2 Initial Phase

This phase shall be accomplished at the beginning of a definable feature of work. The following shall be accomplished:

- a. A check of work to ensure that it is in full compliance with contract requirements. Review minutes of the preparatory meeting.
- b. Verify adequacy of controls to ensure full contract compliance. Verify required control inspection and testing.
- c. Establish level of workmanship and verify that it meets minimum acceptable workmanship standards. Compare with required sample panels as appropriate.
- d. Resolve all differences.
- e. Check safety to include compliance with and upgrading of the safety plan and activity hazard analysis. Review the activity analysis with each worker.
- f. The Government shall be notified at least 24 hours in advance of beginning the initial phase. Separate minutes of this phase shall be prepared by the CQC System Manager and attached to the daily CQC report. Exact location of initial phase shall be indicated for future reference and comparison with follow-up phases.
- g. The initial phase should be repeated for each new crew to work onsite, or any time acceptable specified quality standards are not being met.

### 3.6.3 Follow-up Phase

Daily checks shall be performed to assure control activities, including control testing, are providing continued compliance with contract requirements, until completion of the particular feature of work. The checks shall be made a matter of record in the CQC documentation. Final follow-up checks shall be conducted and all deficiencies corrected prior to the start of additional features of work which may be affected by the deficient work. The Contractor shall not build upon nor conceal non-conforming work.

### 3.6.4 Additional Preparatory and Initial Phases

Additional preparatory and initial phases shall be conducted on the same definable features of work if: the quality of on-going work is unacceptable; if there are changes in the applicable CQC staff, onsite production supervision or work crew; if work on a definable feature is resumed after a substantial period of inactivity; or if other problems develop.

## 3.7 TESTS

### 3.7.1 Testing Procedure

The Contractor shall perform specified or required tests to verify that control measures are adequate to provide a product which conforms to contract requirements. Upon request, the Contractor shall furnish to the Government duplicate samples of test specimens for possible testing by the Government. Testing includes operation and/or acceptance tests when specified. The Contractor shall procure the services of a Corps of Engineers approved testing laboratory or establish an approved testing laboratory at the project site. The Contractor shall perform the following activities and record and provide the following data:

- a. Verify that testing procedures comply with contract requirements.
- b. Verify that facilities and testing equipment are available and comply with testing standards.
- c. Check test instrument calibration data against certified standards.
- d. Results of all tests taken, both passing and failing tests, shall be recorded on the CQC report for the date taken. Specification paragraph reference, location where tests were taken, and the sequential control number identifying the test shall be given. If approved by the Contracting Officer, actual test reports may be submitted later with a reference to the test number and date taken. An information copy of tests performed by an offsite or commercial test facility shall be provided directly to the Contracting Officer. Failure to submit timely test reports as stated may result in nonpayment for related work performed and disapproval of the test facility for this contract.

## 3.8 COMPLETION INSPECTION

### 3.8.1 Punch-Out Inspection

Near the end of the work, or any increment of the work established by a time stated in the Special Clause, "Commencement, Prosecution, and Completion of Work", or by the specifications, the CQC Manager shall conduct an inspection of the work. A punch list of items which do not conform to the approved drawings and specifications shall be prepared and included in the CQC documentation, as required by paragraph DOCUMENTATION. The list of deficiencies shall include the estimated date by which the deficiencies will be corrected. The CQC System Manager or staff shall make a second inspection to ascertain that all deficiencies have been corrected. Once this is accomplished, the Contractor shall notify the Government that the facility is ready for the Government Pre-Final inspection.

### 3.8.2 Pre-Final Inspection

A Government Pre-Final Punch List may be developed as a result of this inspection. The Contractor's CQC System Manager shall ensure that all items on this list have been corrected before notifying the Government, so that a Final inspection with the customer can be scheduled. Any items noted on the Pre-Final inspection shall be corrected in a timely manner. These inspections and any deficiency corrections required by this paragraph shall be accomplished within the time slated for completion of the entire work or any particular increment of the work if the project is divided into increments by separate completion dates.

### 3.8.3 Final Acceptance Inspection

The Contractor's Quality Control Inspection personnel, plus the superintendent or other primary management person, and the Contracting Officer's Representative shall be in attendance at the final acceptance inspection. Additional Government personnel including, but not limited to, those from Base/Post Civil Facility Engineer user groups. The final acceptance inspection will be formally scheduled by the Contracting Officer based upon results of the Pre-Final inspection. Notice shall be given to the Contracting Officer at least 14 days prior to the final acceptance inspection and shall include the Contractor's assurance that all specific items previously identified to the Contractor as being unacceptable, along with all remaining work performed under the contract, will be complete and acceptable by the date scheduled for the final acceptance inspection. Failure of the Contractor to have all contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with the contract clause titled "Inspection of Construction".

## 3.9 DOCUMENTATION

The Contractor shall maintain current records providing factual evidence that required quality control activities and/or tests have been performed. These records shall include the work of subcontractors and suppliers and shall be on an acceptable form that includes, as a minimum, the following information:

- a. Contractor/subcontractor and their area of responsibility.
- b. Operating plant/equipment with hours worked, idle, or down for repair.
- c. Work performed each day, giving location, description, and by whom. When Network Analysis (NAS) is used, identify each phase of work performed each day by NAS activity number.
- d. Test and/or control activities performed with results and references to specifications/drawings requirements. The control phase shall be identified (Preparatory, Initial, Follow-up). List of deficiencies noted, along with corrective action.
- e. Quantity of materials received at the site with statement as to acceptability, storage, and reference to specifications/drawings requirements.

- f. Submittals and deliverables reviewed, with contract reference, by whom, and action taken.
- g. Offsite surveillance activities, including actions taken.
- h. Job safety evaluations stating what was checked, results, and instructions or corrective actions.
- i. Instructions given/received and conflicts in plans and/or specifications.
- j. Contractor's verification statement.

These records shall indicate a description of trades working on the project; the number of personnel working; weather conditions encountered; and any delays encountered. These records shall cover both conforming and deficient features and shall include a statement that equipment and materials incorporated in the work and workmanship comply with the contract. The original and one copy of these records in report form shall be furnished to the Government daily within 40 hours after the date covered by the report, except that reports need not be submitted for days on which no work is performed. As a minimum, one report shall be prepared and submitted for every 7 days of no work and on the last day of a no work period. All calendar days shall be accounted for throughout the life of the contract. The first report following a day of no work shall be for that day only. Reports shall be signed and dated by the CQC System Manager. The report from the CQC System Manager shall include copies of test reports and copies of reports prepared by all subordinate quality control personnel.

### 3.10 NOTIFICATION OF NONCOMPLIANCE

The Contracting Officer will notify the Contractor of any detected noncompliance with the foregoing requirements. The Contractor shall take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site, shall be deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders shall be made the subject of claim for extension of time or for excess costs or damages by the Contractor.

## SECTION 01500

## TEMPORARY CONSTRUCTION FACILITIES

02/97

## 1.1 GENERAL REQUIREMENTS

## 1.1.1 Site Plan

The Contractor shall prepare a site plan indicating the proposed location and dimensions of any area to be fenced and used by the Contractor, the number of trailers to be used, avenues of ingress/egress to the fenced area and details of the fence installation. This plan shall be submitted to the Government for approval. Any areas which may have to be graveled to prevent the tracking of mud shall also be identified. The Contractor shall also indicate if the use of a supplemental or other staging area is desired.

## 1.1.2 Identification of Employees

The Contractor shall be responsible for furnishing to each employee, and for requiring each employee engaged on the work to display, identification as approved and directed by the Contracting Officer. Prescribed identification shall immediately be delivered to the Contracting Officer for cancellation upon release of any employee. When required, the Contractor shall obtain and provide fingerprints of persons employed on the project. Contractor and subcontractor personnel shall wear identifying markings on hard hats clearly identifying the company employee's.

## 1.1.3 Employee Parking

Contractor employees shall park privately owned vehicles in an area designated by the Contracting Officer. This area will be within reasonable walking distance of the construction site. Contractor employee parking shall not interfere with existing and established parking requirements of the military installation.

## 1.2 AVAILABILITY AND USE OF UTILITY SERVICES

## 1.2.1 Payment for Utility Services

The Government will make all reasonably required utilities available to the Contractor from existing outlets and supplies, as specified in the contract. Unless otherwise provided in the contract, the amount of each utility service consumed shall be charged to or paid for by the Contractor at prevailing rates charged to the Government or, where the utility is produced by the Government, at reasonable rates determined by the Contracting Officer. The Contractor shall carefully conserve any utilities furnished without charge.

## 1.2.2 Meters and Temporary Connections

The Contractor, at its expense and in a manner satisfactory to the Contracting Officer, shall provide and maintain necessary temporary connections, distribution lines, meters and meter bases required to measure the amount of each utility used for the purpose of determining charges. The

Contractor shall notify the Contracting Officer, in writing, 5 working days before final electrical connection is desired so that a utilities contract can be established. The Contractor will provide a meter and make the final hot connection after inspection and approval of the Contractor's temporary wiring installation.

#### 1.2.3 Advance Deposit

An advance deposit for utilities consisting of an estimated month's usage or a minimum of \$50.00 will be required. The last monthly bills for the fiscal year will normally be offset by the deposit and adjustments will be billed or returned as appropriate. Services to be rendered for the next fiscal year, beginning 1 October, will require a new deposit. Notification of the due date for this deposit will be mailed to the Contractor prior to the end of the current fiscal year.

#### 1.2.4 Final Meter Reading

Before completion of the work and final acceptance of the work by the Government, the Contractor shall notify the Contracting Officer, in writing, 5 working days before termination is desired. The Government will take a final meter reading. The Contractor shall disconnect service, and remove the meters. The Contractor shall then remove all the temporary distribution lines, meter bases, and associated paraphernalia. The Contractor shall pay all outstanding utility bills before final acceptance of the work by the Government.

#### 1.2.5 Sanitation

The Contractor shall provide and maintain within the construction area minimum field-type sanitary facilities approved by the Contracting Officer. Government toilet facilities will not be available to Contractor's personnel.

#### 1.2.6 Telephone

The Contractor shall make arrangements and pay all costs for telephone facilities desired.

### 1.3 BULLETIN BOARD, PROJECT SIGN, AND PROJECT SAFETY SIGN

#### 1.3.1 Bulletin Board

Immediately upon beginning of work, the Contractor shall provide a weatherproof glass-covered bulletin board not less than 36 by 48 inches in size for displaying the Equal Employment Opportunity poster, a copy of the wage decision contained in the contract, Wage Rate Information poster, and other information approved by the Contracting Officer. The bulletin board shall be located at the project site in a conspicuous place easily accessible to all employees, as approved by the Contracting Officer. Legible copies of the aforementioned data shall be displayed until work is completed. Upon completion of work the bulletin board shall be removed by and remain the property of the Contractor.

#### 1.3.2 Project and Safety Signs

The requirements for the signs, their content, and location shall be as shown on the drawings. The signs shall be erected within 15 days after receipt of the notice to proceed. The data required by the safety sign shall be corrected daily, with light colored metallic or non-metallic numerals. Upon completion of the project, the signs shall be removed from the site.

#### 1.4 PROTECTION AND MAINTENANCE OF TRAFFIC

During construction the Contractor shall provide access and temporary relocated roads as necessary to maintain traffic. The Contractor shall maintain and protect traffic on all affected roads during the construction period except as otherwise specifically directed by the Contracting Officer. Measures for the protection and diversion of traffic, including the provision of watchmen and flagmen, erection of barricades, placing of lights around and in front of equipment and the work, and the erection and maintenance of adequate warning, danger, and direction signs, shall be as required by the State and local authorities having jurisdiction. The traveling public shall be protected from damage to person and property. The Contractor's traffic on roads selected for hauling material to and from the site shall interfere as little as possible with public traffic. The Contractor shall investigate the adequacy of existing roads and the allowable load limit on these roads. The Contractor shall be responsible for the repair of any damage to roads caused by construction operations.

##### 1.4.1 Haul Roads

The Contractor shall, at its own expense, construct access and haul roads necessary for proper prosecution of the work under this contract. Haul roads shall be constructed with suitable grades and widths; sharp curves, blind corners, and dangerous cross traffic shall be avoided. The Contractor shall provide necessary lighting, signs, barricades, and distinctive markings for the safe movement of traffic. The method of dust control, although optional, shall be adequate to ensure safe operation at all times. Location, grade, width, and alignment of construction and hauling roads shall be subject to approval by the Contracting Officer. Lighting shall be adequate to assure full and clear visibility for full width of haul road and work areas during any night work operations. Upon completion of the work, haul roads designated by the Contracting Officer shall be removed.

##### 1.4.2 Barricades

The Contractor shall erect and maintain temporary barricades to limit public access to hazardous areas. Such barricades shall be required whenever safe public access to paved areas such as roads, parking areas or sidewalks is prevented by construction activities or as otherwise necessary to ensure the safety of both pedestrian and vehicular traffic. Barricades shall be securely placed, clearly visible with adequate illumination to provide sufficient visual warning of the hazard during both day and night.

#### 1.5 CONTRACTOR'S TEMPORARY FACILITIES

##### 1.5.1 Administrative Field Offices

The Contractor shall provide and maintain administrative field office facilities within the construction area at the designated site. Government

office and warehouse facilities will not be available to the Contractor's personnel.

#### 1.5.2 Storage Area

The Contractor shall construct a temporary 6 foot high chain link fence around trailers and materials. The fence shall include plastic strip inserts, colored green, so that visibility through the fence is obstructed. Fence posts may be driven, in lieu of concrete bases, where soil conditions permit. Trailers, materials, or equipment shall not be placed or stored outside the fenced area unless such trailers, materials, or equipment are assigned a separate and distinct storage area by the Contracting Officer away from the vicinity of the construction site but within the military boundaries. Trailers, equipment, or materials shall not be open to public view with the exception of those items which are in support of ongoing work on any given day. Materials shall not be stockpiled outside the fence in preparation for the next day's work. Mobile equipment, such as tractors, wheeled lifting equipment, cranes, trucks, and like equipment, shall be parked within the fenced area at the end of each work day.

#### 1.5.3 Supplemental Storage Area

Upon Contractor's request, the Contracting Officer will designate another or supplemental area for the Contractor's use and storage of trailers, equipment, and materials. This area may not be in close proximity of the construction site but shall be within the military boundaries. Fencing of materials or equipment will not be required at this site; however, the Contractor shall be responsible for cleanliness and orderliness of the area used and for the security of any material or equipment stored in this area. Utilities will not be provided to this area by the Government.

#### 1.5.4 Appearance of Trailers

Trailers utilized by the Contractor for administrative or material storage purposes shall present a clean and neat exterior appearance and shall be in a state of good repair. Trailers which, in the opinion of the Contracting Officer, require exterior painting or maintenance will not be allowed on the military property.

#### 1.5.5 Maintenance of Storage Area

Fencing shall be kept in a state of good repair and proper alignment. Should the Contractor elect to traverse, with construction equipment or other vehicles, grassed or unpaved areas which are not established roadways, such areas shall be covered with a layer of gravel as necessary to prevent rutting and the tracking of mud onto paved or established roadways; gravel gradation shall be at the Contractor's discretion. Grass located within the boundaries of the construction site shall be mowed for the duration of the project. Grass and vegetation along fences, buildings, under trailers, and in areas not accessible to mowers shall be edged or trimmed neatly.

#### 1.5.6 Omitted

#### 1.5.7 Security Provisions

Adequate outside security lighting shall be provided at the Contractor's temporary facilities. The Contractor shall be responsible for the security

of its own equipment; in addition, the Contractor shall notify the appropriate law enforcement agency requesting periodic security checks of the temporary project field office.

#### 1.6 PLANT COMMUNICATION

Whenever the Contractor has the individual elements of its plant so located that operation by normal voice between these elements is not satisfactory, the Contractor shall install a satisfactory means of communication, such as telephone or other suitable devices. The devices shall be made available for use by Government personnel.

#### 1.7 TEMPORARY PROJECT SAFETY FENCING

As soon as practicable, but not later than 15 days after the date established for commencement of work, the Contractor shall furnish and erect temporary project safety fencing at the work site. The safety fencing shall be a high visibility orange colored, high density polyethylene grid or approved equal, a minimum of 42 inches high, supported and tightly secured to steel posts located on maximum 10 foot centers, constructed at the approved location. The safety fencing shall be maintained by the Contractor during the life of the contract and, upon completion and acceptance of the work, shall become the property of the Contractor and shall be removed from the work site.

#### 1.8 CLEANUP

Construction debris, waste materials, packaging material and the like shall be removed from the work site daily. Any dirt or mud which is tracked onto paved or surfaced roadways shall be cleaned away. Materials resulting from demolition activities which are salvageable shall be stored within the fenced area described above or at the supplemental storage area. Stored material not in trailers, whether new or salvaged, shall be neatly stacked when stored.

#### 1.9 RESTORATION OF STORAGE AREA

Upon completion of the project and after removal of trailers, materials, and equipment from within the fenced area, the fence shall be removed and will become the property of the Contractor. Areas used by the Contractor for the storage of equipment or material, or other use, shall be restored to the original or better condition. Gravel used to traverse grassed areas shall be removed and the area restored to its original condition, including top soil and seeding as necessary.

#### PART 2 PRODUCTS (NOT APPLICABLE) PART 3 EXECUTION (NOT APPLICABLE)

-- End Of Section --

## SECTION 01780

## CLOSEOUT SUBMITTALS

11/99

## PART 1 GENERAL

## 1.1 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

## SD-02 Shop Drawings

## As-Built Drawings GA

Drawings showing final as-built conditions of the project.

## 1.2 PROJECT RECORD DOCUMENTS

## 1.2.1 As-Built Drawings

This paragraph covers as-built drawings complete, as a requirement of the contract. The terms "drawings," "contract drawings," "drawing files," "working as-built drawings" and "final as-built drawings" refer to contract drawings which are revised to be used for final as-built drawings.

## 1.2.1.1 Government Furnished Materials

One set of electronic CADD files in the specified software and format revised to reflect all bid amendments will be provided by the Government at the preconstruction conference for projects requiring CADD file as-built drawings.

## 1.2.1.2 Working As-Built and Final As-Built Drawings

The Contractor shall revise 2 sets of paper drawings, along with updated CADD drawings, by red-line process to show the as-built conditions during the prosecution of the project. These working as-built marked drawings shall be kept current on a weekly basis and at least one set shall be available on the jobsite at all times. Changes from the contract plans which are made in the work or additional information which might be uncovered in the course of construction shall be accurately and neatly recorded as they occur by means of details and notes. Final as-built drawings shall be prepared after the completion of each definable feature of work as listed in the Contractor Quality Control Plan (Foundations, Utilities, Structural Steel, etc., as appropriate for the project). The working as-built marked prints and final as-built drawings will be jointly reviewed for accuracy and completeness by the Contracting Officer and the Contractor prior to submission of each monthly pay estimate. If the Contractor fails to maintain the working and final as-built drawings as

specified herein, the Contracting Officer will deduct from the monthly progress payment an amount representing the estimated cost of maintaining the as-built drawings. This monthly deduction will continue until an agreement can be reached between the Contracting Officer and the Contractor regarding the accuracy and completeness of updated drawings. The working and final as-built drawings shall show, but shall not be limited to, the following information:

- a. Fire Alarm System designed by the Contractor.

#### 1.2.1.3 Drawing Preparation

The as-built drawings shall be modified as may be necessary to correctly show the features of the project as it has been constructed by bringing the contract set into agreement with approved working as-built prints, and adding such additional drawings as may be necessary. These working as-built marked prints shall be neat, legible and accurate. These drawings are part of the permanent records of this project and shall be returned to the Contracting Officer after approval by the Government. Any drawings damaged or lost by the Contractor shall be satisfactorily replaced by the Contractor at no expense to the Government.

#### 1.2.1.4 Computer Aided Design and Drafting (CADD) Drawings

Only personnel proficient in the preparation of CADD drawings shall be employed to modify the contract drawings or prepare additional new drawings. Additions and corrections to the contract drawings shall be equal in quality and detail to that of the originals. Line colors, line weights, lettering, layering conventions, and symbols shall be the same as the original line colors, line weights, lettering, layering conventions, and symbols. If additional drawings are required, they shall be prepared using the specified electronic file format applying the same graphic standards specified for original drawings. The title block and drawing border to be used for any new final as-built drawings shall be identical to that used on the contract drawings. Additions and corrections to the contract drawings shall be accomplished using CADD files. The Contractor shall be responsible for providing all program files and hardware necessary to prepare final as-built drawings. The Contracting Officer will review final as-built drawings for accuracy and the Contractor shall make required corrections, changes, additions, and deletions.

- a. CADD colors shall be the "base" colors of red, green, and blue. Color code for changes shall be as follows:

- (1) Deletions (red) - Deleted graphic items (lines) shall be colored red with red lettering in notes and leaders.
- (2) Additions (Green) - Added items shall be drawn in green with green lettering in notes and leaders.
- (3) Special (Blue) - Items requiring special information, coordination, or special detailing or detailing notes shall be in blue.

- b. The Contract Drawing files shall be renamed in a manner related to the contract number (i.e., 98-C-10.DGN) as instructed in the Pre-Construction conference. Marked-up changes shall be made only to those

renamed files. All changes shall be made on the layer/level as the original item. There shall be no deletions of existing lines; existing lines shall be over struck in red. Additions shall be in green with line weights the same as the drawing. Special notes shall be in blue on layer #63.

c. When final revisions have been completed, the cover sheet drawing shall show the wording "RECORD DRAWING AS-BUILT" followed by the name of the Contractor in letters at least 3/16 inch high. All other contract drawings shall be marked either "AS-Built" drawing denoting no revisions on the sheet or "Revised As-Built" denoting one or more revisions. Original contract drawings shall be dated in the revision block.

d. Within 10 days after Government approval of all of the working as-built drawings for a phase of work, the Contractor shall prepare the final CADD as-built drawings for that phase of work and submit two sets of blue-lined prints of these drawings for Government review and approval. The Government will promptly return one set of prints annotated with any necessary corrections. Within 7 days the Contractor shall revise the CADD files accordingly at no additional cost and submit one set of final prints for the completed phase of work to the Government. Within 10 days the Contractor shall submit the final as-built drawing package for the entire project. The submittal shall consist of one set of electronic files on compact disc, read-only memory (CD-ROM), one set of mylars, two sets of blue-line prints and one set of the approved working as-built drawings. They shall be complete in all details and identical in form and function to the contract drawing files supplied by the Government. Any transactions or adjustments necessary to accomplish this is the responsibility of the Contractor. The Government reserves the right to reject any drawing files it deems incompatible with the customer's CADD system. Paper prints, drawing files and storage media submitted will become the property of the Government upon final approval. Failure to submit final as-built drawing files and marked prints as specified shall be cause for withholding any payment due the Contractor under this contract. Approval and acceptance of final as-built drawings shall be accomplished before final payment is made to the Contractor.

#### 1.2.1.6 Payment

No separate payment will be made for as-built drawings required under this contract, and all costs accrued in connection with such drawings shall be considered a subsidiary obligation of the Contractor.

#### 1.2.2 Real Property Equipment

The Contractor shall furnish a list of installed equipment furnished under this contract. The list shall include all information usually listed on manufacturer's name plate. The "EQUIPMENT-IN-PLACE LIST" shall include, as applicable, the following for each piece of equipment installed: description of item, location (by room number), model number, serial number, capacity, name and address of manufacturer, name and address of equipment supplier, condition, spare parts list, manufacturer's catalog, and warranty. A draft list shall be furnished at time of transfer. The final list shall be furnished 30 days after transfer of the completed facility.

#### 1.3 OPERATION AND MAINTENANCE MANUALS

Operation manuals and maintenance manuals shall be submitted as specified. Operation manuals and maintenance manuals provided in a common volume shall be clearly differentiated and shall be separately indexed.

#### 1.6 FINAL CLEANING

The premises shall be left broom clean. Stains, foreign substances, and temporary labels shall be removed from surfaces. Carpet and soft surfaces shall be vacuumed. Equipment and fixtures shall be cleaned to a sanitary condition. Filters of operating equipment shall be replaced. Paved areas shall be swept and landscaped areas shall be raked clean. The site shall have waste, surplus materials, and rubbish removed. The project area shall have temporary structures, barricades, project signs, and construction facilities removed.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

-- End Of Section --

## SECTION 02220

## DEMOLITION

12/97

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## ENGINEERING MANUALS (EM)

EM 385-1-1 (1996) U.S. Army Corps of Engineers Safety and Health Requirements Manual

## 1.2 GENERAL REQUIREMENTS

The work includes demolition, salvage of identified items and materials, and removal of resulting rubbish and debris. Rubbish and debris shall be removed from Government property daily, unless otherwise directed, to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Contracting Officer. In the interest of occupational safety and health, the work shall be performed in accordance with EM 385-1-1, Section 23, Demolition, and other applicable Sections. In the interest of conservation, salvage shall be pursued to the maximum extent possible; salvaged items and materials shall be disposed of as specified.

## 1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals not having a "GA" designation are for information only. When used, a designation following the "GA" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

## SD-01 Data

## Work Plan; FIO

The procedures proposed for the accomplishment of the work. The procedures shall provide for safe conduct of the work, including procedures and methods to provide necessary supports, lateral bracing and shoring when required, careful removal and disposition of materials specified to be salvaged, protection of property which is to remain undisturbed, coordination with other work in progress, and timely disconnection of utility services. The procedures shall include a detailed description of the methods and equipment to be used for each operation, and the sequence of operations in accordance with EM 385-1-1.

#### 1.4 DUST CONTROL

The amount of dust resulting from demolition shall be controlled to prevent the spread of dust to occupied portions of the construction site and to avoid creation of a nuisance in the surrounding area. Use of water will not be permitted when it will result in, or create, hazardous or objectionable conditions such as ice, flooding and pollution.

#### 1.5 PROTECTION

##### 1.5.1 Protection of Personnel

During the demolition work the Contractor shall continuously evaluate the condition of the structure being demolished and take immediate action to protect all personnel working in and around the demolition site. No area, section, or component of floors, roofs, walls, columns, pilasters, or other structural element will be allowed to be left standing without sufficient bracing, shoring, or lateral support to prevent collapse or failure while workmen remove debris or perform other work in the immediate area.

##### 1.5.2 Protection of Structures

Floors, roofs, walls, columns, pilasters, and other structural components that are designed and constructed to stand without lateral support or shoring, and are determined to be in stable condition, shall remain standing without additional bracing, shoring, or lateral support until demolished, unless directed otherwise by the Contracting Officer. The Contractor shall ensure that no elements determined to be unstable are left unsupported and shall be responsible for placing and securing bracing, shoring, or lateral supports as may be required as a result of any cutting, removal, or demolition work performed under this contract.

##### 1.5.3 Protection of Existing Property

Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The Contractor shall take necessary precautions to avoid damage to existing items to remain in place, to be reused, or to remain the property of the Government; any damaged items shall be repaired or replaced as approved by the Contracting Officer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract.

##### 1.5.4 Protection From the Weather

The interior of buildings to remain; salvageable materials and equipment shall be protected from the weather at all times.

##### 1.5.5 Omitted

##### 1.5.6 Environmental Protection

The work shall comply with the requirements of Section 01355 ENVIRONMENTAL PROTECTION.

#### 1.6 BURNING

The use of burning at the project site for the disposal of refuse and debris will not be permitted.

#### 1.7 USE OF EXPLOSIVES

Use of explosives will not be permitted.

### PART 2 PRODUCTS (NOT APPLICABLE)

### PART 3 EXECUTION

#### 3.1 EXISTING STRUCTURES

Existing structures indicated shall be removed as indicated.

#### 3.2 UTILITIES

Existing utilities shall be removed as indicated. When utility lines are encountered that are not indicated on the drawings, the Contracting Officer shall be notified prior to further work in that area.

#### 3.3 FILLING

Holes, open basements and other hazardous openings shall be filled in accordance with Section 02315 Excavation, Filling and Backfilling For Buildings.

#### 3.4 DISPOSITION OF MATERIAL

Title to material and equipment to be demolished, except Government salvage and historical items, is vested in the Contractor upon receipt of notice to proceed. The Government will not be responsible for the condition, loss or damage to such property after notice to proceed.

##### 3.4.1 Salvageable Items and Material

Contractor shall salvage items and material to the maximum extent possible.

##### 3.4.1.1 Material Salvaged for the Contractor

Material salvaged for the Contractor shall be stored as approved by the Contracting Officer and shall be removed from Government property before completion of the contract. Material salvaged for the Contractor shall not be sold on the site.

##### 3.4.1.2 Items Salvaged for the Government

Salvaged items to remain the property of the Government shall be removed in a manner to prevent damage, and packed or crated to protect the items from damage while in storage or during shipment. Items damaged during removal or storage shall be repaired or replaced to match existing items. Containers shall be properly identified as to contents.

#### 3.4.1.3 Omitted

#### 3.4.2 Unsalvageable Material

Concrete, masonry, and other noncombustible material, except concrete permitted to remain in place, shall be disposed of in the disposal area located Base C & D Landfill. Combustible material shall be disposed of off the site.

#### 3.5 CLEAN UP

Debris and rubbish shall be removed from basement and similar excavations. Debris shall be removed and transported in a manner that prevents spillage on streets or adjacent areas. Local regulations regarding hauling and disposal shall apply.

#### 3.6 PAVEMENTS

Existing pavements designated for removal shall be saw cut and removed in accordance with the details shown on the drawings and to the limits and depths indicated on the drawings.

-- End of Section --

## SECTION 02315

## EXCAVATION, FILLING AND BACKFILLING FOR BUILDINGS

08/98

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 1556	(1990; R 1996) Density and Unit Weight of Soil in Place by the Sand-Cone Method
ASTM D 1557	(1991) Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/cu. ft. (2,700 kN-m/cu.m.))
ASTM D 2216	(1992) Laboratory Determination of Water (Moisture) Content of Soil, and Rock
ASTM D 2487	(1993) Classification of Soils for Engineering Purposes (Unified Soil Classification System)
ASTM D 2922	(1996) Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
ASTM D 3017	(1988; R 1993) Water Content of Soil and Rock in Place by Nuclear Methods (Shallow Depth)
ASTM D 4318	(1995a) Liquid Limit, Plastic Limit, and Plasticity Index of Soils

## 1.2 DEGREE OF COMPACTION

Degree of compaction is expressed as a percentage of the maximum density obtained by the test procedure presented in ASTM D 1557, abbreviated as percent laboratory maximum density.

## 1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals not having a "GA" designation are for information only. When used, a designation following the "GA" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-06 Test Reports

Testing; GA

Copies of all laboratory and field test reports within 24 hours of the completion of the test.

## PART 2 PRODUCTS

### 2.1 MATERIALS

#### 2.1.1 Satisfactory Materials

Satisfactory materials shall comprise any materials classified by ASTM D 2487 as GW, GP, GM, SW, SP, SM.

#### 2.1.2 Unsatisfactory Materials

Materials which do not comply with the requirements for satisfactory materials are unsatisfactory. Unsatisfactory materials also include man-made fills, trash, refuse, or backfills from previous construction. Unsatisfactory material also includes material classified as satisfactory which contains root and other organic matter, frozen material, and stones larger than 3 inches. The Contracting Officer shall be notified of any contaminated materials.

#### 2.1.3 Cohesionless and Cohesive Materials

Cohesionless materials include materials classified in ASTM D 2487 as GW, GP, SW, and SP. Cohesive materials include materials classified as GC, SC, ML, CL, MH, and CH. Materials classified as GM, GP-GM, GW-GM, SW-SM, SP-SM, and SM shall be identified as cohesionless only when the fines are nonplastic.

#### 2.1.4 Nonfrost Susceptible (NFS) Material

Nonfrost susceptible material shall be a uniformly graded washed sand with a maximum particle size of 1/2 inch and less than 01 percent passing the No. 200 size sieve, and with not more than 3 percent by weight finer than 0.02 mm grain size.

## PART 3 EXECUTION

### 3.1 EXCAVATION

Excavation shall conform to the dimensions and elevations indicated for structure and footing except as specified. Excavation shall extend a sufficient distance from walls and footings to allow for placing and removal of forms. Excavations below indicated depths will not be permitted except to remove unsatisfactory material. Unsatisfactory material encountered below the grades shown shall be removed as directed and replaced with satisfactory material; and payment will be made in conformance with the CHANGES clause of the CONTRACT CLAUSES. Satisfactory material removed below the depths indicated, without specific direction of the Contracting Officer, shall be replaced, at no additional cost to the Government, with satisfactory materials to the indicated excavation grade; except that concrete footings shall be increased in thickness to the bottom of the overdepth excavations and over-break in rock excavation. Satisfactory material shall be placed and compacted as specified in paragraph FILLING AND BACKFILLING. Determination of elevations and measurements of approved

overdepth excavation of unsatisfactory material below grades indicated shall be done under the direction of the Contracting Officer.

### 3.2 CLASSIFICATION OF EXCAVATION

Excavation will be unclassified regardless of the nature of material encountered. Common excavation shall consist of all excavation not classified as rock excavation.

### 3.3 BLASTING

Blasting will not be permitted.

### 3.4 TESTING

Testing shall be the responsibility of the Contractor and shall be performed at no additional cost to the Government. Testing shall be performed by an approved commercial testing laboratory or may be performed by the Contractor subject to approval. Field in-place density shall be determined in accordance with ASTM D 1556, or ASTM D 2922. When ASTM D 2922 is used, the calibration curves shall be checked and adjusted if necessary by the procedure described in ASTM D 2922, paragraph ADJUSTING CALIBRATION CURVE. ASTM D 2922 results in a wet unit weight of soil and when using this method ASTM D 3017 shall be used to determine the moisture content of the soil. The calibration curves furnished with the moisture gauges shall also be checked along with density calibration checks as described in ASTM D 3017. The calibration checks of both the density and moisture gauges shall be made at the beginning of a job on each different type of material encountered and at intervals as directed by the Contracting Officer. ASTM D 2937 shall be used only for soft, fine-grained, cohesive soils. The following number of tests, if performed at the appropriate time, shall be the minimum acceptable for each type operation.

#### 3.4.1 In-Place Densities

In-place density and moisture content test results shall be included with the Contractor's daily construction quality control reports.

##### 3.4.1.1 In-Place Density of Subgrades

One test per 2,500 square foot or fraction thereof.

##### 3.4.1.2 In-Place Density of Fills and Backfills

One test per 1,500 square foot or fraction thereof of each lift for fill or backfill areas compacted by other than hand or hand-operated machines. The density for each lift of fill or backfill materials for trenches, pits, building perimeters or other structures or areas less than 3 feet in width, which are compacted with hand or hand-operated machines shall be tested as follows: One test per each area less than 1,000 square feet, or one test for each 50 linear foot of long narrow fills 100 feet or more in length. If ASTM D 2922 is used, in-place densities shall be checked by ASTM D 1556 as follows: One check per lift for each 50 linear feet of long narrow fills, and a minimum of 22 checks per lift for other fill and backfill areas.

#### 3.4.2 Moisture Content

In the stockpile, excavation or borrow areas, a minimum of two tests per day per type of material or source of materials being placed is required during stable weather conditions. During unstable weather, tests shall be made as dictated by local conditions and approved moisture content shall be tested in accordance with [ASTM D 2216](#).

#### 3.4.3 Optimum Moisture and Laboratory Maximum Density

Tests shall be made for each type material or source of material, including borrow material to determine the optimum moisture and laboratory maximum density values. One representative test per 500 cubic yards of fill and backfill, or when any change in material occurs which may affect the optimum moisture content or laboratory maximum density will be made.

#### 3.5 CAPILLARY WATER BARRIER

Capillary water barrier under concrete floor and area-way slabs on grade shall be placed directly on the subgrade and shall be compacted with a minimum of two passes of a hand-operated plate-type vibratory compactor.

#### 3.6 PROTECTION

Settlement or washing that occurs in graded, topsoiled, or backfilled areas prior to acceptance of the work, shall be repaired and grades reestablished to the required elevations and slopes.

-- End of Section --

## SECTION 03300

## CAST-IN-PLACE STRUCTURAL CONCRETE

09/95

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## ACI INTERNATIONAL (ACI)

- ACI 117/117R (1990; Errata) Standard Tolerances for Concrete Construction and Materials
- ACI 211.1 (1991) Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
- ACI 214.3R (1988) Simplified Version of the Recommended Practice for Evaluation of Strength Test Results of Concrete
- ACI 301 (1996) Standard Specifications for Structural Concrete
- ACI 303R (1991) Guide to Cast-In-Place Architectural Concrete Practice
- ACI 305R (1991) Hot Weather Concreting

## AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

- AASHTO M 182 (1991; R 1996) Burlap Cloth Made From Jute or Kenaf

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

- ASTM C 31/C 31M (1998) Making and Curing Concrete Test Specimens in the Field
- ASTM C 33 (19999a) Concrete Aggregates
- ASTM C 39 (1996) Compressive Strength of Cylindrical Concrete Specimens
- ASTM C 94 (1999) Ready-Mixed Concrete
- ASTM C 136 (1996a) Sieve Analysis of Fine and Coarse Aggregates

ASTM C 143	(1998) Slump of Hydraulic Cement Concrete
ASTM C 150	(1998a) Portland Cement
ASTM C 171	(1997a) Sheet Materials for Curing Concrete ASTM C 172 (1999) Sampling Freshly Mixed Concrete
ASTM C 173	(1994ael) Air Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C 192/C 192M	(1998) Making and Curing Concrete Test Specimens in the Laboratory
ASTM C 231	(1997el) Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C 260	(1998) Air-Entraining Admixtures for Concrete
ASTM C 309	(1998a) Liquid Membrane-Forming Compounds for Curing Concrete
ASTM C 330	(1999) Lightweight Aggregates for Structural Concrete
ASTM C 494	(1999) Chemical Admixtures for Concrete
ASTM C 595	(1998) Blended Hydraulic Cements ASTM C 618 (1999) Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Concrete
ASTM C 989	(1999) Ground Granulated Blast-Furnace Slag for Use in Concrete and Mortars
ASTM C 1017	(1998) Chemical Admixtures for Use in Producing Flowing Concrete
ASTM C 1064/C 1064M	(1999) Temperature of Freshly Mixed Portland Cement Concrete
ASTM C 1107	(1999) Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM D 75	(1987; R 1997) Sampling Aggregates
ASTM D 1751	(1999) Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
ASTM D 1752	(1984; R 1996el) Preformed Sponge Rubber and Cork Expansion Joint Fillers for Concrete Paving and Structural Construction
ASTM E 96	(1995) Water Vapor Transmission of Materials

CORPS OF ENGINEERS (COE)

COE CRD-C 94 (1995) Surface Retarders

COE CRD-C 400 (1963) Requirements for Water for Use in Mixing or Curing Concrete

COE CRD-C 572 (1974) Corps of Engineers Specifications for Polyvinylchloride Waterstop

NATIONAL READY-MIXED CONCRETE ASSOCIATION (NRMCA)

NRMCA CPMB 100 (1996) Concrete Plant Standards

NRMCA TMMB 100 (1994) Truck Mixer Agitator and Front Discharge Concrete Carrier Standards

NRMCA QC 3 (1984) Quality Control Manual: Section 3, Plant Certifications Checklist: Certification of Ready Mixed Concrete Production Facilities

1.2 OMITTED

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-01 Data

Mixture Proportions ; FIO

The results of trial mixture design studies along with a statement giving the maximum nominal coarse aggregate size and the proportions of ingredients that will be used in the manufacture of each strength or class of concrete, at least 14 days prior to commencing concrete placing operations. Aggregate weights shall be based on the saturated surface dry condition. The statement shall be accompanied by test results from an approved independent commercial testing laboratory, showing that mixture design studies have been made with materials proposed for the project and that the proportions selected will produce concrete of the qualities indicated. No substitutions shall be made in the materials used in the mixture design studies without additional tests to show that the quality of the concrete is satisfactory.

SD-14 Samples

Surface Retarder; FIO

Sample of surface retarder material with manufacturer's instructions for application in conjunction with air-water cutting.

SD-09 Reports

Testing and Inspection for Contractor Quality Control ; FIO

Certified copies of laboratory test reports, including mill tests and all other test data, for portland cement, blended cement, pozzolan, ground granulated blast furnace slag, silica fume, aggregate, admixtures, and curing compound proposed for use on this project.

SD-13 Certificates

Qualifications; FIO

Written documentation for Contractor Quality Control personnel.

1.4 QUALIFICATIONS

Contractor Quality Control personnel assigned to concrete construction shall be American Concrete Institute (ACI) Certified Workmen in one of the following grades or shall have written evidence of having completed similar qualification programs:

- Concrete Field Testing Technician, Grade I
- Concrete Laboratory Testing Technician, Grade I or II
- Concrete Construction Inspector, Level II

Concrete Transportation Construction Inspector or Reinforced Concrete Special Inspector, Jointly certified by American Concrete Institute (ACI), Building Official and Code Administrators International (BOCA), International Conference of Building Officials (ICBO), and Southern Building Code Congress International (SBCCI).

The foreman or lead journeyman of the flatwork finishing crew shall have similar qualification for ACI Concrete Flatwork Technician/Finisher or equal, with written documentation.

1.5 GENERAL REQUIREMENTS

1.5.1 Tolerances

Except as otherwise specified herein, tolerances for concrete batching, mixture properties, and construction as well as definition of terms and application practices shall be in accordance with ACI 117/117R. Level and grade tolerance measurements of slabs shall be made as soon as possible after finishing; when forms or shoring are used, the measurements shall be made prior to removal.

1.5.1.1 Floors

For the purpose of this Section the following terminology correlation between ACI 117/117R and this Section shall apply:

Floor Profile Quality Classification From ACI 117/117R	This Section
-----	-----
Conventional Bullfloated	Same
Conventional Straightedged	Same

Flat

Float Finish or Trowel Finish

Levelness tolerance shall not apply where design requires slabs to be sloped to drains or sloped for other reasons.

#### 1.5.1.2 Slabs by the Straightedge System

The flatness of the slabs shall be carefully controlled and the tolerances shall be measured by the straightedge system as specified in paragraph 4.5.7 of [ACI 117/117R](#), using a 10 foot straightedge, within 72 hours after floor slab installation and before shores and/or forms are removed. The listed tolerances shall be met at any and every location at which the straightedge can be placed.

Bullfloated 1/8"  
 Straightedged 1/8"  
 Float Finish 1/8"  
 Trowel Finish 1/8"

#### 1.5.2 Strength Requirements and w/c Ratio

##### 1.5.2.1 Strength Requirements

Specified compressive strength (f'c) shall be as follows:

COMPRESSIVE STRENGTH	STRUCTURE OR PORTION OF STRUCTURE
3000 psi at 28 days	Exterior Slab

Concrete slabs on-grade shall have a 28-day flexural strength of 650 psi. Concrete made with high-early strength cement shall have a 7-day strength equal to the specified 28-day strength for concrete made with Type I or II portland cement. Compressive strength shall be determined in accordance with [ASTM C 39](#). Flexural strength shall be determined in accordance with [ASTM C 78](#).

a. Evaluation of Concrete Compressive Strength. Compressive strength specimens (6 by 12 inch cylinders) shall be fabricated by the Contractor and laboratory cured in accordance with [ASTM C 31/C 31M](#) and tested in accordance with [ASTM C 39](#). The strength of the concrete will be considered satisfactory so long as the average of all sets of three consecutive test results equals or exceeds the specified compressive strength f'c and no individual test result falls below the specified strength f'c by more than 500 psi. A "test" is defined as the average of two companion cylinders, or if only one cylinder is tested, the results of the single cylinder test. Additional analysis or testing, including taking cores and/or load tests may be required at the Contractor's expense when the strength of the concrete in the structure is considered potentially deficient.

b. Investigation of Low-Strength Compressive Test Results. When any strength test of standard-cured test cylinders falls below the specified strength requirement by more than 500 psi or if tests of

field-cured cylinders indicate deficiencies in protection and curing, steps shall be taken to assure that the load-carrying capacity of the structure is not jeopardized. When the strength of concrete in place is considered potentially deficient, cores shall be obtained and tested in accordance with [ASTM C 42](#). At least three representative cores shall be taken from each member or area of concrete in place that is considered potentially deficient. The location of cores will be determined by the Contracting Officer to least impair the strength of the structure. Concrete in the area represented by the core testing will be considered adequate if the average strength of the cores is equal to at least 85 percent of the specified strength requirement and if no single core is less than 75 percent of the specified strength requirement. Non-destructive tests (tests other than test cylinders or cores) shall not be used as a basis for acceptance or rejection. The Contractor shall perform the coring and repair the holes. Cores will be tested by the Government.

c. Load Tests. If the core tests are inconclusive or impractical to obtain or if structural analysis does not confirm the safety of the structure, load tests may be directed by the Contracting Officer in accordance with the requirements of [ACI 318/318R](#). Concrete work evaluated by structural analysis or by results of a load test as being understrength shall be corrected in a manner satisfactory to the Contracting Officer. All investigations, testing, load tests, and correction of deficiencies shall be performed by and at the expense of the Contractor and must be approved by the Contracting Officer, except that if all concrete is found to be in compliance with the drawings and specifications, the cost of investigations, testing, and load tests will be at the expense of the Government.

d. Evaluation of Concrete Flexural Strength. Flexural strength specimens (beams) shall be fabricated by the Contractor and laboratory cured in accordance with [ASTM C 31/C 31M](#) and tested in accordance with [ASTM C 78](#). The strength of the concrete will be considered satisfactory so long as the average of all sets of three consecutive test results equals or exceeds the specified flexural strength and no individual test result falls below the specified flexural strength by more than 50 psi. A "test" is defined as the average of two companion beams. Additional analysis or testing, including taking cores and/or load tests may be required at the Contractor's expense when the strength of the concrete in the slab is considered potentially deficient.

#### 1.5.2.2 Water-Cement Ratio

Maximum water-cement ratio (w/c) for normal weight concrete shall be as follows:

WATER-CEMENT RATIO, BY WEIGHT	STRUCTURE OR PORTION OF STRUCTURE
0.45	Exterior Slab

These w/c's may cause higher strengths than that required above for compressive or flexural strength. The maximum w/c required will be the equivalent w/c as determined by conversion from the weight ratio of water to cement plus pozzolan, silica fume, and ground granulated blast furnace slag

(GGBF slag) by the weight equivalency method as described in [ACI 211.1](#). In the case where silica fume or GGBF slag is used, the weight of the silica fume and GGBF slag shall be included in the equations of [ACI 211.1](#) for the term P which is used to denote the weight of pozzolan.

### 1.5.3 Air Entrainment

Except as otherwise specified for all normal weight concrete shall be air entrained to contain between 4 and 7 percent total air, except that when the nominal maximum size coarse aggregate is 3/4 inch or smaller it shall be between 4.5 and 7.5 percent. Specified air content shall be attained at point of placement into the forms. Air content for normal weight concrete shall be determined in accordance with [ASTM C 231](#).

### 1.5.4 Slump

Slump of the concrete, as delivered to the point of placement into the forms, shall be within the following limits. Slump shall be determined in accordance with [ASTM C 143](#).

Structural Element	Minimum	Slump Maximum
Foundation walls, substructure walls, footings, slabs	1 in. 3 in.	

When use of a plasticizing admixture conforming to [ASTM C 1017](#) or when a Type F or G high range water reducing admixture conforming to [ASTM C 494](#) is permitted to increase the slump of concrete, concrete shall have a slump of 2 to 4 inches before the admixture is added and a maximum slump of 8 inches at the point of delivery after the admixture is added. For troweled floors, slump of structural lightweight concrete with normal weight sand placed by pump shall not exceed 5 inches at the point of placement.

### 1.5.5 Concrete Temperature

The temperature of the concrete as delivered shall not exceed 90 degrees F. When the ambient temperature during placing is 40 degrees F or less, or is expected to be at any time within 6 hours after placing, the temperature of the concrete as delivered shall be between 55 and 75 degrees F.

### 1.5.6 Size of Coarse Aggregate

The largest feasible nominal maximum size aggregate (NMSA) specified in paragraph AGGREGATES shall be used in each placement. However, nominal maximum size of aggregate shall not exceed any of the following: three-fourths of the minimum cover for reinforcing bars, three-fourths of the minimum clear spacing between reinforcing bars, one-fifth of the narrowest dimension between sides of forms, or one-third of the thickness of slabs or toppings.

### 1.5.7 Special Properties and Products

Concrete may contain admixtures other than air entraining agents, such as water reducers, superplasticizers, or set retarding agents to provide

special properties to the concrete, if specified or approved. Any of these materials to be used on the project shall be used in the mix design studies.

## 1.6 MIXTURE PROPORTIONS

Concrete shall be composed of portland cement, other cementitious and pozzolanic materials as specified, aggregates, water and admixtures as specified.

### 1.6.1 Proportioning Studies for Normal Weight Concrete

Trial design batches, mixture proportioning studies, and testing requirements for various classes and types of concrete specified shall be the responsibility of the Contractor. Except as specified for flexural strength concrete, mixture proportions shall be based on compressive strength as determined by test specimens fabricated in accordance with ASTM C 192/C 192M and tested in accordance with ASTM C 39. Samples of all materials used in mixture proportioning studies shall be representative of those proposed for use in the project and shall be accompanied by the manufacturer's or producer's test reports indicating compliance with these specifications. Trial mixtures having proportions, consistencies, and air content suitable for the work shall be made based on methodology described in ACI 211.1, using at least three different water-cement ratios for each type of mixture, which will produce a range of strength encompassing those required for each class and type of concrete required on the project. The maximum water-cement ratios required in subparagraph Water-Cement Ratio will be the equivalent water-cement ratio as determined by conversion from the weight ratio of water to cement plus pozzolan, silica fume, and ground granulated blast furnace slag (GGBF slag) by the weight equivalency method as described in ACI 211.1. In the case where silica fume or GGBF slag is used, the weight of the silica fume and GGBF slag shall be included in the equations in ACI 211.1 for the term P, which is used to denote the weight of pozzolan. If pozzolan is used in the concrete mixture, the minimum pozzolan content shall be 15 percent by weight of the total cementitious material, and the maximum shall be 35 percent. Laboratory trial mixtures shall be designed for maximum permitted slump and air content. Separate sets of trial mixture studies shall be made for each combination of cementitious materials and each combination of admixtures proposed for use. No combination of either shall be used until proven by such studies, except that, if approved in writing and otherwise permitted by these specifications, an accelerator or a retarder may be used without separate trial mixture study. Separate trial mixture studies shall also be made for concrete for any conveying or placing method proposed which requires special properties and for concrete to be placed in unusually difficult placing locations. The temperature of concrete in each trial batch shall be reported. For each water-cement ratio, at least three test cylinders for each test age shall be made and cured in accordance with ASTM C 192/C 192M. They shall be tested at 7 and 28 days in accordance with ASTM C 39. From these test results, a curve shall be plotted showing the relationship between water-cement ratio and strength for each set of trial mix studies. In addition, a curve shall be plotted showing the relationship between 7 day and 28 day strengths. Each mixture shall be designed to promote easy and suitable concrete placement, consolidation and finishing, and to prevent segregation and excessive bleeding.

### 1.6.2 Average Compressive Strength Required for Mixtures

The mixture proportions selected during mixture design studies shall produce a required average compressive strength ( $f'_{cr}$ ) exceeding the specified

compressive strength ( $f'c$ ) by the amount indicated below. This required average compressive strength,  $f'cr$ , will not be a required acceptance criteria during concrete production. However, whenever the daily average compressive strength at 28 days drops below  $f'cr$  during concrete production, or daily average 7-day strength drops below a strength correlated with the 28-day  $f'cr$ , the mixture shall be adjusted, as approved, to bring the daily average back up to  $f'cr$ . During production, the required  $f'cr$  shall be adjusted, as appropriate, based on the standard deviation being attained on the job.

#### 1.6.2.1 Computations from Test Records

Where a concrete production facility has test records, a standard deviation shall be established in accordance with the applicable provisions of [ACI 214.3R](#). Test records from which a standard deviation is calculated shall represent materials, quality control procedures, and conditions similar to those expected; shall represent concrete produced to meet a specified strength or strengths ( $f'c$ ) within 1,000 psi of that specified for proposed work; and shall consist of at least 30 consecutive tests. A strength test shall be the average of the strengths of two cylinders made from the same sample of concrete and tested at 28 days. Required average compressive strength  $f'cr$  used as the basis for selection of concrete proportions shall be the larger of the equations that follow using the standard deviation as determined above:

$f'cr = f'c + 2.33S - 3.45$  where units are in MPa  
 $f'cr = f'c + 1.34S$  where units are in psi

$f'cr = f'c + 2.33S - 500$  where units are in psi  
 Where  $S$  = standard deviation

Where a concrete production facility does not have test records meeting the requirements above but does have a record based on 15 to 29 consecutive tests, a standard deviation shall be established as the product of the calculated standard deviation and a modification factor from the following table:

NUMBER OF TESTS	MODIFICATION FACTOR FOR STANDARD DEVIATION
15	1.16
20	1.08
25	1.03
30 or more	1.00

#### 1.6.2.2 Computations without Previous Test Records

When a concrete production facility does not have sufficient field strength test records for calculation of the standard deviation, the required average strength  $f'cr$  shall be determined as follows:

- a. If the specified compressive strength  $f'c$  is less than 3,000 psi,

$f'cr = f'c + 1000$  psi

b. If the specified compressive strength  $f'c$  is 3,000 to 5,000 psi,

$$f'cr = f'c + 1,200 \text{ psi}$$

c. If the specified compressive strength  $f'c$  is over 5,000 psi,

$$f'cr = f'c + 1,400 \text{ psi}$$

## 1.7 STORAGE OF MATERIALS

Cement and other cementitious materials shall be stored in weathertight buildings, bins, or silos which will exclude moisture and contaminants and keep each material completely separated. Aggregate stockpiles shall be arranged and used in a manner to avoid excessive segregation and to prevent contamination with other materials or with other sizes of aggregates. Aggregate shall not be stored directly on ground unless a sacrificial layer is left undisturbed. Reinforcing bars and accessories shall be stored above the ground on platforms, skids or other supports. Other materials shall be stored in such a manner as to avoid contamination and deterioration. Admixtures which have been in storage at the project site for longer than 6 months or which have been subjected to freezing shall not be used unless retested and proven to meet the specified requirements. Materials shall be capable of being accurately identified after bundles or containers are opened.

## 1.8 GOVERNMENT ASSURANCE INSPECTION AND TESTING

Day-to day inspection and testing shall be the responsibility of the Contractor Quality Control (CQC) staff. However, representatives of the Contracting Officer can and will inspect construction as considered appropriate and will monitor operations of the Contractor's CQC staff. Government inspection or testing will not relieve the Contractor of any of his CQC responsibilities.

### 1.8.1 Materials

The Government will sample and test aggregates, cementitious materials, other materials, and concrete to determine compliance with the specifications as considered appropriate. The Contractor shall provide facilities and labor as may be necessary for procurement of representative test samples. Samples of aggregates will be obtained at the point of batching in accordance with [ASTM D 75](#). Other materials will be sampled from storage at the jobsite or from other locations as considered appropriate. Samples may be placed in storage for later testing when appropriate.

### 1.8.2 Fresh Concrete

Fresh concrete will be sampled as delivered in accordance with [ASTM C 172](#) and tested in accordance with these specifications, as considered necessary.

### 1.8.3 Hardened Concrete

Tests on hardened concrete will be performed by the Government when such tests are considered necessary.

#### 1.8.4 Inspection

Concrete operations may be tested and inspected by the Government as the project progresses. Failure to detect defective work or material will not prevent rejection later when a defect is discovered nor will it obligate the Government for final acceptance.

### PART 2 PRODUCTS

#### 2.1 CEMENTITIOUS MATERIALS

Cementitious Materials shall be portland cement, portland-pozzolan cement, or portland cement in combination with pozzolan and ground granulated blast furnace slag, shall conform to appropriate specifications listed below. Use of cementitious materials in concrete which will have surfaces exposed in the completed structure shall be restricted so there is no change in color, source, or type of cementitious material.

##### 2.1.1 Portland Cement

**ASTM C 150**, Type I with a maximum 15 percent amount of tricalcium aluminate, or Type II. White portland cement shall meet the above requirements except that it may be Type I, Type II or Type III. White Type III shall be used only in specific areas of the structure, when approved in writing.

##### 2.1.2 High-Early-Strength Portland Cement

**ASTM C 150**, Type III with tricalcium aluminate limited to 5 percent. Type III cement shall be used only in isolated instances and only when approved in writing.

##### 2.1.3 Pozzolan (Fly Ash)

**ASTM C 618**, Class F with the optional requirements for multiple factor, drying shrinkage, and uniformity from Table 2A of **ASTM C 618**. If pozzolan is used, it shall never be less than 15 percent nor more than 35 percent by weight of the total cementitious material.

##### 2.1.4 Ground Granulated Blast-Furnace (GGBF) Slag

**ASTM C 989**, Grade 120.

#### 2.2 AGGREGATES

Aggregates shall conform to the following.

##### 2.2.1 Fine Aggregate

Fine aggregate shall conform to the quality and gradation requirements of **ASTM C 33**.

##### 2.2.2 Coarse Aggregate

Coarse aggregate shall conform to **ASTM C 33**, Class 5S, size designation.

#### 2.3 CHEMICAL ADMIXTURES

Chemical admixtures, when required or permitted, shall conform to the appropriate specification listed. Admixtures shall be furnished in liquid form and of suitable concentration for easy, accurate control of dispensing.

#### 2.3.1 Air-Entraining Admixture

ASTM C 260 and shall consistently entrain the air content in the specified ranges under field conditions.

#### 2.3.2 Accelerating Admixture

ASTM C 494, Type C or E, except that calcium chloride or admixtures containing calcium chloride shall not be used.

#### 2.3.3 Water-Reducing or Retarding Admixture

ASTM C 494, Type A, B, or D, except that the 6-month and 1-year compressive and flexural strength tests are waived.

#### 2.3.4 High-Range Water Reducer

ASTM C 494, Type F or G, except that the 6-month and 1-year strength requirements are waived. The admixture shall be used only when approved in writing, such approval being contingent upon particular mixture control as described in the Contractor's Quality Control Plan and upon performance of separate mixture design studies.

#### 2.3.5 Surface Retarder

COE CRD-C 94.

#### 2.3.6 Expanding Admixture

Aluminum powder type expanding admixture conforming to ASTM C 937.

#### 2.3.7 Other Chemical Admixtures

Chemical admixtures for use in producing flowing concrete shall comply with ASTM C 1017, Type I or II. These admixtures shall be used only when approved in writing, such approval being contingent upon particular mixture control as described in the Contractor's Quality Control Plan and upon performance of separate mixture design studies.

### 2.4 CURING MATERIALS

#### 2.4.1 Impervious-Sheet

Impervious-sheet materials shall conform to ASTM C 171, type optional, except, that polyethylene sheet shall not be used.

#### 2.4.2 Membrane-Forming Compound

Membrane-Forming curing compound shall conform to ASTM C 309, Type 1-D or 2, except that only a styrene acrylate or chlorinated rubber compound meeting Class B requirements shall be used for surfaces that are to be painted or are to receive bituminous roofing, or waterproofing, or floors that are to receive adhesive applications of resilient flooring. The curing compound

selected shall be compatible with any subsequent paint, roofing, waterproofing, or flooring specified. Nonpigmented compound shall contain a fugitive dye, and shall have the reflective requirements in [ASTM C 309](#) waived.

#### 2.4.3 Burlap and Cotton Mat

Burlap and cotton mat used for curing shall conform to [AASHTO M 182](#).

#### 2.5 WATER

Water for mixing and curing shall be fresh, clean, potable, and free of injurious amounts of oil, acid, salt, or alkali, except that non-potable water may be used if it meets the requirements of [COE CRD-C 400](#).

#### 2.6 NONSHRINK GROUT

Nonshrink grout shall conform to [ASTM C 1107](#), Grade A or B or C, and shall be a commercial formulation suitable for the proposed application.

#### 2.7 JOINT MATERIALS

##### 2.7.1 Joint Fillers, Sealers, and Waterstops

Expansion joint fillers shall be preformed materials conforming to [ASTM D 1751](#) or [ASTM D 1752](#).

##### 2.7.2 Contraction Joints in Slabs

Sawable type contraction joint inserts shall conform to [COE CRD-C 540](#). Nonsawable joint inserts shall have sufficient stiffness to permit placement in plastic concrete without undue deviation from a straight line and shall conform to the physical requirements of [COE CRD-C 540](#), with the exception of Section 3.4 "Resistance to Sawing". Plastic inserts shall be polyvinyl chloride conforming to the materials requirements of [COE CRD-C 572](#).

### PART 3 EXECUTION

#### 3.1 PREPARATION FOR PLACING

Before commencing concrete placement, the following shall be performed. Surfaces to receive concrete shall be clean and free from frost, ice, mud, and water. Forms shall be in place, cleaned, coated, and adequately supported. Reinforcing steel shall be in place, cleaned, tied, and adequately supported, in accordance with Section [03200 CONCRETE REINFORCEMENT](#). Transporting and conveying equipment shall be in-place, ready for use, clean, and free of hardened concrete and foreign material. Equipment for consolidating concrete shall be at the placing site and in proper working order. Equipment and material for curing and for protecting concrete from weather or mechanical damage shall be at the placing site, in proper working condition and in sufficient amount for the entire placement. When hot, windy conditions during concreting appear probable, equipment and material shall be at the placing site to provide windbreaks, shading, fogging, or other action to prevent plastic shrinkage cracking or other damaging drying of the concrete.

### 3.1.1 Foundations

#### 3.1.1.1 Excavated Surfaces in Lieu of Forms

Concrete for equipment slab may be placed directly against the soil provided the earth or rock has been carefully trimmed, is uniform and stable, and meets the compaction requirements of Section 02315 EXCAVATION, FILLING, AND BACKFILLING FOR BUILDINGS. The concrete shall be placed without becoming contaminated by loose material, and the outline of the concrete shall be within the specified tolerances.

#### 3.1.2 Previously Placed Concrete

Concrete surfaces to which additional concrete is to be bonded shall be prepared for receiving the next horizontal lift by cleaning the construction joint surface with either air-water cutting, sandblasting, high-pressure water jet, or other approved method. Concrete at the side of vertical construction joints shall be prepared as approved by the Contracting Officer. Air-water cutting shall not be used on formed surfaces or surfaces congested with reinforcing steel. Regardless of the method used, the resulting surfaces shall be free from all laitance and inferior concrete so that clean surfaces of well bonded coarse aggregate are exposed and make up at least 10-percent of the surface area, distributed uniformly throughout the surface. The edges of the coarse aggregate shall not be undercut. The surface of horizontal construction joints shall be kept continuously wet for the first 12 hours during the 24-hour period prior to placing fresh concrete. The surface shall be washed completely clean as the last operation prior to placing the next lift. For heavy duty floors and two-course floors a thin coat of neat cement grout of about the consistency of thick cream shall be thoroughly scrubbed into the existing surface immediately ahead of the topping placing. The grout shall be a 1:1 mixture of portland cement and sand passing the No. 8 sieve. The topping concrete shall be deposited before the grout coat has had time to stiffen.

##### 3.1.2.1 Air-Water Cutting

Air-water cutting of a fresh concrete surface shall be performed at the proper time and only on horizontal construction joints. The air pressure used in the jet shall be 100 psi plus or minus, 10 psi, and the water pressure shall be just sufficient to bring the water into effective influence of the air pressure. When approved by the Contracting Officer, a surface retarder complying with the requirements of COE CRD-C 94 may be applied to the surface of the lift in order to prolong the period of time during which air-water cutting is effective. After cutting, the surface shall be washed and rinsed as long as there is any trace of cloudiness of the wash water. Where necessary to remove accumulated laitance, coatings, stains, debris, and other foreign material, high-pressure waterjet or sandblasting shall be used as the last operation before placing the next lift.

##### 3.1.2.2 High-Pressure Water Jet

A stream of water under a pressure of not less than 3,000 psi shall be used for cutting and cleaning. Its use shall be delayed until the concrete is sufficiently hard so that only the surface skin or mortar is removed and there is no undercutting of coarse-aggregate particles. If the waterjet is

incapable of a satisfactory cleaning, the surface shall be cleaned by sandblasting.

#### 3.1.2.3 Wet Sandblasting

Wet sandblasting shall be used after the concrete has reached sufficient strength to prevent undercutting of the coarse aggregate particles. After wet sandblasting, the surface of the concrete shall then be washed thoroughly to remove all loose materials.

#### 3.1.2.4 Waste Disposal

The method used in disposing of waste water employed in cutting, washing, and rinsing of concrete surfaces shall be such that the waste water does not stain, discolor, or affect exposed surfaces of the structures, or damage the environment of the project area. The method of disposal shall be subject to approval.

### 3.2 CONCRETE PRODUCTION

#### 3.2.1 Batching, Mixing, and Transporting Concrete

Ready-mixed concrete shall be batched, mixed, and transported in accordance with [ASTM C 94](#), except as otherwise specified. Truck mixers, agitators, and nonagitating transporting units shall comply with [NRMCA TMMB 100](#). Ready-mix plant equipment and facilities shall be certified in accordance with [NRMCA QC 3](#). Approved batch tickets shall be furnished for each load of ready-mixed concrete.

#### 3.3 TRANSPORTING CONCRETE TO PROJECT SITE

Concrete shall be transported to the placing site in truck mixers, or by approved pumping equipment. Nonagitating equipment, other than pumps, shall not be used for transporting lightweight aggregate concrete.

#### 3.4 CONVEYING CONCRETE ON SITE

Concrete shall be conveyed from mixer or transporting unit to forms as rapidly as possible and within the time interval specified by methods which will prevent segregation or loss of ingredients using following equipment. Conveying equipment shall be cleaned before each placement.

##### 3.4.1 Trucks

Truck mixers operating at agitating speed or truck agitators used for transporting plant-mixed concrete shall conform to the requirements of [ASTM C 94](#). Nonagitating equipment shall be used only for transporting plant-mixed concrete over a smooth road and when the hauling time is less than 15 minutes. Bodies of nonagitating equipment shall be smooth, watertight, metal containers specifically designed to transport concrete, shaped with rounded corners to minimize segregation, and equipped with gates that will permit positive control of the discharge of the concrete.

##### 3.4.2 Chutes

When concrete can be placed directly from a truck mixer, agitator, or nonagitating equipment, the chutes normally attached to this equipment by

the manufacturer may be used. A discharge deflector shall be used when required by the Contracting Officer. Separate chutes and other similar equipment will not be permitted for conveying concrete.

### 3.5 PLACING CONCRETE

Mixed concrete shall be discharged within 1-1/2 hours or before the mixer drum has revolved 300 revolutions, whichever comes first after the introduction of the mixing water to the cement and aggregates. When the concrete temperature exceeds 85 degrees F, the time shall be reduced to 45 minutes. Concrete shall be placed within 15 minutes after it has been discharged from the transporting unit. Concrete shall be handled from mixer or transporting unit to forms in a continuous manner until the approved unit of operation is completed. Adequate scaffolding, ramps and walkways shall be provided so that personnel and equipment are not supported by in-place reinforcement. Placing will not be permitted when the sun, heat, wind, or limitations of facilities furnished by the Contractor prevent proper consolidation, finishing and curing. Sufficient placing capacity shall be provided so that concrete can be kept free of cold joints.

#### 3.5.1 Depositing Concrete

Concrete shall be deposited as close as possible to its final position in the forms, and there shall be no vertical drop greater than 5 feet except where suitable equipment is provided to prevent segregation and where specifically authorized. Depositing of the concrete shall be so regulated that it will be effectively consolidated in horizontal layers not more than 12 inches thick, except that all slabs shall be placed in a single layer. Concrete to receive other construction shall be screeded to the proper level. Concrete shall be deposited continuously in one layer or in layers so that fresh concrete is deposited on in-place concrete that is still plastic. Fresh concrete shall not be deposited on concrete that has hardened sufficiently to cause formation of seams or planes of weakness within the section. Concrete that has surface dried, partially hardened, or contains foreign material shall not be used. When temporary spreaders are used in the forms, the spreaders shall be removed as their service becomes unnecessary. Concrete shall not be placed in slabs over columns and walls until concrete in columns and walls has been in-place at least two hours or until the concrete begins to lose its plasticity. Concrete for beams, girders, brackets, column capitals, haunches, and drop panels shall be placed at the same time as concrete for adjoining slabs.

#### 3.5.2 Consolidation

Immediately after placing, each layer of concrete shall be consolidated by internal vibrators, except for slabs 4 inches thick or less. The vibrators shall at all times be adequate in effectiveness and number to properly consolidate the concrete; a spare vibrator shall be kept at the jobsite during all concrete placing operations. The vibrators shall have a frequency of not less than 10,000 vibrations per minute, an amplitude of at least 0.025 inch, and the head diameter shall be appropriate for the structural member and the concrete mixture being placed. Vibrators shall be inserted vertically at uniform spacing over the area of placement. The distance between insertions shall be approximately 1-1/2 times the radius of action of the vibrator so that the area being vibrated will overlap the adjacent just-vibrated area by a reasonable amount. The vibrator shall penetrate rapidly to the bottom of the layer and at least 6 inches into the

preceding layer if there is such. Vibrator shall be held stationary until the concrete is consolidated and then vertically withdrawn slowly while operating. Form vibrators shall not be used unless specifically approved and unless forms are constructed to withstand their use. Vibrators shall not be used to move concrete within the forms. Slabs 4 inches and less in thickness shall be consolidated by properly designed vibrating screeds or other approved technique. Excessive vibration of lightweight concrete resulting in segregation or flotation of coarse aggregate shall be prevented. Frequency and amplitude of vibrators shall be determined in accordance with COE CRD-C 521. Grate tampers ("jitterbugs") shall not be used.

### 3.5.3 Cold Weather Requirements

Special protection measures, approved by the Contracting Officer, shall be used if freezing temperatures are anticipated before the expiration of the specified curing period. The ambient temperature of the air where concrete is to be placed and the temperature of surfaces to receive concrete shall be not less than 40 degrees F. The temperature of the concrete when placed shall be not less than 50 degrees F nor more than 75 degrees F. Heating of the mixing water or aggregates will be required to regulate the concrete placing temperature. Materials entering the mixer shall be free from ice, snow, or frozen lumps. Salt, chemicals or other materials shall not be incorporated in the concrete to prevent freezing. Upon written approval, an accelerating admixture conforming to ASTM C 494, Type C or E may be used, provided it contains no calcium chloride. Calcium chloride shall not be used.

### 3.5.4 Hot Weather Requirements

When the ambient temperature during concrete placing is expected to exceed 85 degrees F, the concrete shall be placed and finished with procedures previously submitted and as specified herein. The concrete temperature at time of delivery to the forms shall not exceed the temperature shown in the table below when measured in accordance with ASTM C 1064/C 1064M. Cooling of the mixing water or aggregates or placing concrete in the cooler part of the day may be required to obtain an adequate placing temperature. A retarder may be used, as approved, to facilitate placing and finishing. Steel forms and reinforcements shall be cooled as approved prior to concrete placement when steel temperatures are greater than 120 degrees F. Conveying and placing equipment shall be cooled if necessary to maintain proper concrete-placing temperature.

-0.33

Greater than 60	90 F
40-60	85 F
Less than 40	80 F

### 3.5.5 Prevention of Plastic Shrinkage Cracking

DURING HOT WEATHER WITH LOW HUMIDITY, AND PARTICULARLY WITH APPRECIABLE WIND, AS WELL AS INTERIOR PLACEMENTS WHEN SPACE HEATERS PRODUCE LOW HUMIDITY, THE CONTRACTOR SHALL BE ALERT TO THE TENDENCY FOR PLASTIC SHRINKAGE CRACKS TO DEVELOP AND SHALL INSTITUTE MEASURES TO PREVENT THIS. PARTICULAR CARE SHALL BE TAKEN IF PLASTIC SHRINKAGE CRACKING IS POTENTIALLY IMMINENT AND ESPECIALLY IF IT HAS DEVELOPED DURING A PREVIOUS PLACEMENT. PERIODS OF HIGH POTENTIAL FOR PLASTIC SHRINKAGE CRACKING CAN BE ANTICIPATED BY USE OF FIG. 2.1.5 OF ACI 305R. IN ADDITION THE CONCRETE PLACEMENT SHALL BE FURTHER PROTECTED BY ERECTING SHADES AND WINDBREAKS AND BY APPLYING FOG SPRAYS OF WATER,

SPRINKLING, PONDING OR WET COVERING. PLASTIC SHRINKAGE CRACKS THAT OCCUR SHALL BE FILLED BY INJECTION OF EPOXY RESIN AS DIRECTED, AFTER THE CONCRETE HARDENS. PLASTIC SHRINKAGE CRACKS SHALL NEVER BE TROWELED OVER OR FILLED WITH SLURRY.3.6 JOINTS

Joints shall be located and constructed as indicated or approved. Joints not indicated on the drawings shall be located and constructed to minimize the impact on the strength of the structure. In general, such joints shall be located near the middle of the spans of supported slabs, beams, and girders unless a beam intersects a girder at this point, in which case the joint in the girder shall be offset a distance equal to twice the width of the beam. Joints in walls and columns shall be at the underside of floors, slabs, beams, or girders and at the tops of footings or floor slabs, unless otherwise approved. Joints shall be perpendicular to the main reinforcement. All reinforcement shall be continued across joints; except that reinforcement or other fixed metal items shall not be continuous through expansion joints, or through construction or contraction joints in slabs on grade. Reinforcement shall be 2 inches clear from each joint. Except where otherwise indicated, construction joints between interior slabs on grade and vertical surfaces shall consist of 30 pound asphalt-saturated felt, extending for the full depth of the slab. The perimeters of the slabs shall be free of fins, rough edges, spalling, or other unsightly appearance. Reservoir for sealant for construction and contraction joints in slabs shall be formed to the dimensions shown on the drawings by removing snap-out joint-forming inserts, by sawing sawable inserts, or by sawing to widen the top portion of sawed joints. Joints to be sealed shall be cleaned and sealed as indicated and in accordance with Section 07900 JOINT SEALING.

#### 3.6.1 Contraction Joints in Slabs on Grade

Contraction joints shall be located and detailed as shown on the drawings. Contraction Joints shall be produced by forming a weakened plane in the concrete slab by use of rigid inserts impressed in the concrete during placing operations sawing a continuous slot with a concrete saw. Regardless of method used to produce the weakened plane, it shall be 1/4 the depth of the slab thickness and between 1/8 and 3/16 inch wide. For saw-cut joints, cutting shall be timed properly with the set of the concrete. Cutting shall be started as soon as the concrete has hardened sufficiently to prevent raveling of the edges of the saw cut. Cutting shall be completed before shrinkage stresses become sufficient to produce cracking. Reservoir for joint sealant shall be formed as previously specified.

#### 3.6.2 Expansion Joints

Installation of expansion joints and sealing of these joints shall conform to the requirements of Section 03150 EXPANSION JOINTS, CONTRACTION JOINTS, AND WATERSTOPS and Section 07900 JOINT SEALING.

#### 3.6.3 Waterstops

Waterstops shall be installed in conformance with the locations and details shown on the drawings using materials and procedures specified in Section 03150 EXPANSION JOINTS, CONTRACTION JOINTS, AND WATERSTOPS.

#### 3.6.4 Dowels and Tie Bars

DOWELS AND TIE BARS SHALL BE INSTALLED AT THE LOCATIONS SHOWN ON THE DRAWINGS AND TO THE DETAILS SHOWN, USING MATERIALS AND PROCEDURES SPECIFIED IN SECTION 03200 CONCRETE REINFORCEMENT AND HEREIN. CONVENTIONAL SMOOTH "PAVING" DOWELS SHALL BE INSTALLED IN SLABS USING APPROVED METHODS TO HOLD THE DOWEL IN PLACE DURING CONCRETING WITHIN A MAXIMUM ALIGNMENT TOLERANCE OF 1/8 INCH IN 12 INCHES. "STRUCTURAL" TYPE DEFORMED BAR DOWELS, OR TIE BARS, SHALL BE INSTALLED TO MEET THE SPECIFIED TOLERANCES. CARE SHALL BE TAKEN DURING PLACING ADJACENT TO AND AROUND DOWELS AND TIE BARS TO ENSURE THERE IS NO DISPLACEMENT OF THE DOWEL OR TIE BAR AND THAT THE CONCRETE COMPLETELY EMBEDS THE DOWEL OR TIE BAR AND IS THOROUGHLY CONSOLIDATED. 3.7 EXTERIOR SLAB AND RELATED ITEMS

### 3.7.1 Pavements

Pavements shall be constructed where shown on the drawings. After forms are set and underlying material prepared as specified, the concrete shall be placed uniformly throughout the area and thoroughly vibrated. As soon as placed and vibrated, the concrete shall be struck off and screeded to the crown and cross section and to such elevation above grade that when consolidated and finished, the surface of the pavement will be at the required elevation. The entire surface shall be tamped with the strike off, or consolidated with a vibrating screed, and this operation continued until the required compaction and reduction of internal and surface voids are accomplished. Care shall be taken to prevent bringing excess paste to the surface. Immediately following the final consolidation of the surface, the pavement shall be floated longitudinally from bridges resting on the side forms and spanning but not touching the concrete. If necessary, additional concrete shall be placed and screeded, and the float operated until a satisfactory surface has been produced. The floating operation shall be advanced not more than half the length of the float and then continued over the new and previously floated surfaces. After finishing is completed but while the concrete is still plastic, minor irregularities and score marks in the pavement surface shall be eliminated by means of long-handled cutting straightedges. Straightedges shall be 12 feet in length and shall be operated from the sides of the pavement and from bridges. A straightedge operated from the side of the pavement shall be equipped with a handle 3 feet longer than one-half the width of the pavement. The surface shall then be tested for trueness with a 12 foot straightedge held in successive positions parallel and at right angles to the center line of the pavement, and the whole area covered as necessary to detect variations. The straightedge shall be advanced along the pavement in successive stages of not more than one-half the length of the straightedge. Depressions shall be immediately filled with freshly mixed concrete, struck off, consolidated, and refinished. Projections above the required elevation shall also be struck off and refinished. The straightedge testing and finishing shall continue until the entire surface of the concrete is true. Before the surface sheen has disappeared and well before the concrete becomes nonplastic, the surface of the pavement shall be given a nonslip sandy surface texture by belting with approved "belt" and procedures or use of a burlap drag. A strip of clean, wet burlap from 3 to 5 feet wide and 2 feet longer than the pavement width shall be carefully pulled across the surface. Edges and joints shall be rounded with an edger having a radius of 1/8 inch. Curing shall be as specified.

### 3.7.2 Sidewalks

Concrete shall be 4 inches minimum thickness. Contraction joints shall be provided at 5 feet spaces unless otherwise indicated. Contraction joints shall be cut 1 inch deep with a jointing tool after the surface has been finished. Transverse expansion joints 1/2 inch thick shall be provided at changes in direction and where sidewalk abuts curbs, steps, rigid pavement, or other similar structures. Sidewalks shall be given a lightly broomed finish. A transverse slope of 1/4 inch per foot shall be provided, unless otherwise indicated. Variations in cross section shall be limited to 1/4 inch in 5 feet.

### 3.7.3 Curbs and Gutters

Concrete shall be formed, placed, and finished by hand using a properly shaped "mule" or constructed using a slipform machine specially designed for this work. Contraction joints shall be cut 3 inches deep with a jointing tool after the surface has been finished. Expansion joints 1/2 inch wide shall be provided at 100 feet maximum spacing unless otherwise indicated. Exposed surfaces shall be finished using a stiff bristled brush.

### 3.7.4 Pits and Trenches

Pits and trenches shall be constructed as indicated on the drawings. Bottoms and walls shall be placed monolithically or waterstops and keys, shall be provided as approved.

## 3.8 CURING AND PROTECTION

### 3.8.1 General

Concrete shall be cured by an approved method for the period of time given below:

Concrete with Type III cement	3 days
7 days	All other concrete

Immediately after placement, concrete shall be protected from premature drying, extremes in temperatures, rapid temperature change, mechanical injury and damage from rain and flowing water for the duration of the curing period. Air and forms in contact with concrete shall be maintained at a temperature above 50 degrees F for the first 3 days and at a temperature above 32 degrees F for the remainder of the specified curing period. Exhaust fumes from combustion heating units shall be vented to the outside of the enclosure, and heaters and ducts shall be placed and directed so as not to cause areas of overheating and drying of concrete surfaces or to create fire hazards. Materials and equipment needed for adequate curing and protection shall be available and at the site prior to placing concrete. No fire or excessive heat, including welding, shall be permitted near or in direct contact with the concrete at any time. Except as otherwise permitted by paragraph Membrane Forming Curing Compounds, moist curing shall be provided for any areas to receive floor hardener, any paint or other applied coating, or to which other concrete is to be bonded. Concrete containing silica fume shall be initially cured by fog misting during finishing, followed immediately by continuous moist curing. Except for plastic coated burlap, impervious sheeting alone shall not be used for curing.

### 3.8.2 Moist Curing

Concrete to be moist-cured shall be maintained continuously wet for the entire curing period, commencing immediately after finishing. If water or curing materials used stain or discolor concrete surfaces which are to be permanently exposed, the concrete surfaces shall be cleaned as approved. When wooden forms are left in place during curing, they shall be kept wet at all times. If steel forms are used in hot weather, nonsupporting vertical forms shall be broken loose from the concrete soon after the concrete hardens and curing water continually applied in this void. If the forms are removed before the end of the curing period, curing shall be carried out as on unformed surfaces, using suitable materials. Surfaces shall be cured by ponding, by continuous sprinkling, by continuously saturated burlap or cotton mats, or by continuously saturated plastic coated burlap. Burlap and mats shall be clean and free from any contamination and shall be completely saturated before being placed on the concrete. The Contractor shall have an approved work system to ensure that moist curing is continuous 24 hours per day.

#### 3.8.3 Impervious Sheeting

All concrete surfaces may be cured using impervious sheets. However, except for plastic coated burlap, impervious sheeting alone shall not be used for curing. Impervious-sheet curing shall only be used on horizontal or nearly horizontal surfaces. Surfaces shall be thoroughly wetted and be completely covered with the sheeting. Sheeting shall be at least 18 inches wider than the concrete surface to be covered. Covering shall be laid with light-colored side up. Covering shall be lapped not less than 12 inches and securely weighted down or shall be lapped not less than 4 inches and taped to form a continuous cover with completely closed joints. The sheet shall be weighted to prevent displacement so that it remains in contact with the concrete during the specified length of curing. Coverings shall be folded down over exposed edges of slabs and secured by approved means. Sheets shall be immediately repaired or replaced if tears or holes appear during the curing period.

#### 3.8.4 Ponding or Immersion

Concrete shall be continually immersed throughout the curing period. Water shall not be more than 20 degrees F less than the temperature of the concrete.

#### 3.8.5 Cold Weather Curing and Protection

When the daily ambient low temperature is less than 32 degrees F the temperature of the concrete shall be maintained above 40 degrees F for the first seven days after placing. During the period of protection removal, the air temperature adjacent to the concrete surfaces shall be controlled so that concrete near the surface will not be subjected to a temperature differential of more than 25 degrees F as determined by suitable temperature measuring devices furnished by the Contractor, as required, and installed adjacent to the concrete surface and 2 inches inside the surface of the concrete. The installation of the thermometers shall be made by the Contractor as directed.

### 3.9 MOTOR AND GROUT

#### 3.9.1 Damp-Pack Bedding Mortar

Damp-pack bedding mortar shall consist of 1 part cement and 2-1/2 parts fine aggregate having water content such that a mass of mortar tightly squeezed

in the hand will retain its shape but will crumble when disturbed. The space between the top of the concrete and bottom of the bearing plate or base shall be packed with the bedding mortar by tamping or ramming with a bar or rod until it is completely filled.

### 3.9.2 Nonshrink Grout

Nonshrink grout shall be a ready-mixed material requiring only the addition of water. Water content shall be the minimum that will provide a flowable mixture and completely fill the space to be grouted without segregation, bleeding, or reduction of strength.

#### 3.9.2.1 Mixing and Placing of Nonshrink Grout

Mixing and placing shall be in conformance with the material manufacturer's instructions and as specified therein. Ingredients shall be thoroughly dry-mixed before adding water. After adding water, the batch shall be mixed for 3 minutes. Batches shall be of size to allow continuous placement of freshly mixed grout. Grout not used within 30 minutes after mixing shall be discarded. The space between the top of the concrete or machinery-bearing surface and the plate shall be filled solid with the grout. Forms shall be of wood or other equally suitable material for completely retaining the grout on all sides and on top and shall be removed after the grout has set. The placed grout shall be carefully worked by rodding or other means to eliminate voids; however, overworking and breakdown of the initial set shall be avoided. Grout shall not be retempered or subjected to vibration from any source. Where clearances are unusually small, placement shall be under pressure with a grout pump. Temperature of the grout, and of surfaces receiving the grout, shall be maintained at 65 to 85 degrees F until after setting.

#### 3.9.2.2 Treatment of Exposed Surfaces

For metal-oxidizing nonshrink grout, exposed surfaces shall be cut back 1 inch and immediately covered with a parge coat of mortar consisting of 1 part portland cement and 2-1/2 parts fine aggregate by weight, with sufficient water to make a plastic mixture. The parge coat shall have a smooth finish. For other mortars or grouts, exposed surfaces shall have a smooth-dense finish and be left untreated. Curing shall comply with paragraph CURING AND PROTECTION.

### 3.10 TESTING AND INSPECTION FOR CONTRACTOR QUALITY CONTROL

The Contractor shall perform the inspection and tests described below and, based upon the results of these inspections and tests, shall take the action required and shall submit specified reports. When, in the opinion of the Contracting Officer, the concreting operation is out of control, concrete placement shall cease and the operation shall be corrected. The laboratory performing the tests shall be onsite and shall conform with [ASTM C 1077](#). Materials may be subjected to check testing by the Government from samples obtained at the manufacturer, at transfer points, or at the project site. The Government will inspect the laboratory, equipment, and test procedures prior to start of concreting operations and at least once per month thereafter for conformance with [ASTM C 1077](#).

#### 3.10.1 Grading and Corrective Action

### 3.10.1.1 Fine Aggregate

At least once during each shift when the concrete plant is operating, there shall be one sieve analysis and fineness modulus determination in accordance with **ASTM C 136** and **COE CRD-C 104** for the fine aggregate or for each fine aggregate if it is batched in more than one size or classification. The location at which samples are taken may be selected by the Contractor as the most advantageous for control. However, the Contractor is responsible for delivering fine aggregate to the mixer within specification limits. When the amount passing on any sieve is outside the specification limits, the fine aggregate shall be immediately resampled and retested. If there is another failure on any sieve, the fact shall immediately reported to the Contracting Officer, concreting shall be stopped, and immediate steps taken to correct the grading.

### 3.10.1.2 Coarse Aggregate

At least once during each shift in which the concrete plant is operating, there shall be a sieve analysis in accordance with **ASTM C 136** for each size of coarse aggregate. The location at which samples are taken may be selected by the Contractor as the most advantageous for production control. However, the Contractor shall be responsible for delivering the aggregate to the mixer within specification limits. A test record of samples of aggregate taken at the same locations shall show the results of the current test as well as the average results of the five most recent tests including the current test. The Contractor may adopt limits for control coarser than the specification limits for samples taken other than as delivered to the mixer to allow for degradation during handling. When the amount passing any sieve is outside the specification limits, the coarse aggregate shall be immediately resampled and retested. If the second sample fails on any sieve, that fact shall be reported to the Contracting Officer. Where two consecutive averages of 5 tests are outside specification limits, the operation shall be considered out of control and shall be reported to the Contracting Officer. Concreting shall be stopped and immediate steps shall be taken to correct the grading.

### 3.10.2 Quality of Aggregates

Thirty days prior to the start of concrete placement, the Contractor shall perform all tests for aggregate quality required by **ASTM C 33**. In addition, after the start of concrete placement, the Contractor shall perform tests for aggregate quality at least every three months, and when the source of aggregate or aggregate quality changes. Samples tested after the start of concrete placement shall be taken immediately prior to entering the concrete mixer.

### 3.10.3 Concrete Mixture

- a. Air Content Testing. Air content tests shall be made when test specimens are fabricated. In addition, at least two tests for air content shall be made on randomly selected batches of each separate concrete mixture produced during each 8-hour period of concrete production. Additional tests shall be made when excessive variation in workability is reported by the placing foreman or Government inspector. Tests shall be made in accordance with **ASTM C 231** for normal weight concrete and **ASTM C 173** for lightweight concrete. Test results shall be plotted on control charts which

shall at all times be readily available to the Government and shall be submitted weekly. Copies of the current control charts shall be kept in the field by testing crews and results plotted as tests are made. When a single test result reaches either the upper or lower action limit, a second test shall immediately be made. The results of the two tests shall be averaged and this average used as the air content of the batch to plot on both the air content and the control chart for range, and for determining need for any remedial action. The result of each test, or average as noted in the previous sentence, shall be plotted on a separate control chart for each mixture on which an "average line" is set at the midpoint of the specified air content range from paragraph Air Entrainment. An upper warning limit and a lower warning limit line shall be set 1.0 percentage point above and below the average line, respectively. An upper action limit and a lower action limit line shall be set 1.5 percentage points above and below the average line, respectively. The range between each two consecutive tests shall be plotted on a secondary control chart for range where an upper warning limit is set at 2.0 percentage points and an upper action limit is set at 3.0 percentage points. Samples for air content may be taken at the mixer, however, the Contractor is responsible for delivering the concrete to the placement site at the stipulated air content. If the Contractor's materials or transportation methods cause air content loss between the mixer and the placement, correlation samples shall be taken at the placement site as required by the Contracting Officer, and the air content at the mixer controlled as directed.

b. Air Content Corrective Action. Whenever points on the control chart for percent air reach either warning limit, an adjustment shall immediately be made in the amount of air-entraining admixture batched. As soon as practical after each adjustment, another test shall be made to verify the result of the adjustment. Whenever a point on the secondary control chart for range reaches the warning limit, the admixture dispenser shall be recalibrated to ensure that it is operating accurately and with good reproducibility. Whenever a point on either control chart reaches an action limit line, the air content shall be considered out of control and the concreting operation shall immediately be halted until the air content is under control. Additional air content tests shall be made when concreting is restarted.

c. Slump Testing. In addition to slump tests which shall be made when test specimens are fabricated, at least four slump tests shall be made on randomly selected batches in accordance with [ASTM C 143](#) for each separate concrete mixture produced during each 8-hour or less period of concrete production each day. Also, additional tests shall be made when excessive variation in workability is reported by the placing foreman or Government inspector. Test results shall be plotted on control charts which shall at all times be readily available to the Government and shall be submitted weekly. Copies of the current control charts shall be kept in the field by testing crews and results plotted as tests are made. When a single slump test reaches or goes beyond either the upper or lower action limit, a second test shall immediately be made. The results of the two tests shall be averaged and this average used as the slump of the batch to plot on both the control charts for slump

and the chart for range, and for determining need for any remedial action. Limits shall be set on separate control charts for slump for each type of mixture. The upper warning limit shall be set at 1/2 inch below the maximum allowable slump specified in paragraph Slump in PART 1 for each type of concrete and an upper action limit line and lower action limit line shall be set at the maximum and minimum allowable slumps, respectively, as specified in the same paragraph. The range between each consecutive slump test for each type of mixture shall be plotted on a single control chart for range on which an upper action limit is set at 2 inches. Samples for slump shall be taken at the mixer. However, the Contractor is responsible for delivering the concrete to the placement site at the stipulated slump. If the Contractor's materials or transportation methods cause slump loss between the mixer and the placement, correlation samples shall be taken at the placement site as required by the Contracting Officer, and the slump at the mixer controlled as directed.

d. Slump Corrective Action. Whenever points on the control charts for slump reach the upper warning limit, an adjustment shall immediately be made in the batch weights of water and fine aggregate. The adjustments are to be made so that the total water content does not exceed that amount allowed by the maximum w/c ratio specified, based on aggregates which are in a saturated surface dry condition. When a single slump reaches the upper or lower action limit, no further concrete shall be delivered to the placing site until proper adjustments have been made. Immediately after each adjustment, another test shall be made to verify the correctness of the adjustment. Whenever two consecutive individual slump tests, made during a period when there was no adjustment of batch weights, produce a point on the control chart for range at or above the upper action limit, the concreting operation shall immediately be halted, and the Contractor shall take appropriate steps to bring the slump under control. Additional slump tests shall be made as directed.

e. Temperature. The temperature of the concrete shall be measured when compressive strength specimens are fabricated. Measurement shall be in accordance with [ASTM C 1064/C 1064M](#). The temperature shall be reported along with the compressive strength data.

f. Strength Specimens. At least one set of test specimens shall be made, for compressive or flexural strength as appropriate, on each different concrete mixture placed during the day for each 500 cubic yards or portion thereof of that concrete mixture placed each day. Additional sets of test specimens shall be made, as directed by the Contracting Officer, when the mixture proportions are changed or when low strengths have been detected. A truly random (not haphazard) sampling plan shall be developed by the Contractor and approved by the Contracting Officer prior to the start of construction. The plan shall assure that sampling is done in a completely random and unbiased manner. A set of test specimens for concrete with a 28-day specified strength per paragraph Strength Requirements in PART 1 shall consist of four specimens, two to be tested at 7 days and two at 28 days. Test specimens shall be molded and cured in accordance with [ASTM C 31/C 31M](#) and tested in accordance with [ASTM C 39](#) for test cylinders and [ASTM C 78](#) for test

beams. Results of all strength tests shall be reported immediately to the Contracting Officer. Quality control charts shall be kept for individual strength "tests", ("test" as defined in paragraph Strength Requirements in PART 1) moving average of last 3 "tests" for strength, and moving average for range for the last 3 "tests" for each mixture. The charts shall be similar to those found in [ACI 214.3R](#).

#### 3.10.4 Inspection Before Placing

Foundations, construction joints, forms, and embedded items shall be inspected by the Contractor in sufficient time prior to each concrete placement in order to certify to the Contracting Officer that they are ready to receive concrete. The results of each inspection shall be reported in writing.

#### 3.10.5 Placing

The placing foreman shall supervise placing operations, shall determine that the correct quality of concrete or grout is placed in each location as specified and as directed by the Contracting Officer, and shall be responsible for measuring and recording concrete temperatures and ambient temperature hourly during placing operations, weather conditions, time of placement, volume placed, and method of placement. The placing foreman shall not permit batching and placing to begin until it has been verified that an adequate number of vibrators in working order and with competent operators are available. Placing shall not be continued if any pile of concrete is inadequately consolidated. If any batch of concrete fails to meet the temperature requirements, immediate steps shall be taken to improve temperature controls.

#### 3.10.6 Curing Inspection

- a. Moist Curing Inspections. At least once each shift, and not less than twice per day on both work and non-work days, an inspection shall be made of all areas subject to moist curing. The surface moisture condition shall be noted and recorded.
- b. Moist Curing Corrective Action. When a daily inspection report lists an area of inadequate curing, immediate corrective action shall be taken, and the required curing period for those areas shall be extended by 1 day.
- c. Sheet Curing Inspection. At least once each shift and once per day on non-work days, an inspection shall be made of all areas being cured using impervious sheets. The condition of the covering and the tightness of the laps and tapes shall be noted and recorded.
- d. Sheet Curing Corrective Action. When a daily inspection report lists any tears, holes, or laps or joints that are not completely closed, the tears and holes shall promptly be repaired or the sheets replaced, the joints closed, and the required curing period for those areas shall be extended by 1 day.

#### 3.10.7 Cold-Weather Protection

At least once each shift and once per day on non-work days, an inspection shall be made of all areas subject to cold-weather protection. Any deficiencies shall be noted, corrected, and reported.

### 3.10.8 Mixer Uniformity

a. Stationary Mixers. Prior to the start of concrete placing and once every 6 months when concrete is being placed, or once for every 75,000 cubic yards of concrete placed, whichever results in the shortest time interval, uniformity of concrete mixing shall be determined in accordance with ASTM C 94.

b. Truck Mixers. Prior to the start of concrete placing and at least once every 6 months when concrete is being placed, uniformity of concrete mixing shall be determined in accordance with ASTM C 94. The truck mixers shall be selected randomly for testing. When satisfactory performance is found in one truck mixer, the performance of mixers of substantially the same design and condition of the blades may be regarded as satisfactory.

c. Mixer Uniformity Corrective Action. When a mixer fails to meet mixer uniformity requirements, either the mixing time shall be increased, batching sequence changed, batch size reduced, or adjustments shall be made to the mixer until compliance is achieved.

### 3.10.9 Reports

All results of tests or inspections conducted shall be reported informally as they are completed and in writing daily. A weekly report shall be prepared for the updating of control charts covering the entire period from the start of the construction season through the current week. During periods of cold-weather protection, reports of pertinent temperatures shall be made daily. These requirements do not relieve the Contractor of the obligation to report certain failures immediately as required in preceding paragraphs. Such reports of failures and the action taken shall be confirmed in writing in the routine reports. The Contracting Officer has the right to examine all contractor quality control records.

-- End Of Section --

## SECTION 05120

## STRUCTURAL STEEL

09/97

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC FCD	(1995a) Quality Certification Program Description
AISC ASD Manual	(1989) Manual of Steel Construction Allowable Stress Design
AISC ASD/LRFD Vol II	(1992) Manual of Steel Construction Vol II: Connections
AISC Design Guide No. 10	(1989) Erection Bracing of Low-Rise Structural Steel Frames
AISC LRFD Vol I	(1995) Manual of Steel Construction Load & Resistance Factor Design, Vol I: Structural Members, Specifications & Codes
AISC LRFD Vol II	(1995) Manual of Steel Construction Load & Resistance Factor Design, Vol II: Structural Members, Specifications & Codes
AISC Pub No. S303	(1992) Code of Standard Practice for Steel Buildings and Bridges

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 6/A 6M	(1998a) General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
ASTM A 36/A 36M	(1997a) Carbon Structural Steel
ASTM A 53	(1999) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 242/A 242M	(1998) High-Strength Low-Alloy Structural Steel
ASTM A 307	(1997) Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength

ASTM A 325 (1997) Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

ASTM A 325M (1997) High-Strength Bolts for Structural Steel Joints (Metric)

ASTM A 490 (1997) Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength

ASTM A 490M (1993) High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints (Metric)

ASTM A 500 (1999) Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes

ASTM A 501 (1999) Hot-Formed Welded and Seamless Carbon Steel Structural Tubing

ASTM A 502 (1993) Steel Structural Rivets

ASTM A 514/A 514M (1994a) High-Yield-Strength, Quenched and Tempered Alloy Steel Plate, Suitable for Welding

ASTM A 529/A 529M (1996) High-Strength Carbon-Manganese Steel of Structural Quality

ASTM A 563 (1997) Carbon and Alloy Steel Nuts

ASTM A 563M (1997) Carbon and Alloy Steel Nuts (Metric)

ASTM A 572/A 572M (1999) High-Strength Low-Alloy Columbium-Vanadium Structural Steel

ASTM A 588/A 588M (1997) High-Strength Low-Alloy Structural Steel with 50 ksi (345 MPa) Minimum Yield Point to 4 in. (100 mm) Thick

ASTM A 618 (1999) Hot-Formed Welded and Seamless High-Strength Low-Alloy Structural Tubing

ASTM A 709/A 709M (1997a) Carbon and High-Strength Low-Alloy Structural Steel Shapes, Plates, and Bars and Quenched-and-Tempered Alloy Structural Steel Plates for Bridges

ASTM A 852/A 852M (1997) Quenched and Tempered Low-Alloy Structural Steel Plate with 70 ksi (485 MPa) Minimum Yield Strength to 4 in. (100 mm) Thick

ASTM A 992/A 992M (1998e1) Steel for Structural Shapes For Use in Building Framing

ASTM F 436 (1993) Hardened Steel Washers

- ASTM F 436M (1993) Hardened Steel Washers (Metric)
- ASTM F 844 (1998) Washers, Steel, Plain (Flat), Unhardened for General Use
- ASTM F 959 (1999) Compressible-Washer-Type Direct Tension Indicators for Use with Structural Fasteners

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

- ASME B18.21.1 (1994) Lock Washers (Inch Series)
- ASME B46.1 (1995) Surface Texture (Surface Roughness, Waviness, and Lay)

AMERICAN WELDING SOCIETY (AWS)

- AWS A2.4 (1998) Standard Symbols for Welding, Brazing and Nondestructive Examination
- AWS D1.1 (1998) Structural Welding Code - Steel

STEEL STRUCTURES PAINTING COUNCIL (SSPC)

- SSPC Paint 25 (1991) Red Iron Oxide, Zinc Oxide, Raw Linseed Oil and Alkyd Primer (without Lead and Chromate Pigments)

## 1.2 GENERAL REQUIREMENTS

Structural steel fabrication and erection shall be performed by an organization experienced in structural steel work of equivalent magnitude. The Contractor shall be responsible for correctness of detailing, fabrication, and for the correct fitting of structural members. Connections, for any part of the structure not shown on the contract drawings, shall be considered simple shear connections and shall be designed and detailed in accordance with pertinent provisions of [AISC ASD Manual](#) and [AISC LRFD Vol II](#). Substitution of sections or modification of connection details will not be accepted unless approved by the Contracting Officer. [AISC ASD Manual](#) and [AISC ASD/LRFD Vol II](#) or [AISC LRFD Vol I](#) and [AISC LRFD Vol II](#) shall govern the work. Welding shall be in accordance with [AWS D1.1](#). High-strength bolting shall be in accordance with [AISC ASD Manual](#) or [AISC LRFD Vol I](#).

## 1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Structural Steel System  
Structural Connections

Shop and erection details including members (with their connections) not shown on the contract drawings. Welds shall be indicated by standard welding symbols in accordance with AWS A2.4.

#### SD-03 Product Data

##### Erection

Prior to erection, erection plan of the structural steel framing describing all necessary temporary supports, including the sequence of installation and removal.

##### Welding

WPS not prequalified.

##### Welding

WPS prequalified.

#### SD-04 Samples

High Strength Bolts and Nuts  
Carbon Steel Bolts and Nuts  
Nuts Dimensional Style  
Washers

Random samples of bolts, nuts, and washers as delivered to the job site if requested, taken in the presence of the Contracting Officer and provided to the Contracting Officer for testing to establish compliance with specified requirements.

#### SD-07 Certificates

##### Mill Test Reports

Certified copies of mill test reports for structural steel, structural bolts, nuts, washers and other related structural steel items, including attesting that the structural steel furnished contains no less than 25 percent recycled scrap steel and meets the requirements specified, prior to the installation.

##### Welder Qualifications

Certified copies of welder qualifications test records showing qualification in accordance with AWS D1.1.

##### Welding Inspector

Welding Inspector qualifications.

##### Fabrication

A copy of the AISC certificate indicating that the fabrication plant meets the specified structural steelwork category.

#### 1.4 STORAGE

Material shall be stored out of contact with the ground in such manner and location as will minimize deterioration.

#### 1.5 WELDING INSPECTOR

Welding Inspector qualifications shall be in accordance with AWS D1.1

### PART 2 PRODUCTS

#### 2.1 STRUCTURAL STEEL

##### 2.1.1 Carbon Grade Steel

Carbon grade steel shall conform to ASTM A 36/A 36M or ASTM A 529/A 529M.

##### 2.1.2 High-Strength Low-Alloy Steel

High-strength low-alloy steel shall conform to ASTM A 572/A 572M.

##### 2.1.3 Corrosion-Resistant High-Strength Low-Alloy Steel

Corrosion-resistant steel shall conform to ASTM A 242/A 242M or ASTM A 588/A 588M.

##### 2.1.4 Quenched and Tempered Alloy Steel

Tempered alloy steel shall conform to ASTM A 514/A 514M.

##### 2.1.5 Carbon and High-Strength Low-Alloy Steel

Carbon and high-strength low-alloy steel shall conform to ASTM A 709/A 709M.

##### 2.1.6 Quenched and Tempered Low-Alloy Steel

Quenched and tempered low-alloy steel shall conform to ASTM A 852/A 852M, 70 ksi.

##### 2.1.7 Structural Shapes for Use in Building Framing

Wide flange shapes in accordance with ASTM A 992/A 992M shall be used where indicated on the drawings.

#### 2.2 STRUCTURAL TUBING

Structural tubing shall conform to [ASTM A 500 or ASTM A 501 or ASTM A 618.

#### 2.3 STEEL PIPE

Steel pipe shall conform to ASTM A 53, Grade B.

#### 2.4 RIVETS

Rivets shall conform to ASTM A 502.

## 2.5 HIGH STRENGTH BOLTS AND NUTS

High strength bolts shall conform to ASTM A 325, Type 1 with carbon steel nuts conforming to ASTM A 563, or ASTM A 325.

## 2.6 CARBON STEEL BOLTS AND NUTS

Carbon steel bolts shall conform to ASTM A 307, Grade A with carbon steel nuts conforming to ASTM A 563, Grade A.

## 2.7 NUTS DIMENSIONAL STYLE

Carbon steel nuts shall be Square or Hex or Heavy Hex or Hex Thick style when used with ASTM A 307 bolts or Heavy Hex style when used with ASTM A 325 or ASTM A 490 bolts.

## 2.8 WASHERS

Plain washers shall conform to ASTM F 844. Other types, when required, shall conform to ASME B18.21.1 or ASTM F 436 or ASTM F 959].

## 2.9 PAINT

Paint shall conform to SSPC Paint 25.

# PART 3 EXECUTION

## 3.1 FABRICATION

Fabrication shall be in accordance with the applicable provisions of AISC ASD Manual. Fabrication and assembly shall be done in the shop to the greatest extent possible. The fabricating plant shall be certified under the AISC FCD structural steelwork. Compression joints depending on contact bearing shall have a surface roughness not in excess of 500 micro inches as determined by ASME B46.1, and ends shall be square within the tolerances for milled ends specified in ASTM A 6/A 6M. Structural steelwork, except surfaces of steel to be encased in concrete, surfaces to be field welded, surfaces to be fireproofed, and contact surfaces of friction-type high-strength bolted connections shall be prepared for painting in accordance with endorsement "P" of AISC FCD and primed with the specified paint.

## 3.2 ERECTION

a: Erection of structural steel, except as indicated in item b. below, shall be in accordance with the applicable provisions of AISC ASD Manual or AISC LRFD Vol I or endorsement F of AISC FCD. Erection plan shall be reviewed, stamped and sealed by a structural engineer licensed by the state in which the project is located.

b. For low-rise structural steel buildings (60 feet tall or less and a maximum of 2 stories), the erection plan shall conform to AISC Pub No. S303 and the structure shall be erected in accordance with AISC Design Guide No. 10.

### 3.2.1 Structural Connections

Anchor bolts and other connections between the structural steel and foundations shall be provided and shall be properly located and built into connecting work. Field welded structural connections shall be completed before load is applied.

### 3.2.2 Base Plates and Bearing Plates

Column base plates for columns and bearing plates for beams, girders, and similar members shall be provided. Base plates and bearing plates shall be provided with full bearing after the supported members have been plumbed and properly positioned, but prior to placing superimposed loads. Separate setting plates under column base plates will not be permitted. The area under the plate shall be damp-packed solidly with bedding mortar, except where nonshrink grout is indicated on the drawings. Bedding mortar and grout shall be as specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

### 3.2.3 Field Priming

After erection, the field bolt heads and nuts, field welds, and any abrasions in the shop coat shall be cleaned and primed with paint of the same quality as that used for the shop coat.

## 3.3 WELDING

The contractor shall develop and submit the Welding Procedure Specifications (WPS) for all welding, including welding done using prequalified procedures. Prequalified procedures may be submitted for information only; however, procedures that are not prequalified shall be submitted for approval.

-- End Of Section --

## SECTION 09900

## PAINTING, GENERAL

07/92

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH)

ACGIH-02 (1996) Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 150 (1996) Portland Cement

ASTM D 3273 (1994) Resistance to Growth of Mold on the Surface of Interior Coating in an Environmental Chamber

ASTM D 3274 (1995) Evaluating Degree of Surface Disfigurement of Paint Films by Microbial (Fungal or Algal) Growth or Soil and Dirt Accumulation

ASTM D 4214 (1989) Evaluating the Degree of Chalking of Exterior Paint Films

ASTM D 4258 (1988; R 1992) Surface Cleaning Concrete for Coating

## COMMERCIAL ITEM DESCRIPTIONS (CID)

CID A-A-1500 (Rev A) Sealer, Surface (Latex Block Filler)

CID A-A-1546 (Rev A) Rubbing Varnish

CID A-A-1632 (Basic) Varnish, Asphalt

CID A-A-1788 (Basic) Varnish, Oil: Interior

CID A-A-2246 (Rev A) Paint, Latex (Gloss, Interior)

CID A-A-2247 (Basic) Paint, Latex (Semigloss, Interior)

CID A-A-2248 (Basic) Paint, Latex, (Flat, Interior)

CID A-A-2335 (Basic) Sealer, Surface (Varnish Type, Wood and Cork Floors)

CID A-A-2336 (Rev A) Primer Coating (Alkyd, Exterior Wood, White and Tints)

CID A-A-2339 (Basic) Stain (Wood, Solvent-Dye Type) CID A-A-2542 (Basic) Sealer, Terrazzo and Concrete Floors, Waterbased

CID A-A-2834 (Rev A) Urethane, Waterborne (Low VOC, Clear)

CID A-A-2867 (Basic) Coating, Polyurethane, Single Component Moisture Cure, Aliphatic

CID A-A-2962 (Basic) Enamel, Alkyd

CID A-A-2994 (Basic) Primer Coating, Interior, for Walls and Wood

## FEDERAL AVIATION ADMINISTRATION (FAA)

FAA AC 70/7460-1 (Rev J) Obstruction Marking and Lighting

## FEDERAL SPECIFICATIONS (FS)

FS TT-C-542 (Rev E) Coating, Polyurethane, Oil-Free, Moisture Curing

FS TT-C-555 (Rev B; Am 1) Coating, Textured (for Interior and Exterior Masonry Surfaces)

FS TT-E-2784 (Rev A) Enamel (Acrylic-Emulsion, Exterior Gloss and Semigloss) (Metric)

FS TT-P-28 (Rev G) Paint, Aluminum, Heat Resisting (1200 Degrees F.)

FS TT-S-708 (Rev A; Am 2) Stain, Oil; Semi-Transparent, Wood, Exterior

FS TT-S-001992 (Basic) Stain, Latex, Exterior for Wood Surfaces MAPLE FLOORING MANUFACTURERS ASSOCIATION (MFMA)

MFMA-03 (1995) Floor Finish List and Specifications for Heavy Duty and Gymnasium Finishes for Maple, Beech and Birch Floors: MFMA Floor Finish List Number 14

## STEEL STRUCTURES PAINTING COUNCIL (SSPC)

SSPC Paint 5 (1995) Zinc Dust, Zinc Oxide and Phenolic Varnish Paint

SSPC Paint 18 (1991) Chlorinated Rubber Intermediate Coat Paint

SSPC Paint 20	(1991) Zinc-Rich Primers (Type I - Inorganic and Type II - Organic)
SSPC Paint 23	(1982) Latex Primer for Steel surfaces
SSPC Paint 25	(1991) Red Iron Oxide, Zinc Oxide, Raw Linseed Oil and Alkyd Primer (Without Lead and Chromate Pigments) SSPC SP 1 (1982) Solvent Cleaning
SSPC SP 2	(1995) Hand Tool Cleaning
SSPC SP 3	(1995) Power Tool Cleaning
SSPC SP 6	(1994) Commercial Blast Cleaning
SSPC SP 7	(1994) Brush-Off Blast Cleaning

## 1.2 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

### SD-01 Data

Paint; GA.

The names, quantity represented, and intended use for the proprietary brands of materials proposed to be substituted for the specified materials regardless of quantities in states where VOC content limitations apply.

### SD-06 Instructions

Mixing and Thinning; FIO. Application; FIO.

Manufacturer's current printed product description, material safety data sheets (MSDS) and technical data sheets for each coating system. Detailed mixing, thinning and application instructions, minimum and maximum application temperature, and curing and drying times between coats for epoxy, moisture-curing polyurethane, and liquid glaze coatings. Detailed application instructions for textured coatings shall be provided.

### SD-09 Reports

Paint; FIO.

A statement as to the quantity represented and the intended use, plus the following test report for batches in excess of 50 gallons:

- a. A test report showing that the proposed batch to be used meets specified requirements:
- b. A test report showing that a previous batch of the same formulation as the batch to be used met specified requirements,

plus, on the proposed batch to be used, a report of test results for properties of weight per gallon, viscosity, fineness of grind, drying time, color, and gloss.

#### SD-13 Certificates

Lead; FIO. Mildewcide and Insecticide; FIO. Volatile Organic Compound (VOC) Content; FIO.

Certificate stating that paints for interior use contain no mercurial mildewcide or insecticide. Certificate stating that paints proposed for use contain not more than 0.06 percent lead by weight of the total nonvolatile. Certificate stating that paints proposed for use meet Federal VOC regulations and those of the of the local Air Pollution Control Districts having jurisdiction over the geographical area in which the project is located.

#### SD-14 Samples

Moisture-Curing Polyurethane; FIO.

A complete moisture-curing polyurethane system applied to a panel of the same material as that on which the coating will be applied in the work and for each color specified. The sample panels will be used for quality control in applying the system.

Paint ; FIO.

While the material is at the site or source of supply, and at a time agreeable to the Contractor and the Contracting Officer, a 1 quart sample of each color and batch, except for quantities of 50 gallons or less, shall be taken by random selection from the sealed containers by the Contractor in the presence of a representative of the Contracting Officer. The contents of the containers to be sampled shall be thoroughly mixed to ensure that the sample is representative. Samples shall be identified by designated name, specification number, manufacturer name and address, batch number, project contract number, intended use, and quantity involved.

### 1.3 PACKAGING, LABELING, AND STORING

Paints shall be in sealed containers that legibly show the designated name, formula or specification number, batch number, color, quantity, date of manufacture, manufacturer's formulation number, manufacturer's directions including any warnings and special precautions, and name of manufacturer. Pigmented paints shall be furnished in containers not larger than 5 gallons. Paints and thinner shall be stored in accordance with the manufacturer's written directions and as a minimum stored off the ground, under cover, with sufficient ventilation to prevent the buildup of flammable vapors and at temperatures between 40 and 95 degrees F. Paints shall be stored on the project site or segregated at the source of supply sufficiently in advance of need to allow 30 days for testing.

### 1.4 APPROVAL OF MATERIALS

When samples are tested, approval of materials will be based on tests of the samples; otherwise, materials will be approved based on test reports furnished with them. If materials are approved based on test reports

furnished, samples will be retained by the Government for testing should the materials appear defective during or after application. In addition to any other remedies under the contract the cost of retesting defective materials will be at the Contractor's expense.

#### 1.5 ENVIRONMENTAL CONDITIONS

Unless otherwise recommended by the paint manufacturer, the ambient temperature shall be between 45 and 95 degrees F when applying coatings other than water-thinned, epoxy, and moisture-curing polyurethane coatings. Water-thinned coatings shall be applied only when ambient temperature is between 50 and 90 degrees F. Epoxy, and moisture-curing polyurethane coatings shall be applied only within the minimum and maximum temperatures recommended by the coating manufacturer. Moisture-curing polyurethane shall not be applied when the relative humidity is below 30 percent.

#### 1.6 SAFETY AND HEALTH

Work shall comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis as specified in the CONTRACT CLAUSES. The Activity Hazard Analysis shall include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

##### 1.6.1 Worker Exposures

Exposure of workers to hazardous chemical substances shall not exceed limits established by ACGIH-02, or as required by a more stringent applicable regulation.

##### 1.6.2 Toxic Compounds

Toxic products having ineffective physiological warning properties, such as no or low odor or irritation levels, shall not be used unless approved by the Contracting Officer.

##### 1.6.3 Training

Workers having access to an affected work area shall be informed of the contents of the applicable material data safety sheets (MDSS) and shall be informed of potential health and safety hazard and protective controls associated with materials used on the project. An affected work area is one which may receive mists and odors from the painting operations. Workers involved in preparation, painting and clean-up shall be trained in the safe handling and application, and the exposure limit, for each material which the worker will use in the project. Personnel having a need to use respirators and masks shall be instructed in the use and maintenance of such equipment.

##### 1.6.4 Coordination

Work shall be coordinated to minimize exposure of building occupants, other Contractor personnel, and visitors to mists and odors from preparation, painting and clean-up operations.

## PART 2 PRODUCTS

### 2.1 PAINT

The term "paint" as used herein includes emulsions, enamels, paints, stains, varnishes, sealers, cement-emulsion filler, and other coatings, whether used as prime, intermediate, or finish coat. Paint shall conform to the requirements listed in the painting schedules at the end of this section, except when the required amount of a material of a particular batch is 50 gallons or less, an approved first-line proprietary paint material with similar intended formulation, usage and color to that specified may be used. Additional requirements are as follows:

#### 2.1.1 Colors and Tints

Colors shall be as selected from manufacturer's standard colors, as indicated. Manufacturer's standard color is for identification of color only. Tinting of epoxy and urethane paints shall be done by the manufacturer. Stains shall conform in shade to manufacturer's standard color. The color of the undercoats shall vary slightly from the color of the next coat.

#### 2.1.2 Mildewcide and Insecticide

Paint specified for all coats applied to fabrics and vapor barrier jackets over insulation shall contain a mildewcide that will not adversely affect the color, texture, or durability of the coating. The mildewcide shall be incorporated into the paint by the manufacturer and shall attain a surface disfigurement rating of 8 or greater when tested in accordance with [ASTM D 3273](#) and evaluated in accordance with [ASTM D 3274](#). Mercurial mildewcide shall not be used in interior paint. Insecticides shall not be used in paint.

#### 2.1.3 Lead

Paints containing lead in excess of 0.06 percent by weight of the total nonvolatile content (calculated as lead metal) shall not be used.

#### 2.1.4 Chromium

Paints containing zinc chromate or strontium chromate pigments shall not be used.

#### 2.1.5 Volatile Organic Compound (VOC) Content

Paints shall comply with applicable federal, state and local laws enacted to insure compliance with Federal Clean Air Standards and shall conform to the restrictions of the local air pollution control authority.

## PART 3 EXECUTION

### 3.1 PROTECTION OF AREAS NOT TO BE PAINTED

Items not to be painted which are in contact with or adjacent to painted surfaces shall be removed or protected prior to surface preparation and painting operations. Items removed prior to painting shall be replaced when painting is completed. Following completion of painting, workmen skilled in

the trades involved shall reinstall removed items. Surfaces contaminated by coating materials shall be restored to original condition.

### 3.2 SURFACE PREPARATION

Surfaces to be painted shall be clean and free of foreign matter before application of paint or surface treatments. Oil and grease shall be removed prior to mechanical cleaning. Cleaning shall be programmed so that dust and other contaminants will not fall on wet, newly painted surfaces. Exposed ferrous metals such as nail heads on or in contact with surfaces to be painted with water-thinned paints, shall be spot-primed with a suitable corrosion-inhibitive primer capable of preventing flash rusting and compatible with the coating specified for the adjacent areas.

#### 3.2.1 Concrete, Stucco and Masonry Surfaces

Concrete, stucco and masonry surfaces shall be allowed to dry at least 30 days before painting, except concrete slab on grade which shall be allowed to cure 90 days before painting. Surfaces shall be cleaned in accordance with [ASTM D 4258](#). Glaze, efflorescence, laitance, dirt, grease, oil, asphalt, surface deposits of free iron and other foreign matter shall be removed prior to painting. Surfaces to receive polyurethane or epoxy coatings shall be acid-etched or mechanically abraded as specified by the coating manufacturer, rinsed with water, allowed to dry, and treated with the manufacturer's recommended conditioner prior to application of the first coat.

#### 3.2.2 Ferrous Surfaces

Ferrous surfaces including those that have been shop-coated, shall be solvent-cleaned or detergent-washed in accordance with [SSPC SP 1](#). Surfaces that contain loose rust, loose mill scale, and other foreign substances shall be cleaned mechanically with hand tools according to [SSPC SP 2](#), power tools according to [SSPC SP 3](#) or by sandblasting according to [SSPC SP 7](#). Shop-coated ferrous surfaces shall be protected from corrosion by treating and touching up corroded areas immediately upon detection.

#### 3.2.3 Nonferrous Metallic Surfaces

Galvanized, aluminum and aluminum-alloy, lead, copper, and other nonferrous metal surfaces shall be solvent-cleaned or detergent-washed in accordance with [SSPC SP 1](#).

#### 3.2.4 Gypsum Board Surfaces

Gypsum board surfaces shall be dry and shall have all loose dirt and dust removed by brushing with a soft brush, rubbing with a cloth, or vacuum-cleaning prior to application of the first-coat material. A damp cloth or sponge may be used if paint will be water-based.

#### 3.2.5 Plaster Surfaces

Plaster shall age at least 30 days before painting. Plaster shall be clean and free from loose matter and shall have an instrument-measured moisture content not exceeding 8 percent.

### 3.2.6 Wood Surfaces

Wood surfaces shall be cleaned of foreign matter. Moisture content of the wood shall not exceed 12 percent as measured by a moisture meter, unless otherwise authorized. Wood surfaces adjacent to surfaces to receive water-thinned paints shall be primed and/or touched up before applying water-thinned paints. Small, dry seasoned knots shall be scraped, cleaned, and given a thin coat of commercial knot sealer, before application of the priming coat. Pitch on large, open, unseasoned knots and all other beads or streaks of pitch shall be scraped off, or, if it is still soft, removed with mineral spirits or turpentine, and the resinous area shall be thinly coated with knot sealer. Finishing nails shall be set, and all holes and surface imperfections shall be primed. After priming, holes and imperfections in finish surfaces shall be filled with putty or plastic wood filler, colored to match the finish coat if natural finish is required, allowed to dry, and sanded smooth. Putty or wood filler shall be compatible with subsequent coatings.

## 3.3 MIXING AND THINNING

### 3.3.1 Cement-Emulsion Filler Coat

Cement and aggregate shall be dry-mixed so that uniform distribution and intermixing are obtained. Mixing liquid and one-half of the total amount of water shall be premixed and added gradually to the white portland cement and aggregate with constant stirring until a thick, smooth material is obtained. Emulsion paint shall then be added to the mixture and stirred until uniformity is obtained. The blend shall have a thick, creamy consistency. The remainder of the water shall be added if necessary to obtain a material with adequate application properties. Blending resin emulsion or emulsion paint with any other component shall be done with caution; too rapid an agitation will cause air entrapment and foaming.

### 3.3.2 Two-Component Systems

Two-component systems shall be mixed in accordance with manufacturer's instructions. Any thinning of the first coat to ensure proper penetration and sealing shall be as recommended by the manufacturer for each type of substrate.

## 3.4 APPLICATION

Painting practices shall comply with applicable federal, state and local laws enacted to insure compliance with Federal Clean Air Standards. Unless otherwise specified or recommended by the paint manufacturer, paint may be applied by brush, roller, or spray. At the time of application, paint shall show no signs of deterioration. Uniform suspension of pigments shall be maintained during application. Each coat of paint shall be applied so dry film shall be of uniform thickness and free from runs, drops, ridges, waves, pinholes or other voids, laps, brush marks, and variations in color, texture, and finish. Hiding shall be complete. Rollers for applying paints and enamels shall be of a type designed for the coating to be applied and the surface to be coated. Special attention shall be given to insure that all edges, corners, crevices, welds, and rivets receive a film thickness equal to that of adjacent painted surfaces. Paints, except water-thinned types, shall be applied only to surfaces that are completely free of moisture as determined by sight or touch.

### 3.4.1 Ventilation

Affected areas shall be ventilated during paint application so that workers exposure to chemical substances shall not exceed limits as established by [ACGIH-02](#), or as required by a more stringent applicable regulation. Interior work zones having a volume of 10,000 cubic feet or less shall be ventilated at a minimum of 2 air exchanges per hour. Ventilation in larger work zones shall be maintained by means of mechanical exhaust. Solvent vapors shall be exhausted outdoors, away from air intakes and workers. Return air inlets in the work zone shall be temporarily sealed before start of work until the coatings have dried.

### 3.4.2 Respirators

Operators and personnel in the vicinity of operating paint sprayers shall wear respirators.

### 3.4.3 First Coat

The first coat on plaster, gypsum wallboard, and other surfaces shall include repeated touching up of suction spots or overall application of primer or sealer to produce uniform color and gloss. Excess sealer shall be wiped off after each application. The first coat on both faces of wood doors shall be applied at essentially the same time. Glazed doors and sashes shall be given the specified coating system within 3 weeks of the time they are glazed, but not before the glazing material has set; paint shall overlay glass about 70 mils all around. Each varnish coat shall be sanded lightly prior to application of subsequent coats.

### 3.4.4 Timing

Surfaces that have been cleaned, pretreated, and otherwise prepared for painting shall be given a coat of the specified first coat as soon as practical after such pretreatment has been completed, but prior to any deterioration of the prepared surface. Sufficient time shall elapse between successive coats to permit proper drying. This period shall be modified as necessary to suit weather conditions. Oil-based or oleoresinous solvent-type paints shall be considered dry for recoating when the paint feels firm, does not deform or feel sticky under moderate pressure of the thumb, and the application of another coat of paint does not cause the undercoat to lift or lose adhesion. Manufacturer's instructions for application, curing and drying time between coats of two-component systems shall be followed.

### 3.4.5 Fillers

Concrete and masonry surface voids shall be filled; however, surface irregularities need not be completely filled. The dried filler shall be uniform and free of pinholes. Filler shall not be applied over caulking compound.

#### 3.4.5.1 Cement-Emulsion Filler

Immediately before filler application, surfaces shall be dampened uniformly and thoroughly, with no free surface water visible, by several applications of potable water with a fog spray, allowing time between the sprayings for water to be absorbed. Cement-emulsion filler shall be scrubbed into the

surface vigorously with a stiff-bristled brush having tampico or palmyra bristles not longer than 2-1/2 inches. At least 24 hours shall elapse before applying exterior emulsion paint over cement-emulsion filler. When the ambient temperature is over 85 degrees F, cement-emulsion filler surfaces shall be dampened lightly with a fog spray of potable water immediately prior to application of the subsequent paint coat.

#### 3.4.5.2 Latex Filler

Latex filler, **CID A-A-1500**, shall be applied according to the manufacturer's instructions. Surface voids shall be filled and excess filler shall be removed from the surface with a rubber squeegee. The filler shall be allowed to dry the length of time specified by the manufacturer prior to applying successive coats of paint.

#### 3.4.6 Ferrous-Metal Primer

Primer for ferrous-metal shall be applied to ferrous surfaces to receive paint other than asphalt varnish prior to deterioration of the prepared surface. The semitransparent film applied to some pipes and tubing at the mill is not to be considered a shop coat, but shall be overcoated with the specified ferrous-metal primer prior to application of finish coats.

### 3.5 PIPE COLOR CODE MARKING

Pipes in exposed areas and in accessible pipe spaces shall be provided with color band and titles adjacent to all valves, except those provided at plumbing fixtures, at not more than 40 foot spacing on straight pipe runs, adjacent to change in direction, and on both sides where pipes pass through walls or floors. Color code marking shall be of the color listed in TABLE I and the size listed in TABLE II. The arrows shall be installed adjacent to each band to indicate the direction of flow in the pipe. The legends shall be printed in upper-case black letters as listed in TABLE I. Letter sizes shall be as listed in TABLE II. Marking shall be painted or applied using colored, pressure-sensitive adhesive markers of standard manufacture. Paint shall be as specified for insulated and uninsulated piping.

TABLE I. COLOR CODES FOR MARKING PIPE

Material	Band	Letters and Arrow*	Legend
Cold water (potable) WATER	Green	White	POTABLE
Fire protection water WATER	Red	White	FIRE PR.
Hot water (domestic)	Green	White	H.W.
Hot water recirculating (domestic)	Green	White	H.W.R.
Chilled water supply	Green	White	C.H.W.S.
Chilled water return	Green	White	C.H.W.R.
Compressed air	Yellow	Black	COMP. AIR
Natural gas	Blue	White	NAT. GAS
Fuel oil	Yellow	Black	FUEL OIL
Steam	Yellow	Black	STM.
Condensate	Yellow	Black	COND.

TABLE II. COLOR CODE MARKING SIZES

Outside Diameter of Pipe Covering (Inches)	Length of Color Band (inches)	Arrow Length x Width (Inches)	Size of Legend Letters and Numerals (Inches)
Less than 1-1/2	8	8 x 2-1/4	1/2
1-1/2 to 2-3/8	8	8 x 2-1/4	3/4
2-1/2 to 7-7/8	12	8 x 2-1/4	1-1/4
8 to 10	24	12 x 4-1/2	2-1/2
Over 10	32	12 x 4-1/2	3-1/2

3.6 MISCELLANEOUS PAINTING

3.7 SURFACES TO BE PAINTED

Surfaces listed in the painting schedules at the end of this section and listed on the drawings, other than those listed in paragraph SURFACES NOT TO BE PAINTED, shall be painted as scheduled.

3.8 SURFACES NOT TO BE PAINTED

Surfaces in the following areas shall not to be painted: Surfaces of hardware, fittings, and other factory finished items shall not be painted.

3.9 CLEANING

Cloths, cotton waste and other debris that might constitute a fire hazard shall be placed in closed metal containers and removed at the end of each day. Upon completion of the work, staging, scaffolding, and containers shall be removed from the site or destroyed in an approved manner. Paint and other deposits on adjacent surfaces shall be removed and the entire job left clean and acceptable.

3.10 PAINTING SCHEDULES

The following painting schedules identify the surfaces to be painted and prescribe the paint to be used and the number of coats of paint to be applied.

EXTERIOR PAINTING SCHEDULE

<u>Surface</u>	<u>First Coat</u>	<u>Second Coat</u>	<u>Third Coat</u>
Ferrous metal 2962	SSPC Paint 25	CID A-A-2962	CID A-A-
Galvanized metal.	FS TT-E-2784 Type III	FS TT-E-2784 Type I	FS TT-E-2784 Type I
-0.33 Plaster, gypsum board, concrete,	CID A-A-2994 Type II	CID A-A-2246	ID A-A-2246

Concrete masonry	TT-F-1098	CID A-A-2994	CID A-A-2247
Concrete: floors	CID A-A-2542 Type I	None	None
Ferrous Metal unless otherwise specified	SSPC Paint 25	CID A-A-2962	CID A-A-2962
Galvanized metal:	FS TT-E-2784	FS TT-E-2784	None
Wood:	FS TT-C-542 Type I, Class A	FS TT-C-542 Type I, Class A	None
Electrical conduit runs metallic tubing uninsulated ducts and pipes, pipe hangers, louvers, grilles, and air outlets, in areas having painted adjacent surfaces.		CID A-A-2247	CID A-A-2247
Facing of vapor barrier jackets of presized or adhesive finished cloth cover insulation on pipes, ducts, and equipment.	Two coats of paint to match adjacent areas		None

-- End Of Section --

## SECTION 13120

## STANDARD METAL BUILDING SYSTEMS

09/98

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## ALUMINUM ASSOCIATION (AA)

**AA Standards & Data** (1997) Aluminum Standards and Data

**AA Design Manual** (1994) Aluminum Design Manual: Specification & Guidelines for Aluminum Structures

## AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

**AAMA 101** (1997) Voluntary Specifications for Aluminum, Vinyl (PVC) and Wood Windows and Glass Doors

## AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

**AISC FCD** (1995a) Quality Certification Program Description

**AISC Pub No. S303** (1992) Code of Standard Practice for Steel Buildings and Bridges

**AISC Pub No. S329** (1985; Appx A June 1994) Allowable Stress Design Specification for Structural Joints Using ASTM A 325 or A 490 Bolts

**AISC Spec** (1989) Specification for Structural Steel Buildings - Allowable Stress Design, Plastic Design

**AISC Pub No. S342 L** (1993) Load and Resistance Factor Design Specification for Structural Steel Buildings

## AMERICAN IRON AND STEEL INSTITUTE (AISI)

**AISI Cold-Formed Mnl** (1996) Cold-Formed Steel Design Manual

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

**ASTM A 36/A 36M** (1997a) Carbon Structural Steel

**ASTM A 53** (1998) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

ASTM A 252	(1998) Welded and Seamless Steel Pipe Piles
ASTM A 325	(1997) Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
ASTM A 325M	(1997) High-Strength Bolts for Structural Steel Joints (Metric)
ASTM A 463/A 463M	(1997) Steel Sheet, Aluminum-Coated by the Hot-Dip Process
ASTM A 490	(1997) Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
ASTM A 490M	(1993) High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints (Metric)
ASTM A 500	(1998) Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A 501	(1998) Hot-Formed Welded and Seamless Carbon Steel Structural Tubing
ASTM A 529/A 529M	(1996) High-Strength Carbon-Manganese Steel of Structural Quality
ASTM A 570/A 570M	(1998) Steel, Sheet and Strip, Carbon, Hot-Rolled, Structural Quality
ASTM A 572/A 572M	(1997c) High-Strength Low-Alloy Columbium-Vanadium Structural Steel
ASTM A 588/A 588M	(1997) High-Strength Low-Alloy Structural Steel with 50 ksi (345 MPa) Minimum Yield Point to 4 in. (100 mm) Thick
ASTM A 606	(1998) Steel, Sheet and Strip, High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, with Improved Atmospheric Corrosion Resistance
ASTM A 607	(1998) Steel, Sheet and Strip, High-Strength, Low-Alloy, Columbium or Vanadium, or Both, Hot-Rolled and Cold-Rolled
ASTM A 618	(1997) Hot-Formed Welded and Seamless High-Strength Low-Alloy Structural Tubing
ASTM A 653/A 653M	(1997) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A 792/A 792M	(1997) Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process

ASTM B 209 (1996) Aluminum and Aluminum-Alloy Sheet and Plate

ASTM B 209M (1995) Aluminum and Aluminum-Alloy Sheet and Plate (Metric)

ASTM B 221 (1996) Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

ASTM B 221M (1996) Aluminum and Aluminum-Alloy Extruded Bars, rods, Wire, Profiles, and Tubes (Metric)

ASTM B 241/B 241M (1996) Aluminum and Aluminum-Alloy Seamless Pipe and Seamless Extruded Tube

ASTM B 308/B 308M (1996) Aluminum-Alloy 6061-T6 Standard Structural Profiles

ASTM B 429 (1995) Aluminum-Alloy Extruded Structural Pipe and Tube

ASTM C 518 (1991) Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus

ASTM C 553 (1992) Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

ASTM C 578 (1995) Rigid, Cellular Polystyrene Thermal Insulation

ASTM C 612 (1993) Mineral Fiber Block and Board Thermal Insulation

ASTM C 991 (1998) Flexible Glass Fiber Insulation for Pre-Engineered Metal Buildings

ASTM C 1289 (1998) Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board

ASTM D 522 (1993a) Mandrel Bend Test of Attached Organic Coatings

ASTM D 523 (1989; R 1994) Specular Gloss

ASTM D 610 (1995) Standard Test Method for Evaluating Degree of Rusting on Painted Steel Surfaces

ASTM D 714 (1987; R 1994) Evaluating Degree of Blistering of Paints

ASTM D 968 (1993) Abrasion Resistance of Organic Coatings by Falling Abrasive

- ASTM D 1308 (1987; R 1998) Effect of Household Chemicals on Clear and Pigmented Organic Finishes
- ASTM D 1654 (1992) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
- ASTM D 2244 (1993) Calculation of Color Differences from Instrumentally Measured Color Coordinates
- ASTM D 2247 (1997) Testing Water Resistance of Coatings in 100% Relative Humidity
- ASTM D 2794 (1993) Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
- ASTM D 3359 (1997) Measuring Adhesion by Tape Test
- ASTM D 3841 (1997) Glass-Fiber-Reinforced Polyester Plastic Panels
- ASTM D 4214 (1998) Evaluating Degree of Chalking of Exterior Paint Films
- ASTM D 4397 (1996) Polyethylene Sheeting for Construction, Industrial, and Agricultural Applications
- ASTM D 4587 (1991) Conducting Tests on Paint and Related Coatings and Materials Using a Fluorescent UV-Condensation Light - and Water-Exposure Apparatus
- ASTM D 5894 (1996) Cyclic Salt Fog/UV Exposure of Painted Metal, (Alternating Exposures in a Fog/Dry Cabinet and a UV/Condensation Cabinet)
- ASTM E 84 (1998e1) Surface Burning Characteristics of Building Materials
- ASTM E 96 (1995) Water Vapor Transmission of Materials
- AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)
- ASCE 7 (1995) Minimum Design Loads for Buildings and Other Structures
- AMERICAN WELDING SOCIETY (AWS)
- AWS D1.1 (1998) Structural Welding Code - Steel
- COE TECHNICAL INSTRUCTIONS (TI)
- TI 809-04 (1998) Seismic Design for Buildings
- TI 809-07 (1998) Design of Cold-Formed Load Bearing Steel Systems and Masonry Veneer/Steel Stud Walls

## MATERIAL HANDLING INDUSTRY (MHI)

MHI CMAA 70 (1994) Electric Overhead Traveling Cranes

## METAL BUILDING MANUFACTURERS ASSOCIATION (MBMA)

MBMA Low Rise Manual (1996) Low Rise Building Systems Manual

SHEET METAL & AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION  
(SMACNA)

SMACNA Arch. Manual (1993; Errata; Addenda Oct 1997)  
Architectural Sheet Metal Manual

## STEEL DOOR INSTITUTE (SDOI)

SDOI SDI-100 (1991) Standard Steel Doors and Frames

## STEEL WINDOW INSTITUTE (SWI)

SWI Specifier's Guide (1995) The Specifier's Guide to Steel Windows

## UNDERWRITERS LABORATORIES (UL)

UL 580 (1994; Rev thru Sep 1997) Tests for Uplift  
Resistance of Roof Assemblies

## 1.2 GENERAL REQUIREMENTS

The metal building system covered under this specification shall be provided by a single manufacturer and shall include all components and assemblies that form a building. Structural Standing Seam Metal Roofing System, when specified, shall be furnished as part of a single manufacturer's system.

### 1.2.1 Building Configuration

Buildings shall have structural steel main building frames, and secondary framing including purlins and girts, engineered and fabricated by the building systems supplier. Roof slope shall be as shown on the drawings. Buildings shall be single-span structures. Building dimensions shall be not less than those indicated. The minimum inside clear dimensions shall be as shown on the drawings.

### 1.2.2 Qualifications

#### 1.2.2.1 Manufacturer

Metal building shall be the product of a recognized steel building systems manufacturer who has been in the practice of manufacturing steel building systems for a period of not less than 5 years. The manufacturer shall be chiefly engaged in the practice of designing and fabricating steel building systems. The manufacturer shall be certified under the Metal Building Systems (MB) Certification Program, AISC FCD. Structural framing and covering shall be designed by a licensed Professional Engineer experienced in design of this work.

#### 1.2.2.2 Installer

Erector shall have specialized experience in the erection of steel building systems for a period of at least 3 years. Framing shall be erected in accordance with [MBMA Low Rise Manual](#), common industry practices and erection instructions describing the basic sequence of assembly, temporary bracing, shoring, and related information necessary for erection of the metal building including its structural framework and components. The erector shall furnish temporary guys and bracing where needed for squaring, plumbing, and securing the structural framing against loads acting on the exposed framing, such as wind loads and seismic forces, as well as loads due to erection equipment and erection operation. Bracing furnished by the manufacturer for the metal building system shall not be assumed to be adequate during erection. Structural members shall not be field cut or altered without approval of the metal building manufacturer. Welds, abrasions, and surfaces not shop primed shall be primed after erection.

#### 1.2.2.3 Manufacturer's Representative

A representative designated by the building manufacturer, who is familiar with the design of the building supplied and experienced in the erection of metal buildings similar in size to the one required under this contract, shall be present at the job site during construction, from the start of the structural framing erection until completion of the installation of the exterior covering, to assure that the building is erected properly.

### 1.3 DESIGN REQUIREMENTS

Criteria and definitions shall be in accordance with [MBMA Low Rise Manual](#), except criteria for seismic loads which shall be in accordance with [TI 809-04](#) and all other loads and load combinations in accordance with [ASCE 7](#).

#### 1.3.1 Dead Loads

The dead load shall consist of the weight of all permanent construction such as roof, framing, covering members and all other materials of the building system.

#### 1.3.2 Roof Live Loads

##### 1.3.3.1 Uniform Loads

Uniform roof live loads, including maintenance traffic and construction loads, shall be determined and applied in accordance with [ASCE 7](#).

##### 1.3.3.2 Concentrated Loads

In addition to [ASCE 7](#) roof live loads, a minimum design concentrated load of 300 pounds shall be used to simulate a construction load on roof panels. The concentrated load shall be applied at the panel midspan and shall be resisted by a single standing seam metal roof panel, or a 24 inches wide corrugated metal panel, assumed to be acting as a beam. The undeformed shape of the panel shall be used to determine the section properties.

#### 1.3.3 Roof Snow Loads

The design roof snow loads, including effects of drifting, shall be determined and applied in accordance with [ASCE 7](#).

#### 1.3.4 Wind Loads

Wind pressures shall be computed and applied in accordance with [ASCE 7](#).

#### 1.3.5 Seismic Loads

Seismic loads shall be computed in accordance with [TI 809-04](#).

#### 1.3.6 Framing and Structural Members

Structural steel members and their connections shall be designed in accordance with [AISC Spec](#) or [AISC Pub No. S342 L](#). Structural cold-formed steel framing members and their connections shall be designed in accordance with [TI 809-07](#). Aluminum structural members and their connections shall be designed in accordance with [AA Design Manual](#). Maximum deflection under applied live load, snow, or wind load shall not exceed 1/180th of the span length. Members with openings in their webs shall be designed with consideration of the additional stresses which will result due to the openings. Deflections of the steel framing above and along the side of commercially framed door openings shall be limited to a maximum allowable deflection of 1/360 of the opening width to ensure proper operation of the doors. The contractor shall include the loads that the door transfers to the building frame in the design. Framed openings shall be designed to structurally replace the covering and framing displaced. The subpurlin and/or purlin spacing shall not exceed 30 inches on centers at the corner, edge and ridge zones, and 5 foot maximum on centers for the remainder of the roof. The maximum deflection of steel framing that provides lateral support for masonry veneer panels shall be 1/600 of the height of framing span.

#### 1.3.7 Roofing and Siding

Except as otherwise specified, steel roofing and siding shall be designed in accordance with [AISI Cold-Formed Mnl](#). Aluminum roofing and siding shall be designed in accordance with [AA Standards & Data](#). Section modulus and moment of inertia of aluminum sheet shall be determined for actual cross section dimensions by the conventional methods for actual design stresses and by effective width concept for deflection in accordance with [AA Design Manual](#). Maximum deflection for wall and roof panels under applied live load, snow or wind loads shall not exceed 1/180th of the span length. The design analysis shall establish that the roof, when deflected under loading combinations, shall not result in ponding. Maximum deflections shall be based on sheets continuous across two or more supports with sheets unfastened and fully free to deflect. The calculated deflection from the concentrated load shall not exceed 1/180 of the span length. The methods for resisting lateral loads shall be cross-bracing, rigid frames, or wind columns.

#### 1.3.8 Provisions for Gutters And Downspouts

Gutters and downspouts shall be designed according to the requirements of [SMACNA Arch. Manual](#) for storms which should be exceeded only once in 5 years and with adequate provisions for thermal expansion and contraction. Supports for gutters and downspouts shall be designed for the anticipated loads.

### 1.3.9 Provisions for Louvers

Louvers shall be fixed-blade type designed for a minimum net open area of 4 square feet, to be rainproof.

## 1.4 DESIGN ANALYSIS

The design analysis shall be the design of a licensed Professional Engineer experienced in design of this work and shall include complete calculations for the building, its components, and the foundations. Foundations shown on the drawings are based on loads derived from a representative set of similar building types. The Contractor shall obtain the services of a licensed Professional Engineer to verify that the foundations shown are adequate for the building supplied using the criteria in paragraph Foundations. Formulas and references shall be identified. Assumptions and conclusions shall be explained, and cross-referencing shall be clear. Wind forces on various parts of the structure, both positive and negative pressure, shall be calculated with the controlling pressure summarized. Lateral forces due to seismic loading shall be calculated and tabulated for the various parts and portions of the building. Computer programmed designs shall be accompanied by stress values and a letter of certification, signed by a licensed Professional Engineer, stating the design criteria and procedures used and attesting to the adequacy and accuracy of the design. A narrative of the computer program delineating the basic methodology shall be included. Computer program output shall be annotated and supplemented with sketches to verify the input and output. Critical load conditions used in the final sizing of the members shall be emphasized. The design analysis shall include the name and office phone number of the designer, who shall function as a point of contact to answer questions during the detail drawing review.

## 1.5 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-01 Data

Design Analysis; FIO.

Design analysis (building and foundations including anchor bolt plans) as one package with the drawings.

Instruction Manuals; FIO.

Manufacturer's literature for individual building component systems.

Erection Procedures; FIO.

Manufacturer's erection instruction and erection drawings describing the preparation requirements, assembly sequence, temporary bracing, shoring, and related information necessary for erection of the metal building including its structural framework and components.

SD-04 Drawings

**Metal Building Systems; FIO.**

Detail drawings consisting of catalog cuts, design and erection drawings, and an isometric view of the roof showing the design wind uplift pressure and dimensions of edge and corner zones. Shop painting and finishing specifications. Anchor bolt placement plan and column reactions.

SD-08 Statements

**Qualifications; FIO.**

Qualifications of the manufacturer, the manufacturer's Representative when one is used, and qualifications and experience of the building erector. A brief list of locations where buildings of similar design have been used shall be included with the detail drawings and shall also include information regarding date of completion, name and address of owner, and how the structure is used.

SD-13 Certificates

**Metal Building Systems; FIO.**

a. A Certificate from the metal building manufacturer stating that the metal building was designed from a complete set of the contract drawings and specifications and that the building furnished complies with the specified requirements.

b. Mill certification for structural bolts, framing steel, roofing and siding, and steel wall liner panels.

c. Warranty certificate. At the completion of the project the Contractor shall furnish signed copies of the 5-year Warranty for Metal Building System, a sample copy of which is attached to this section, the 20-year Manufacturer's Material Warranties, and the Manufacturer's 20-year System Weathertightness Warranty when one is required.

**Insulation; FIO.**

Certificate attesting that the polyisocyanurate insulation furnished for the project contains recovered material, and showing an estimated percent of such recovered material.

SD-14 Samples

**Accessories; FIO.**

One sample of each type of flashing, trim, closure, cap and similar items. Size shall be sufficient to show construction and configuration.

**Roofing and Siding; FIO.**

One piece of each type and finish (exterior and interior) to be used, 9 inches long, full width. The sample for factory color finished covering shall be accompanied by certified laboratory test reports showing that the sheets to be furnished are produced under a continuing quality control program and that a representative sample consisting of not less than 5

pieces has been tested and has met the quality standards specified for factory color finish.

#### Fasteners; FIO.

Two samples of each type to be used, with statement regarding intended use. If so requested, random samples of bolts, nuts, and washers as delivered to the job site shall be taken in the presence of the Contracting Officer and provided to the Contracting Officer for testing to establish compliance with specified requirements.

#### Insulation; FIO.

One piece of each type to be used, and descriptive data covering installation.

#### Gaskets and Insulating Compounds; FIO.

Two samples of each type to be used and descriptive data.

#### Sealant; FIO.

One sample, approximately 1 pound, and descriptive data.

### 1.6 DELIVERY AND STORAGE

Materials shall be delivered to the site in a dry and undamaged condition and stored out of contact with the ground. Materials other than framing and structural members shall be covered with weathertight coverings and kept dry. Storage accommodations for roofing and siding shall provide good air circulation and protection from surface staining.

### 1.7 WARRANTIES

The Metal Building System, composed of framing and structural members, roofing and siding, gutters and downspouts, accessories, fasteners, trim, and miscellaneous building closure items such as doors and windows (when furnished by the manufacturer) shall be warranted as described below against material and workmanship deficiencies, system deterioration caused by exposure to the elements and service design loads, leaks and wind uplift damage. Any emergency temporary repairs conducted by the owner shall not negate the warranties.

#### 1.7.1 Prime Contractor's Weathertightness Warranty

The Metal Building System shall be warranted by the Contractor on a no penal sum basis for a period of five years against materials and workmanship deficiencies; system deterioration caused by exposure to the elements and/or inadequate resistance to specified service design loads, water leaks, and wind uplift damage. The Metal Building System covered under this warranty shall include but is not limited to the following: framing and structural members, roofing and siding panels and seams, interior or exterior gutters and downspouts, accessories, fasteners, trim, flashings and miscellaneous building closure items such as doors and windows (when furnished by the manufacturer), connectors, components, and fasteners, and other system components and assemblies installed to provide a weathertight system; and items specified in other sections of these specifications that become part

of the metal building system. All material and workmanship deficiencies, system deterioration caused by exposure to the elements and/or inadequate resistance to specified service design loads, water leaks and wind uplift damage shall be repaired as approved by the Contracting Officer. See the attached Contractor's written warranty for issue resolution of warrantable defects. This warranty shall warrant and cover the entire cost of repair or replacement, including all material, labor, and related markups. The Contractor shall supplement this warranty with written warranties from the installer and/or system manufacturer, which shall be submitted along with Contractor's warranty. However, the Contractor is ultimately responsible for this warranty. The Contractor's written warranty shall be as outlined in attached **WARRANTY FOR METAL BUILDING SYSTEMS**, and start upon final acceptance of the facility. The Contractor shall provide a separate bond in an amount equal to the installed total metal building system cost in favor of the owner (Government) covering the Contractor's warranty responsibilities effective throughout the five year Contractor's warranty period for the entire metal building system as outlined above.

#### 1.7.2 Manufacturer's Material and/or System Weathertightness Warranties

The Contractor shall furnish, in writing, the following manufacturer's material warranties to the Contracting Officer which cover all Metal Building System components:

a. A manufacturer's 20 year material warranty warranting that the specified aluminum, zinc-coated steel, aluminum-zinc alloy coated steel or aluminum-coated steel will not rupture, structurally fail, fracture, deteriorate, or become perforated under normal design atmospheric conditions and service design loads. Liability under this warranty shall be limited exclusively to the cost of either repairing or replacing nonconforming, ruptured, perforated, or structurally failed securement system including fasteners and coil material.

b. A manufacturer's 20 year exterior material finish warranty on the factory colored finish warranting that the finish, under normal atmospheric conditions at the site, will not crack, peel, or delaminate; chalk in excess of a numerical rating of eight, as determined by **ASTM D 4214** test procedures; or change colors in excess of five CIE or Hunter Lab color difference (delta E) units in accordance with **ASTM D 2244**. Liability under this warranty is exclusively limited to replacing the defective coated material.

#### 1.8 COORDINATION MEETING

A coordination meeting shall be held within 45 days after contract award for mutual understanding of the metal building system contract requirements. This meeting shall take place at the building site and shall include representatives from the Contractor, the roofing/metal building system manufacturer, the roofing/metal building supplier, the erector, the designer, and the Contracting Officer. All items required by paragraph SUBMITTALS shall be discussed, including applicable standard manufacturer shop drawings, and the approval process. The Contractor shall coordinate time and arrangements for the meeting

## PART 2 PRODUCTS

### 2.1 BUILDING COMPONENTS

Each piece or part of the assembly shall be clearly and legibly marked to correspond with the drawings.

## 2.2 FRAMING AND STRUCTURAL MEMBERS

Steel 1/8 inch or more in thickness shall conform to ASTM A 36/A 36M, ASTM A 529/A 529M, ASTM A 572/A 572M, or ASTM A 588/A 588M. Uncoated steel less than 1/8 inch in thickness shall conform to ASTM A 570/A 570M, ASTM A 606, or ASTM A 607. Galvanized steel shall conform to ASTM A 653/A 653M, G 90 coating designation, 0.045 inch minimum thickness. Aluminum-zinc coated steel shall conform to ASTM A 792/A 792M, AZ 55 or AZ50 coating designation, 0.045 inch minimum thickness. Aluminum sheet shall conform to ASTM B 209, 0.032 inch minimum thickness. Aluminum structural shapes and tubes shall conform to ASTM B 221, or ASTM B 308/B 308M. Structural pipe shall conform to ASTM A 53, ASTM A 252, ASTM A 500, ASTM A 501, ASTM A 618, ASTM B 221, ASTM B 241/B 241M or ASTM B 429. Holes for structural connections shall be made in the shop.

## 2.3 ROOFING AND SIDING

Roofing and siding shall be either steel or aluminum and shall have a factory color finish.

### 2.3.1 Roofing

Provisions shall be made for thermal expansion and contraction consistent with the type of system to be used. Panel shall have configurations for overlapping sheets. Roof deck assemblies shall be Class 90 as defined in UL 580. Exposed, penetrating fastener may be used.

### 2.3.2 Siding

Length of sheet shall be sufficient to cover the entire height of any unbroken height of wall surface unless otherwise approved. Provisions shall be made for thermal expansion and contraction consistent with the type of system to be used.

### 2.3.3 Factory Color Finish

Panels shall have a factory applied finish on the exposed side. The exterior finish shall consist of a baked-on topcoat with an appropriate prime coat. Color shall be chosen by Contracting Officer from Manufacturers standard list. The exterior coating shall be a nominal 1 mil thickness consisting of a topcoat of not less than 0.7 mil dry film thickness and the paint manufacturer's recommended primer of not less than 0.2 mil thickness. The exterior color finish shall meet the test requirements specified below.

#### 2.3.3.1 Salt Spray Test

A sample of the sheets shall withstand a cyclic corrosion test for a minimum of 2016 hours in accordance with ASTM D 5894, including the scribe requirement in the test. Immediately upon removal of the panel from the test, the coating shall receive a rating of not less than 10, no blistering, as determined by ASTM D 714; 10, no rusting, as determined by ASTM D 610 and a rating of 6, over 1/16 to 1/8 inch failure at scribe, as determined by ASTM D 1654.

#### 2.3.3.2 Formability Test

When subjected to testing in accordance with [ASTM D 522](#) Method B, 1/8 inch diameter mandrel, the coating film shall show no evidence of cracking to the naked eye.

#### 2.3.3.3 Accelerated Weathering, Chalking Resistance and Color Change

A sample of the sheets shall be tested in accordance with [ASTM D 4587](#), test condition B. The coating shall withstand the weathering test without cracking, peeling, blistering, loss of adhesion of the protective coating, or corrosion of the base metal. Protective coating that can be readily removed from the base metal with tape in accordance with [ASTM D 3359](#), Test Method B, shall be considered as an area indicating loss of adhesion. Following the accelerated weathering test, the coating shall have a chalk rating not less than No. 8 in accordance with [ASTM D 4214](#) test procedures, and the color change shall not exceed 5 CIE or Hunter Lab color difference ( $\Delta E$ ) units in accordance with [ASTM D 2244](#). For sheets required to have a low gloss finish, the chalk rating shall be not less than No. 6 and the color difference shall be not greater than 7 units.

#### 2.3.3.4 Humidity Test

When subjected to a humidity cabinet test in accordance with [ASTM D 2247](#) for 1000 hours, a scored panel shall show no signs of blistering, cracking, creepage or corrosion.

#### 2.3.3.5 Impact Resistance

Factory-painted sheet shall withstand direct and reverse impact in accordance with [ASTM D 2794](#) 0.500 inch diameter hemispherical head indenter, equal to 1.5 times the metal thickness in mils, expressed in inch-pounds, with no loss of adhesion.

#### 2.3.3.6 Abrasion Resistance Test

When subjected to the falling sand test in accordance with [ASTM D 968](#), Method A, the coating system shall withstand a minimum of 50 liters of sand before the appearance of the base metal. The term "appearance of base metal" refers to the metallic coating on steel or the aluminum base metal.

#### 2.3.3.7 Pollution Resistance

Coating shall show no visual effects when covered spot tested in a 10 percent hydrochloric acid solution for 24 hours in accordance with [ASTM D 1308](#).

#### 2.3.4 Accessories

Flashing, trim, metal closure strips and curbs, fascia, caps, diverters, and similar metal accessories shall be the manufacturer's standard products. Exposed metal accessories shall be finished to match the building finish. Molded closure strips shall be bituminous-saturated fiber, closed-cell or solid-cell synthetic rubber or neoprene, or polyvinyl chloride premolded to match configuration of the roofing or siding and shall not absorb or retain water.

## 2.4 FASTENERS

Fasteners for panels shall be zinc-coated steel, aluminum, corrosion resisting steel, or nylon capped steel, type and size specified below or as otherwise approved for the applicable requirements. Fasteners for aluminum wall panels shall be aluminum or corrosion resisting steel. Fasteners for attaching wall panels to supports shall provide both tensile and shear strength of not less than 750 lbs per fastener. Fasteners for accessories shall be the manufacturer's standard. Exposed wall fasteners shall be color finished or provided with plastic color caps to match the covering. Nonpenetrating fastener system for wall panels using concealed clips shall be manufacturer's standard for the system provided.

### 2.4.1 Screws

Screws shall be as recommended by the manufacturer to meet the design strength requirements.

### 2.4.2 End-Welded Studs

Automatic end-welded studs shall be shouldered type with a shank diameter of not less than 3/16 inch and cap or nut for holding covering against the shoulder.

### 2.4.3 Explosive Actuated Fasteners

Fasteners for use with explosive actuated tools shall have a shank of not less than 0.145 inch with a shank length of not less than 1/2 inch for fastening panels to steel and not less than 1 inch for fastening panels to concrete.

### 2.4.4 Blind Rivets

Blind rivets shall be aluminum with 3/16 inch nominal diameter shank or stainless steel with 1/8 inch nominal diameter shank. Rivets shall be threaded stem type if used for other than the fastening of trim. Rivets with hollow stems shall have closed ends.

### 2.4.5 Bolts

Bolts shall be not less than 1/4 inch diameter, shouldered or plain shank as required, with proper nuts.

## 2.5 GUTTERS AND DOWNSPOUTS

Gutters and downspouts shall be fabricated of aluminum, zinc-coated steel or aluminum-zinc alloy coated steel and shall have manufacturer's standard factory color finish. Minimum uncoated thickness of materials shall be 0.018 inch for steel and 0.032 inch for aluminum. All accessories necessary for the complete installation of the gutters and downspouts shall be furnished. Accessories shall include gutter straps, downspout elbows, downspout straps and fasteners fabricated from metal compatible with the gutters and downspouts.

## 2.6 SHOP PRIMING

Ferrous surfaces shall be cleaned of oil, grease, loose rust, loose mill scale, and other foreign substances and shop primed. Primer coating shall be in accordance with the manufacturer's standard system.

### PART 3 EXECUTION

#### 3.1 ERECTION

Dissimilar materials which are not compatible when contacting each other shall be insulated from each other by means of gaskets or insulating compounds. Improper or mislocated drill holes in panels shall be plugged with an oversize screw fastener and gasketed washer; however, panels with an excess of such holes or with such holes in critical locations shall not be used. Exposed surfaces shall be kept clean and free from sealant, metal cuttings, excess material from thermal cutting, and other foreign materials. Exposed surfaces which have been thermally cut shall be finished smooth within a tolerance of 1/8 inch. Stained, discolored or damaged sheets shall be removed from the site. Welding of steel shall conform to [AWS D1.1](#); welding of aluminum shall conform to [AA Design Manual](#).

##### 3.1.1 Framing Members and Anchor Bolts

Erection shall be in accordance with the approved erection instructions and drawings and with applicable provision of [AISC Spec](#). Framing members fabricated or modified on site shall be saw or abrasive cut; bolt holes shall be drilled. Onsite flame cutting of framing members, with the exception of small access holes in structural beam or column webs, will not be permitted. High-strength bolting shall conform to [AISC Pub No. S329](#) using [ASTM A 325](#) or [ASTM A 490](#), [ASTM A 490M](#) bolts. Improper or mislocated bolt holes in structural members or other misfits caused by improper fabrication or erection, shall be repaired in accordance with [AISC Pub No. S303](#). Concrete work is specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. Anchor bolts shall be accurately set by template while the concrete is in a plastic state. Uniform bearing under base plates and sill members shall be provided using a nonshrinking grout. Separate leveling plates under column base plates shall not be used. Members shall be accurately spaced to assure proper fitting of panels. As erection progresses, the work shall be securely fastened to resist the dead load and wind and erection stresses. Supports for electric overhead traveling cranes shall be positioned and aligned in accordance with [MHI CMAA 70](#).

##### 3.1.2 Roofing and Siding Installation

Siding shall be applied with the longitudinal configurations in the vertical position. Roofing shall be applied with the longitudinal configurations in the direction of the roof slope. Accessories shall be fastened into framing members, except as otherwise approved. Closure strips shall be provided as indicated and where necessary to provide weathertight construction. Fastener and fastener spacing shall be in accordance with manufacture design.

##### 3.1.3 Installation of Gutters and Downspouts

Gutters and downspouts shall be rigidly attached to the building. Spacing of cleats for gutters shall be 16 inches maximum. Spacing of brackets and spacers for gutters shall be 36 inches maximum. Supports for downspouts shall be spaced according to manufacturer's recommendations.

3.2 FIELD PAINTING

Immediately upon detection, abraded or corroded spots on shop-painted surfaces shall be wire brushed and touched up with the same material used for the shop coat. Shop-primed ferrous surfaces exposed on the outside of the building and all shop-primed surfaces of doors and windows shall be painted with two coats of an approved exterior enamel. Factory color finished surfaces shall be touched up as necessary with the manufacturer's recommended touch-up paint.

CONTRACTOR'S FIVE (5) YEAR NO PENAL SUM WARRANTYFORMETAL BUILDING SYSTEM FACILITY

DESCRIPTION: \_\_\_\_\_

BUILDING

NUMBER: \_\_\_\_\_

CORPS OF ENGINEERS CONTRACT

NUMBER: \_\_\_\_\_

CONTRACTOR

CONTRACTOR: \_\_\_\_\_

ADDRESS: \_\_\_\_\_

POINT OF

CONTACT: \_\_\_\_\_

TELEPHONE

NUMBER: \_\_\_\_\_

OWNER

OWNER: \_\_\_\_\_

ADDRESS: \_\_\_\_\_

POINT OF

CONTACT: \_\_\_\_\_

TELEPHONE

NUMBER: \_\_\_\_\_

CONSTRUCTION AGENT

CONSTRUCTION

AGENT: \_\_\_\_\_

ADDRESS: \_\_\_\_\_

POINT OF CONTACT: \_\_\_\_\_

TELEPHONE

NUMBER: \_\_\_\_\_

CONTRACTOR'S FIVE (5) YEAR NO PENAL SUM WARRANTYFORMETAL BUILDING  
SYSTEM(continued)

THE METAL BUILDING SYSTEM INSTALLED ON THE ABOVE NAMED BUILDING IS WARRANTED BY [\_\_\_\_\_] FOR A PERIOD OF FIVE (5) YEARS AGAINST WORKMANSHIP AND MATERIAL DEFICIENCIES, WIND DAMAGE AND STRUCTURAL FAILURE WITHIN PROJECT SPECIFIED DESIGN LOADS, AND LEAKAGE. THE METAL BUILDING SYSTEM COVERED UNDER THIS WARRANTY SHALL INCLUDE, BUT SHALL NOT BE LIMITED TO, THE FOLLOWING: FRAMING AND STRUCTURAL MEMBERS, ROOFING AND SIDING PANELS AND SEAMS, INTERIOR OR EXTERIOR GUTTERS AND DOWNSPOUTS, ACCESSORIES, TRIM, FLASHINGS AND MISCELLANEOUS BUILDING CLOSURE ITEMS SUCH AS DOORS AND WINDOWS (WHEN FURNISHED BY THE MANUFACTURER), CONNECTORS, COMPONENTS, AND FASTENERS, AND OTHER SYSTEM COMPONENTS AND ASSEMBLIES INSTALLED TO PROVIDE A WEATHERTIGHT SYSTEM; AND ITEMS SPECIFIED IN OTHER SECTIONS OF THESE SPECIFICATIONS THAT BECOME PART OF THE METAL BUILDING SYSTEM. ALL MATERIAL AND WORKMANSHIP DEFICIENCIES, SYSTEM DETERIORATION CAUSED BY EXPOSURE TO THE ELEMENTS AND/OR INADEQUATE RESISTANCE TO SPECIFIED SERVICE DESIGN LOADS, WATER LEAKS AND WIND UPLIFT DAMAGE SHALL BE REPAIRED AS APPROVED BY THE CONTRACTING OFFICER

ALL MATERIAL DEFICIENCIES, WIND DAMAGE, STRUCTURAL FAILURE AND LEAKAGE ASSOCIATED WITH THE METAL BUILDING SYSTEM COVERED UNDER THIS WARRANTY SHALL BE REPAIRED AS APPROVED BY THE CONTRACTING OFFICER. THIS WARRANTY SHALL COVER THE ENTIRE COST OF REPAIR OR REPLACEMENT, INCLUDING ALL MATERIAL, LABOR, AND RELATED MARKUPS. THE ABOVE REFERENCED WARRANTY COMMENCED ON THE DATE OF FINAL ACCEPTANCE ON [\_\_\_\_\_] AND WILL REMAIN IN EFFECT FOR STATED DURATION FROM THIS DATE.

SIGNED, DATED, AND NOTARIZED (BY COMPANY PRESIDENT)

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(Company President)

(Date)

CONTRACTOR'S FIVE (5) YEAR NO PENAL SUM WARRANTYFORMETAL BUILDING  
SYSTEM(continued)

THE CONTRACTOR SHALL SUPPLEMENT THIS WARRANTY WITH WRITTEN WARRANTIES FROM THE MANUFACTURER AND/OR INSTALLER OF THE METAL BUILDING SYSTEM, WHICH SHALL BE SUBMITTED ALONG WITH THE CONTRACTOR'S WARRANTY. HOWEVER, THE CONTRACTOR WILL BE ULTIMATELY RESPONSIBLE FOR THIS WARRANTY AS OUTLINED IN THE SPECIFICATIONS AND AS INDICATED IN THIS WARRANTY.

EXCLUSIONS FROM COVERAGE

1. NATURAL DISASTERS, ACTS OF GOD (LIGHTNING, FIRE, EXPLOSIONS, SUSTAINED WIND FORCES IN EXCESS OF THE DESIGN CRITERIA, EARTHQUAKES, AND HAIL).
2. ACTS OF NEGLIGENCE OR ABUSE OR MISUSE BY GOVERNMENT OR OTHER PERSONNEL, INCLUDING ACCIDENTS, VANDALISM, CIVIL DISOBEDIENCE, WAR, OR DAMAGE CAUSED BY FALLING OBJECTS.
3. DAMAGE BY STRUCTURAL FAILURE, SETTLEMENT, MOVEMENT, DISTORTION, WARPAGE, OR DISPLACEMENT OF THE BUILDING STRUCTURE OR ALTERATIONS MADE TO THE BUILDING.

4. CORROSION CAUSED BY EXPOSURE TO CORROSIVE CHEMICALS, ASH OR FUMES GENERATED OR RELEASED INSIDE OR OUTSIDE THE BUILDING FROM CHEMICAL PLANTS, FOUNDRIES, PLATING WORKS, KILNS, FERTILIZER FACTORIES, PAPER PLANTS, AND THE LIKE.
5. FAILURE OF ANY PART OF THE BUILDING SYSTEM DUE TO ACTIONS BY THE OWNER WHICH INHIBIT FREE DRAINAGE FROM THE ROOF, AND GUTTERS AND DOWNSPOUTS; OR CONDITIONS WHICH CREATE PONDING WATER ON THE ROOF OR AGAINST THE BUILDING SIDING.
6. THIS WARRANTY APPLIES TO THE METAL BUILDING SYSTEM. IT DOES NOT INCLUDE ANY CONSEQUENTIAL DAMAGE TO THE BUILDING INTERIOR OR CONTENTS WHICH IS COVERED BY THE WARRANTY OF CONSTRUCTION CLAUSE INCLUDED IN THIS CONTRACT.
7. THIS WARRANTY CANNOT BE TRANSFERRED TO ANOTHER OWNER WITHOUT WRITTEN CONSENT OF THE CONTRACTOR AND THIS WARRANTY AND THE CONTRACT PROVISIONS WILL TAKE PRECEDENCE OVER ANY CONFLICTS WITH STATE STATUTES. REPORTS OF LEAKS AND BUILDING SYSTEM DEFICIENCIES SHALL BE RESPONDED TO WITHIN 48 HOURS OF RECEIPT OF NOTICE BY TELEPHONE OR IN WRITING FROM EITHER THE OWNER, OR CONTRACTING OFFICER. EMERGENCY REPAIRS, TO PREVENT FURTHER ROOF LEAKS, SHALL BE INITIATED IMMEDIATELY; A WRITTEN PLAN SHALL BE SUBMITTED FOR APPROVAL TO REPAIR OR REPLACE THIS SSSMR SYSTEM WITHIN SEVEN CALENDAR DAYS. ACTUAL WORK FOR PERMANENT REPAIRS OR REPLACEMENT SHALL BE STARTED WITHIN 30 DAYS AFTER RECEIPT OF NOTICE, AND COMPLETED WITHIN A REASONABLE TIME FRAME. IF THE CONTRACTOR FAILS TO ADEQUATELY RESPOND TO THE WARRANTY PROVISIONS, AS STATED

CONTRACTOR'S FIVE (5) YEAR NO PENAL SUM WARRANTY FOR METAL BUILDING SYSTEM (Exclusions from Coverage Continued)

IN THE CONTRACT AND AS CONTAINED HEREIN, THE CONTRACTING OFFICER MAY HAVE THE METAL BUILDING SYSTEM REPLACED OR REPAIRED BY OTHERS AND CHARGE THE COST TO THE CONTRACTOR. IN THE EVENT THE CONTRACTOR DISPUTES THE EXISTENCE OF A WARRANTABLE DEFECT, THE CONTRACTOR MAY CHALLENGE THE OWNER'S DEMAND FOR REPAIRS AND/OR REPLACEMENT DIRECTED BY THE OWNER OR CONTRACTING OFFICER EITHER BY REQUESTING A CONTRACTING OFFICER'S DECISION, UNDER THE CONTRACT DISPUTES ACT, OR BY REQUESTING THAT AN ARBITRATOR RESOLVE THE ISSUE. THE REQUEST FOR AN ARBITRATOR MUST BE MADE WITHIN 48 HOURS OF BEING NOTIFIED OF THE DISPUTED DEFECTS. UPON BEING INVOKED THE PARTIES SHALL, WITHIN 10 DAYS JOINTLY REQUEST A LIST OF FIVE (5) ARBITRATORS FROM THE FEDERAL MEDIATION AND CONCILIATION SERVICE. THE PARTIES SHALL CONFER WITHIN 10 DAYS AFTER RECEIPT OF THE LIST TO SEEK AGREEMENT ON AN ARBITRATOR. IF THE PARTIES CANNOT AGREE ON AN ARBITRATOR, THE CONTRACTING OFFICER AND THE PRESIDENT OF THE CONTRACTOR'S COMPANY WILL STRIKE ONE (1) NAME FROM THE LIST ALTERNATIVELY UNTIL ONE NAME REMAINS. THE REMAINING PERSON SHALL BE THE DULY SELECTED ARBITRATOR. THE COSTS OF THE ARBITRATION, INCLUDING THE ARBITRATOR'S FEE AND EXPENSES, COURT REPORTER, COURTROOM OR SITE SELECTED ETC., SHALL BE BORNE EQUALLY BETWEEN THE PARTIES. EITHER PARTY DESIRING A COPY OF THE TRANSCRIPT SHALL PAY FOR THE TRANSCRIPT. A HEARING WILL BE HELD AS SOON AS THE PARTIES CAN MUTUALLY AGREE. A WRITTEN ARBITRATOR'S DECISION WILL BE REQUESTED NOT LATER THAN 30 DAYS FOLLOWING THE HEARING. THE DECISION OF THE ARBITRATOR WILL NOT BE BINDING; HOWEVER, IT WILL BE ADMISSIBLE IN ANY SUBSEQUENT APPEAL UNDER THE CONTRACT DISPUTES ACT. A FRAMED COPY OF THIS WARRANTY SHALL BE POSTED IN THE MECHANICAL ROOM OR OTHER APPROVED LOCATION DURING THE ENTIRE WARRANTY PERIOD.

-- End Of Section --

## SECTION 16110

## ELECTRICAL WORK

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

## AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

- ANSI C80.1 (1994) Rigid Steel Conduit - Zinc Coated
- ANSI C80.3 (1994) Electrical Metallic Tubing - Zinc Coated (EMT)
- ANSI C80.5 (1994) Aluminum Rigid Conduit - Zinc Coated (ARC)

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

- ASTM B 1 (1995) Hard-Drawn Copper Wire
- ASTM B 8 (1995) Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

## NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

- NEMA RN 1 (1989) Polyvinyl-Chloride (PVC) Externally Coated Galvanized Rigid Steel Conduit and Intermediate Metal Conduit
- NEMA TC 2 (1990) Electrical Plastic Tubing (EPT) and Conduit (EPC-40 and EPC-80)
- NEMA TC 3 (1990) PVC Fittings for Use with Rigid PVC Conduit and Tubing
- NEMA TC 13 (1993) Electrical Nonmetallic Tubing (ENT)
- NEMA WD 1 (1983; R 1989) Wiring Devices

## NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

- NFPA 70 (2002) National Electrical Code

## UNDERWRITERS LABORATORIES INC. (UL)

- UL 1 (1993; R 1995) Flexible Metal Conduit
- UL 4 (1996; R 1996) Armored Cable

UL 5	(1996) Surface Metal Raceways and Fittings
UL 6	(1997) Rigid Metal Conduit
UL 20	(1995; R 1998) General-Use Snap Switches
UL 360	(1996; R 1997) Liquid-Tight Flexible Steel Conduit
UL 498	(1996; R 1998) Attachment Plugs and Receptacles
UL 514A	(1996) Metallic Outlet Boxes
UL 514B	(1997) Fittings for Conduit and Outlet Boxes
UL 514C	(1996) Nonmetallic Outlet Boxes, Flush-Device Boxes, and Covers
UL 719	(1996; R 1998) Nonmetallic-Sheathed Cables
UL 797	(1993; R 1997) Electrical Metallic Tubing
UL 854	(1996; R 1997) Service-Entrance Cables
UL 886	(1994; Bul 1996, R 1997) Outlet Boxes and Fittings for Use in Hazardous (Classified) Locations
UL 943	(1993; R 1997) Ground-Fault Circuit Interrupters
UL 1010	(1995; R 1996, Bul. 1996) Receptacle-Plug Combination for Use in Hazardous (Classified) Locations
UL 1242	(1996; R 1998) Intermediate Metal Conduit
UL 1569	(1995; R 1997) Metal-Clad Cables

## 1.2 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

### 1.2.1 SD-01 Data

- a. Wires and cables; FIO
- b. Wiring devices and wall plates; FIO
- c. Conduit and fittings; FIO
- d. Outlet boxes and covers; FIO

### 1.2.2 SD-09 Reports

#### a. 600-volt wiring test; FIO

Submit written copies of test results.

## PART 2 PRODUCTS

### 2.1 WIRES AND CABLES

Wires and cables shall meet requirements of NFPA 70 and UL for type of insulation, jacket, and conductor specified or indicated.

#### 2.1.1 Feeder and Branch Circuits Conductors

Conductors No. 8 AWG and larger shall be stranded. Conductors No. 10 AWG and smaller shall be solid. Provide copper conductor for sizes No. 6 AWG and smaller. For No. 4 AWG and larger shall be either copper or aluminum. Provide 600 volts, Type THHN/THWN, XHHW insulation.

#### 2.1.2 Remote Control and Signal Cable

Copper conductor; minimum size for Class 1 circuits, No. 14 AWG; for Class 2 low-energy circuits, No. 16 AWG; and for Class 3 low-energy circuits, No. 22 AWG. Provide 600 volt insulation, for Class 1; 300 volt insulation for Class 2 and 3; rated 60 degree C.

#### 2.1.3 Bonding Conductors

ASTM B 1, solid bare copper for sizes No. 8 AWG and smaller; ASTM B 8, Class B, stranded bare copper for sizes No. 6 AWG and larger.

#### 2.1.4 Metal-Clad Cable

UL 1569, NFPA 70, Type MC cable.

#### 2.1.5 Armored Cable

UL 4, NFPA 70, Type AC cable.

### 2.2 WIRING DEVICES AND WALL PLATES

#### 2.2.1 Toggle Switches

UL 20, 20 amperes, 120/277 volts, side wired, screw-type terminals. Single-pole quiet-type ivory handle.

#### 2.2.2 Receptacles

UL 498 and NEMA WD 1, general grade, heavy-duty, grounding-type.

#### 2.2.3 Ground-Fault Circuit Interrupter (GFCI) Receptacles

UL 943, duplex type for mounting in standard outlet box. Device shall be capable of detecting current leak of 6 milliamperes or greater and tripping per requirements for Class A devices.

#### 2.2.4 Device Plates

UL 514A and UL 514C. Nylon or lexan, color to match color of the device complete with mounting screws with countersunk heads in color to match finish of plates.

### 2.3 OUTLET BOXES AND COVERS

UL 514A, cadmium- or zinc-coated, if ferrous metal. UL 514C, if nonmetallic.

### 2.4 CONDUIT AND FITTINGS

#### 2.4.1 Conduit

ANSI C80.1, UL 6, rigid steel (zinc-coated); UL 1242, zinc-coated steel intermediate metal conduit (IMC); ANSI C80.3, UL 797, electrical metallic tubing (EMT); UL 1, flexible metal conduit; UL 360, liquid-tight flexible metal conduit.

#### 2.4.2 Conduit Fittings

UL 514B, ferrous fittings for metal conduit, EMT, and flexible metal conduit shall be cadmium- or zinc-coated. Provide threaded-type fittings for rigid metal conduit and IMC; split coupling is unacceptable. Provide compression type fittings for EMT.

## PART 3 EXECUTION

### 3.1 INSTALLATION

Electrical installation shall conform to requirements of NFPA 70.

#### 3.1.1 Conduit Installation

Install conduit and the required support in accordance with the requirements of NFPA 70.

#### 3.1.2 Restrictions Applicable to Aluminum Conduit

Do not install underground or encased in concrete or masonry. Do not use brass or bronze fittings.

#### 3.1.3 Restrictions Applicable to EMT

Do not install underground, in concrete, outdoors, hazardous areas and areas subject to severe physical damage including but not limited to equipment rooms where moving or replacing equipment could physically damage the EMT.

#### 3.1.4 Grounding Conductor

Provide bare or insulated, green equipment grounding conductor in feeder and branch circuits, including lighting circuits. Ground conductor shall be separate from electrical system neutral conductor. Provide bare or insulated, green conductor for grounding conductors installed in conduit or raceways.

### 3.2 FIELD QUALITY CONTROL

Supply test equipment and personnel. Notify Contracting Officer 5 working days prior to each test.

#### 3.2.1 600-Volt Wiring Test

Test wiring to verify that no short circuits or accidental grounds exist. Perform insulation resistance test on wiring No. 6 AWG and larger diameter using instruments which applies voltage of approximately 500 volts to provide direct reading of resistance. Minimum resistance shall be 250,000 ohms.

-- End Of Section --

## SECTION 16512

## LIGHTING

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

## AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

- ANSI C82.1 (1997) Electric Lamp Ballast-Line Frequency Fluorescent Lamp Ballast
- ANSI C82.2 (1984; R 1995) Fluorescent Lamp Ballasts - Methods of Measurement
- ANSI C82.4 (1992) Ballasts for High-Intensity-Discharge and Low-Pressure Sodium Lamps (Multiple-Supply Type)

## NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

- NFPA 70 (2002) National Electrical Code
- NFPA 101 (1997) Life Safety Code

## UNDERWRITERS LABORATORIES INC. (UL)

- UL 20 (1995; R 1998) General-Use Snap Switches
- UL 924 (1995; R 1997) Emergency Lighting and Power Equipment
- UL 935 (1995; R 1997, Bul. 1998) Fluorescent-Lamp Ballasts
- UL 1029 (1994; R 1997) High-Intensity-Discharge Lamp Ballasts
- UL 1570 (1995; R 1997) Fluorescent Lighting Fixtures
- UL 1571 (1995; R 1997) Incandescent Lighting Fixtures
- UL 1572 (1995; R 1997) High Intensity Discharge Lighting Fixtures

## 1.2 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

### 1.2.1 SD-01 Data

- a. LIGHTING FIXTURES; GA

## PART 2 PRODUCTS

### 2.1 LIGHTING FIXTURES

Provide type and wattage as scheduled.

#### 2.1.1 Accessories

Provide required accessories for mounting and operation of each lighting fixture.

- a. Recessed Luminaires: Provide trim type suitable for ceiling system in which luminaire is installed.
- b. Thermal Protection: Provide thermal protection devices in accordance with NFPA 70.
- c. Surface Luminaires: Provide spacers and brackets required for mounting.

### 2.2 HIGH-INTENSITY-DISCHARGE (HID) LIGHTING FIXTURES

UL 1572.

#### 2.2.1 HID Ballasts

UL 1029, and ANSI C82.4, designed to operate on system voltage to which they are connected and for installation in a normal ambient temperature of 40 degrees C.

#### 2.2.2 HID Lamps

Provide type, wattage, and color of lamp as scheduled.

## PART 3 EXECUTION

### 3.1 INSTALLATION

Set lighting fixtures plumb, square, and level with ceiling, in alignment with adjacent lighting fixtures, and secure in accordance with manufacturers' directions and approved drawings. Installation shall meet requirements of NFPA 70. Mounting heights indicated shall be to bottom of fixture for ceiling-mounted fixtures and to center of fixture for wall-mounted fixtures.

### 3.2 FIELD QUALITY CONTROL

Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.

-- End Of Section --