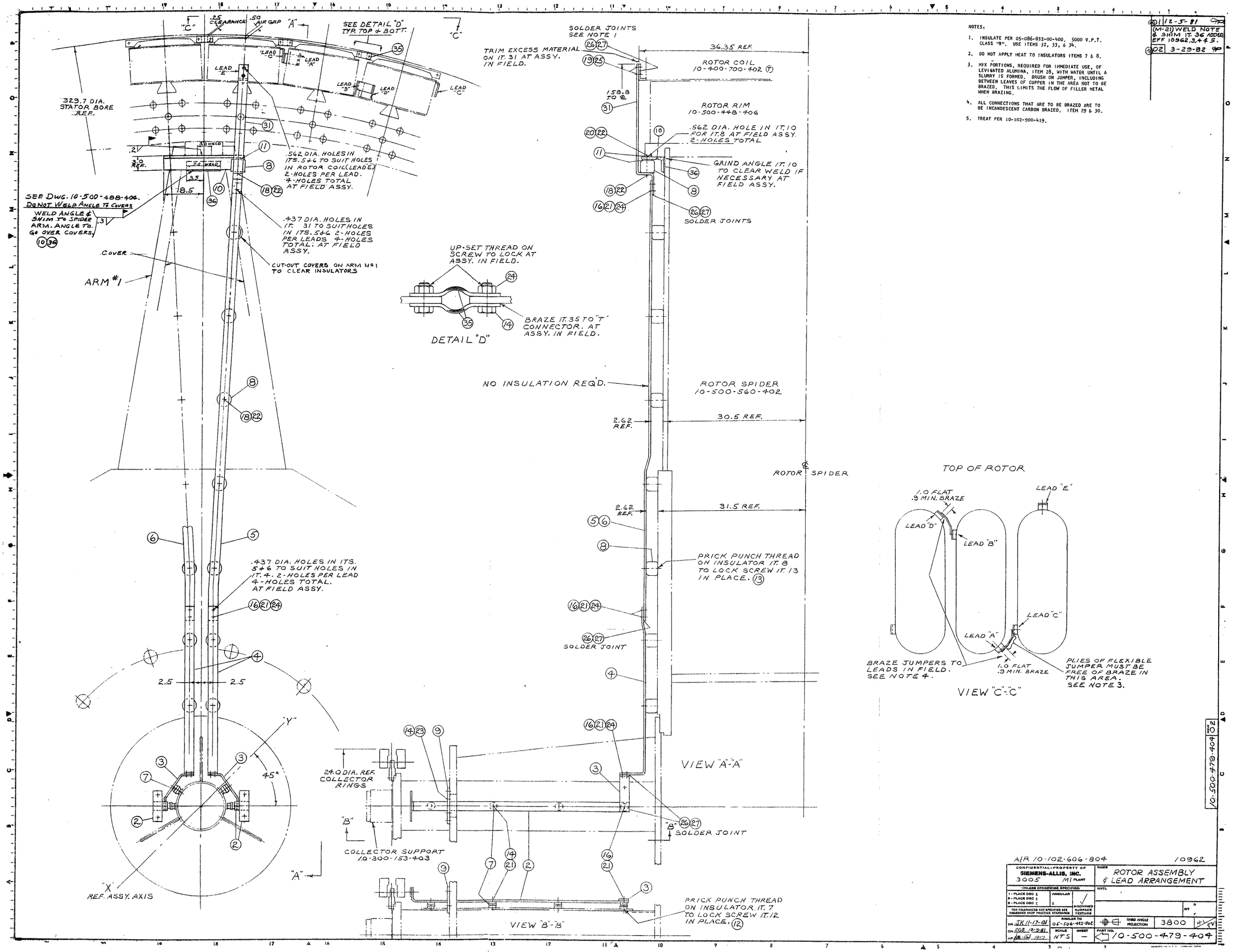

NOTES:

1. INSULATE PER 05-086-832-00-400. 5000 V.P.T. CLASS "B". USE ITEMS 32, 33, & 34.
2. DO NOT APPLY HEAT TO INSULATORS ITEMS 7 & 8.
3. MIX PORTIONS, REQUIRED FOR IMMEDIATE USE, OF LEVIGATED ALUMINA, ITEM 28, WITH WATER UNTIL A SLURRY IS FORMED. BRUSH ON JUMPER, INCLUDING BETWEEN LEAVES OF COPPER IN THE AREA NOT TO BE BRAZED. THIS LIMITS THE FLOW OF FILLER METAL WHEN BRAZING.
4. ALL CONNECTIONS THAT ARE TO BE BRAZED ARE TO BE INCANDESCENT CARBON BRAZED. ITEM 29 & 30.
5. TREAT PER 10-102-900-419.

REV	DATE	
01	12-5-81	
02	3-29-82	

(M-21) WELD NOTE & SHIM IT. 36 ADDED. EFF 10962,3,4 & 5.

10-500-479-404 REV 02

A/R 10-102-606-804 10962

CONFIDENTIAL-PROPERTY OF SIEMENS-ALLIS, INC. 3005 MI PLANT

UNLESS OTHERWISE SPECIFIED: 1-PLACE DEC ± .1; 2-PLACE DEC ± .01; 3-PLACE DEC ± .005; ANGULAR ±; MACHINED SURFACE TEXTURE √

FOR TOLERANCES NOT SPECIFIED SEE SIEMENS SHOP PRACTICE STANDARDS

DR JK 11-17-81 — SIMILAR TO 05-506-943-802

CH RGB 12-9-81

AP MC 12-10-81

SCALE NTS — SHEET —

NAME: ROTOR ASSEMBLY & LEAD ARRANGEMENT

MATL

WT

THIRD ANGLE PROJECTION — 3800

PART NO. 10-500-479-404